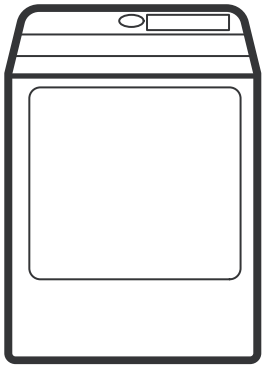
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1. IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS

1.1 Keep a record for quick reference

Model number

.....

Serial number

.....

Purchase date

.....

Model and series (can be found on the inside frame of the appliance, example ELVW7405AW = 400 Series

.....

Read all instructions before using this appliance. Keep this user manual for future reference.

Warnings and important instructions appearing in this guide are not meant to cover all possible conditions and situations that may occur. Common sense, caution, and care must be exercised with installing, maintaining, or operating your appliance.

1.2 Safety definitions

⚠ This is the safety alert symbol. It is used to alert of potential personal injury hazards. Follow all safety messages that follow this symbol to avoid possible injury or death.

⚠ WARNING!
Indicates a potentially hazardous situation which, if not avoided, may result in death or serious injury.

⚠ CAUTION!
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

IMPORTANT
Indicates installation, operation, or maintenance information which is important but not hazard-related.

NOTE
Indicates a short, informal reference – something written down to assist the memory or for future reference.

⚠ WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death, or property damage.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS:

- **Do not try to light any appliance.**
- **Do not touch any electrical switch; Do not use any phone in your building.**
- **Clear the room, building or area of all occupants.**
- **Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.**
- **If you cannot reach your gas supplier, call the fire department.**

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

⚠ DANGER

If using Liquid Propane (LP), STOP and install the LP kit before operating your gas dryer.

1.3 Protect children

⚠ WARNING!

Risk of suffocation! Destroy the carton, plastic bag and other packing materials after the appliance is unpacked. Cartons covered with rugs, bedspreads or plastic sheets can become airtight compartments.
Risk of child entrapment! Do not leave the door open if there are small children or pets present. An open door could entice children to hang on the door or crawl inside the dryer . If there are no small children present, you may leave the door ajar to prevent odor build up.

⚠ CAUTION!

Risk of Suffocation and Injury from Entrapment: Do not allow children to play on or in the appliance. Close supervision of children is necessary when the appliance is used near children. As children grow, teach them the proper, safe use of all appliances.

Keep laundry products out of children's reach. To prevent personal injury, observe all warnings on product labels. Before the appliance is removed from service or discarded, remove the appliance door to prevent accidental entrapment.
Failure to comply with these warnings could result in serious personal injuries.

1.4 Important instructions for unpacking and installation

⚠ WARNING!

Remove all tape and packaging before using the appliance. Recycle the carton and plastic bags after unpacking the appliance. Never allow children to play with packaging material. Do not remove the wiring label and other literature attached to the appliance. Do not remove model/ serial number plate.

⚠ WARNING!

Before use, the appliance must be properly installed as described in this user manual.
The appliance is heavy. Two or more people may be required to install or move the appliance to avoid the risk of injury.
Do not install or store this appliance where it will be exposed to the weather or freezing temperatures below 33°F.
Do not modify or alter the construction of the appliance by removing the leveling legs, panels, wire covers, anti-tip brackets/ screws, or any other part of the appliance.
Do not install a booster fan in the exhaust duct .

1.5 Electrical information

⚠ WARNING!

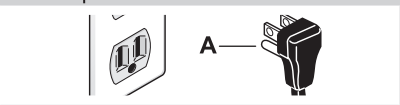
This appliance must be properly grounded .
Make sure that the socket you use is properly grounded in accordance with local and national codes. If you are in doubt, contact a qualified electrician or service technician.
Improper grounding may result in electric shock, fire, explosion or problems with the product.

⚠ WARNING!

Plug the power cord into an AC 120V/ 60Hz wall socket rated at 15 amps or higher. Use the socket for this dryer only.
Do not use multi-plug adapters and extension cables.
Do not modify the plug provided with the appliance. If the power plug or power cord is damaged, contact a qualified electrician or service technician.
Connect the plug to the socket only at the end of the installation. Make sure that there is access to the plug after the installation.
Do not pull or excessively bend the power cord. Do not twist or tie the power cord.
Do not disconnect the appliance by pulling on the power cord. Always pull on the plug.
Do not use an electric transformer. It may result in electric shock or fire.

⚠ **WARNING!**

Do not, under any circumstances, cut, remove, or bypass the grounding prong (A). Always use the power cord with a three-prong grounded plug and grounding type wall receptacle.



1.6 Important instructions for using the appliance

⚠ **WARNING!**

Read and follow the below instructions and precautions for unpacking, installing, and servicing your appliance to reduce the risk of fire, electric shock, or injury to persons.
Do not install or use a damaged appliance to avoid the risk of electric shock, fire, or death.
Use this appliance only for its intended purpose as described in this user manual. This appliance is not designed for maritime use or for mobile installations such as in RVs aircraft and other mobile platforms.

⚠ **WARNING!**

All repairs and servicing must be performed by an authorized service technician unless specifically recommended in this user manual. Use only authorized factory parts.
Do not use replacement parts that have not been recommended by the manufacturer(e.g. parts made at home using a 3D printer).
Always follow the fabric care instructions supplied by the garment manufacturer.
Do not stand on top of the appliance or place objects.
Do not tamper with the controls and latch.
If the appliance is flooded, cut the power immediately and contact your nearest service center.

⚠ **WARNING!**

To reduce the risk of fire or explosion
Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry-cleaning solvents, other flammable or explosive substances as they emit vapors that could ignite or explode.
Do not store or use gasoline or other flammable vapors and liquids near this or any other appliance.
Keep the area under and around the appliance free from items that could obstruct the flow of combustion and ventilation air (such as lint, paper, and rags).
Do not dry items containing foam rubber (may be labeled latex foam) or similarly textured rubber-like materials on a heat setting. Heated foam rubber materials can, under certain circumstances, produce fire by spontaneous combustion.
Do not place items exposed to cooking oil in the appliance. Items contaminated with cooking oil may contribute to a chemical reaction that could cause a load to catch fire. To reduce the risk of fire due to contaminated loads, the final part of the appliance cycle occurs without heat (cool down period). Avoid stopping the appliance before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.

⚠ **WARNING!**

Do not operate the appliance with wet hands to avoid the risk of electric shock.
Do not press the buttons using sharp objects such as pins, knifes, or fingernails to avoid the risk of electric shock or injury.
Do not spray volatile materials, such as insecticides, on the appliance to avoid the risk of electric shock, fire, or product damage.
Do not place an object that generates an electromagnetic field near the appliance. This may result in injury due to a malfunction.
Do not touch the water drained during a high temperature drying cycle to avoid the risk of burns or injury.

⚠ **WARNING!**

Always check the inside of the appliance for foreign objects before loading laundry.
Keep the lid closed when not in use.
Ensure pockets are free of hard objects and foreign materials (e.g., coins, knives, pins) to prevent appliance damage.
Do not reach into the appliance if the drum is moving.
Clean the lint screen before or after each load.
Do not clean the appliance by spraying water directly onto it.
Do not use benzene, thinner or alcohol to clean the appliance. This may result in discoloration, deformation, damage, electric shock or fire.
Unplug the appliance when not in use for extended periods, such as during vacations.

⚠ **WARNING!**

Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product manufacturer.
If the appliance is contaminated with foreign substances such as detergent, dirt, or food waste, unplug the appliance and clean it with a soft, damp cloth. Failure to do so may result in discoloration, deformation, damage, or rust.

⚠ **WARNING!**

Do not use heat to dry articles containing foam rubber or similarly textured rubber - like materials.
The interior of the dryer and the exhaust duct should be cleaned periodically by qualified service personnel.
Do not repair or replace any part of the appliance or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.

⚠ **CAUTION!**

Do not dry clothing with large buckles, buttons, or other heavy metal or solid things.
Do not use the dryer to dry clothes which have traces of any flammable substance, such as vegetable oil, cooking oil, machine oil, flammable chemicals, thinner, etc., or anything containing wax or chemicals, such as mops and cleaning clothes. Flammable substances may cause the fabric to catch fire by itself.
Residual oil on clothing can ignite spontaneously. The risk of spontaneous combustion increases when items containing vegetable or cooking oil are exposed to heat. Heat sources such as dryers can warm these items, allowing oxidation of the oil to occur.

⚠ **WARNING!**

State of California Proposition 65 Warnings: Cancer and reproductive harm http://www.P65Warnings.ca.gov

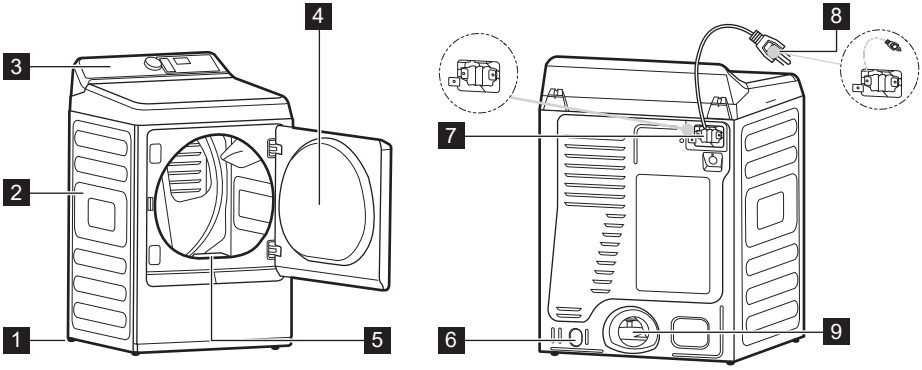
1.7 Disposal of the appliance

Before the appliance is removed from service or discarded:

- Remove the electric power cord
- Remove the door from the drying compartment
- Secure all hoses and drain pipes to prevent water from leaking out and creating a slip hazard.

2. FEATURES

2.1 General overview



1 Adjustable leg (Four legs)
2 Cabinet
3 Control panel
4 Door
5 Filter
6 Gas inlet (For gas dryer only)
7 Wiring box (For electric dryer only)
8 Power cord (For gas dryer only)
9 Back venting hole

3. PRE-INSTALLATION REQUIREMENTS

3.1 Important to Installer

Please read the following instructions carefully before installing the dryer.

These instructions should be kept for future reference.

⚠ WARNING!

To reduce the risk of fire, electric shock, or injury to persons, read the Important Safety Information before operating this appliance.

⚠ CAUTION!

The dryer is not suitable for installation in a mobile home.
Remove the door from all discarded and stored appliances to avoid the danger of a child being trapped and suffocating.
After unplugging a discarded appliance, cut off the power cord.

3.2 Basic requirements

Make sure you have everything necessary for the proper installation.

- A grounded electrical outlet is required. Refer to the Electric requirements section.
- A power cord electric dryer (except for Canada).
- Gas lines (if a gas dryer) must meet national and local codes.
- The exhaust system must be made of rigid metal or flexible, stiff-walled metal exhaust ducting.

Installation Checklist

Exhaust Venting

- ❒ Free-flowing, clear of lint buildup
- ❒ 4 inch (102 mm) rigid metal or semi-rigid metal transition ducting of minimal length and turns
- ❒ No foil or plastic venting material
- ❒ Approved vent hood exhausted to outdoors

Leveling

- ❒ Dryer is level, side-to-side and front-to-back
- ❒ Cabinet is sitting solid on all corners

Gas Supply (Gas Dryer)

- ❒ Manual shutoff valve present in supply
- ❒ All connections sealed with approved sealer and wrench tight
- ❒ Conversion kit for LP GAS system # 5304541016 (not included) and must be purchased separately
- ❒ Gas supply turned on
- ❒ No leaks present at all connections - check with soapy water, Never check with flame

Water Hookup (Select Models)

- ❒ Inspect hoses for proper placement of rubber washers
- ❒ Water supply is turned on
- ❒ Check for leaks
- ❒ Steam model dryers require use of ASSEMBLY HOSE Kit #5304495002 (not included) and must be purchased separately.

240v Electric Supply
(Electric Dryer)

- ❒ Approved NEMA 10-30 or 14-30 service cord with all screws tight on terminal block
- ❒ Approved strain relief installed
- ❒ Terminal access cover installed before initial operation

Door Reversal

- ❒ Follow detailed instructions in this manual
- ❒ Test hinge and latch for function

Electrical Power

- ❒ House power turned on
- ❒ Dryer plugged in

Final Checks

- ❒ Installation Instructions and Use & Care Manual read thoroughly
- ❒ Door latches and drum tumbles when cycle starts
- ❒ Registration card sent in

3.3 Location requirements

1. The dryer should be located where there is enough space at the front for loading the dryer, and enough space behind for the exhaust system.
2. This dryer is factory-ready for the rear exhaust option. If you want to change the vent location, see the Change the dryer vent location section.
3. Make sure the room in which the dryer is located has enough fresh air. The dryer must be located where there are no air-flow obstructions. Ambient temperature shall not be lower than 33°F.
4. For gas dryers, adequate clearance must be maintained as noted on the data plate to ensure adequate air for combustion and proper dryer operation.
5. The dryer must not be installed or stored in an area where it will be exposed to water and/or weather. The dryer area must be kept clear of combustible materials, gasoline, and other flammable vapors and liquids. A dryer produces combustible lint. The area around the dryer should be kept lint-free.

3.4 Exhaust Requirements

⚠ WARNING!

FIRE HAZARD

Exceeding the length of duct pipe or number of elbows allowed in the “MAXIMUM LENGTH” charts can cause an accumulation of lint in the exhaust system. Plugging the system could create a fire hazard, as well as increase drying times.

⚠ WARNING!

The correct exhaust Installation is your responsibility.

Use a 4 inch (10.2 cm) diameter rigid or semi-rigid aluminum or galvanized steel duct.

Do not use a smaller diameter than recommended.

Ducts larger than 4 inches (10.2 cm) in diameter can result in increased accumulation of lint and changes in performance.

Lint should be removed regularly from the internal filter every cycle and from ducts.

Keep the exhaust duct as straight and short as possible, with a minimum of elbows.

Secure joints with aluminum tape. Do not use screws.

Plastic flexible ducts can kink, sag, be punctured, reduce airflow, extend drying times, and affect dryer operation.

Exhaust systems longer than the recommended 90 ft can extend drying times, affect machine operations, and collect lint.

The exhaust duct should end with an exhaust hood with a swing-out damper to prevent back drafts and entry of wildlife. Never use an exhaust hood with a magnetic damper.

The hood should have at least 12 inches (30.5 cm) of clearance between the bottom of the hood and the ground or other obstruction. The hood opening should point down.

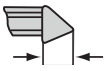
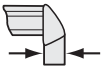
To avoid lint buildup, do not exhaust the dryer directly into a window well. Do not exhaust under a house or porch.

If the exhaust duct must run through an unheated area, the duct should be insulated and slope slightly down towards the exhaust hood to reduce condensation and lint buildup.

Inspect and clean the interior of the exhaust system at least once a year. Unplug the power cord before cleaning.

Check frequently to make sure the exhaust hood damper opens and closes freely.

Check the duct and clean at least once per year. If your clothes are not getting dry, then check the ducting for obstructions.

Max. Number of 90° turns	MAXIMUM LENGTH of 4” (102 mm) Rigid Metal Duct	
	VENT HOOD TYPE	
	(Preferred)	
	 4” (10.2 cm)	 louvered	 2.5” (6.35 cm)
0	115 ft. (35 m)	105 ft. (32 m)
1	105 ft. (32 m)	95 ft. (29 m)
2	95 ft. (29 m)	85 ft. (26 m)
3	85 ft. (26 m)	75 ft. (23 m)
4	75 ft. (23 m)	65 ft. (20 m)

If this new dryer is installed into an existing exhaust system you must make sure:

- The exhaust system meets all local, state, and national codes.
- That a flexible plastic duct is not used.
- To inspect and clean all lint buildup from inside the existing duct.
- The duct is not dented or crushed.
- The exhaust hood damper opens and closes freely.

Manometer measurements

For best results, the static pressure in any exhaust system should be between 0.3 to 0.8 inches of water column, The static pressure in any exhaust system must not exceed 0.83 inches of water column or be less than 0 inches.

Measurement must be done with a manometer at the point where the exhaust duct connects to the dryer. The dryer must be running with a no-heat setting, the lint filter must be clean, and the installed duct must have a 4 inch diameter.

⚠ WARNING!

FIRE HAZARD

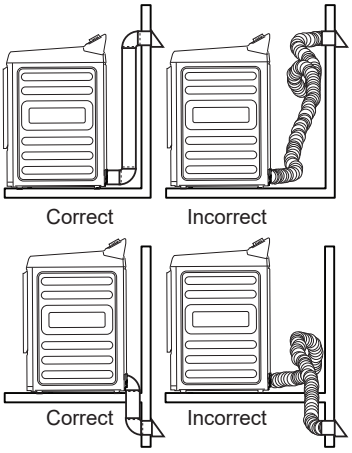
Failure to follow these instructions can create excessive drying times and fire hazards.

The following are specific requirements for proper and safe operation of your dryer.

⚠ WARNING!

FIRE HAZARD

- Failure to follow safety warnings exactly could result in serious injury, death, or property damage.
- Do not install a booster fan in dryer exhaust duct.
- Install all clothes dryers in accordance with the installation instructions in this manual.



⚠ **WARNING!**

FIRE HAZARD

- A clothes dryer must be exhausted outdoors.
- Do not exhaust dryer into a chimney, a wall, a ceiling, an attic, a crawl space or any concealed space of a building.
- A clothes dryer produces combustible lint. If the dryer is not exhausted outdoors, some fine lint will be expelled into the laundry area. An accumulation of lint in any area of the home can create a health and fire hazard.
- The dryer must be connected to an exhaust outdoors.
- Regularly inspect the outdoor exhaust opening and remove any accumulation of lint, dust and dirt around the outdoor exhaust opening and in the adjacent surrounding areas.

⚠ **WARNING!**

FIRE HAZARD

- Do not allow combustible materials (for example: clothing, draperies/ curtains, paper) to come in contact with exhaust system. The dryer MUST NOT be exhausted into any gas vent, a chimney, a wall, a ceiling, or any concealed space of a building which can accumulate lint, resulting in a fire hazard.
- Do not screen the exhaust ends of the vent system, or use any screws, rivets or other fasteners that extend into the duct to assemble the exhaust system.No screen, grate, or guard of any mesh size is allowed to cover the exhaust opening. Lint can become caught in the screen, grate, guard, or on the screws or rivets, clogging the duct work and creating a fire hazard as well as increasing drying times. Use an approved vent hood to terminate the duct outdoors, and seal all joints with metal foil tape. All male duct pipe fittings MUST be installed downstream with the flow of air.



⚠ **WARNING!**

FIRE HAZARD

- Do not install flexible plastic or flexible foil venting material.
- Do not exceed 8 ft. (2.4 m) duct length if installing semi-rigid venting.
- Do not use screws, rivets or other fasteners that extend into the duct to assemble the exhaust system.

⚠ **WARNING!**

FIRE HAZARD

Do not install the dryer where gasoline or other flammables are kept or stored. If the dryer is installed in a garage, it must be a minimum of 18 inches (45.7cm) above the floor. Failure to do so can result in death, explosion, fire or burns.

3.5 Gas requirements

Use only natural or LP (liquid propane)

⚠ **WARNING!**

EXPLOSION HAZARD

Uncoated copper tubing will corrode when subjected to natural gas, causing gas leaks. Use only black iron, stainless steel, or plastic-coated brass piping for gas supply.

NOTE

The installation must conform with local codes, or in the absence of local codes, with the national fuel gas code, **ANSI Z223.1/NFPA 54**, latest revision (for the United States), or the natural gas and propane installation code, **CSA B149.1**, latest revision (for Canada).

Gas dryers are equipped with a burner vent for use with natural gas. If you plan to use your dryer with LP (liquid propane) gas, it must be converted for safe and proper performance by a qualified service technician.

A 1/2 inch (1.27 cm) gas supply line is recommended and must be reduced to connect to the 3/8 inch (0.95 cm) gas line on your dryer. The National Fuel Gas Code requires that an accessible, approved manual gas shut-off valve be installed within 6 inches (15.24 cm) of your dryer.

IMPORTANT

Gas dryers installed in residential garages must be raised 18 inches (46 cm) above the floor.

Additionally, a 1/8 inch (0.32 cm) N.P.T. (National Pipe Thread) plugged tapping, accessible for a test gauge connection, must be installed immediately upstream of your dryer's gas supply connection.

Your dryer must be disconnected from the gas supply piping system during any pressure testing of the system.

This dryer must be connected to the gas supply piping with a listed flexible gas connector that complies with the standard for connectors for gas appliances, **ANSI Z21.24** or **CSA 6.10.**

Do not reuse old flexible metal gas lines. Flexible gas lines must be design certified by the American Gas Association (CGA in Canada).

Any pipe joint compound used must be resistant to the action of any liquefied petroleum gas.

As a courtesy, most local gas utilities will inspect a gas appliance installation.

Gas ignition: Your dryer uses an automatic ignition system to ignite the burner. There is no constant burning pilot.

Commonwealth of Massachusetts installation instructions

Your dryer must be installed by a licensed plumber or gas fitter. A "T" -handle manual gas valve must be installed in the gas supply line to the installed dryer at the location of operation. If a flexible gas connector is used to connect the dryer, the connector may not be longer than 3 feet (36 inches, 91.5 cm).

⚠ WARNING!

Gas leaks may occur in your system, creating a dangerous situation.
Gas leaks may not be detected by smell alone.
Gas suppliers recommend that you purchase and install a UL-approved gas detector.
Install and use it in accordance with the manufacturer's instructions.

3.6 Electric requirements

The wiring diagram is located on the back board of the unit.

Some regions use 120/208V voltage, and the usage requirements are the same as those for 120/240V voltage.

NOTE

Because of potentially inconsistent voltage capabilities, the use of this dryer with power created by gas powered generators, solar powered generators, wind powered generators or any other generator other than the local utility company is not recommended.

⚠ WARNING!

- Improper connection of the equipment grounding conductor may result in electric shock. If you are unsure whether the dryer is properly grounded, consult a qualified electrician or service technician. Do not modify the plug - if it does not fit the outlet, have a proper outlet installed by a qualified electrician.
- To reduce the risk of fire, electric shock, or personal injury, all wiring and grounding must comply with local codes or, where local codes are not available, with the National Electrical Code **ANSI/NFPA 70** (U.S.) or the Canadian Electrical Code **CSA C22.1**, and all applicable local regulations. Providing adequate electrical service for the dryer is the owner's responsibility.
  All gas installations must comply with the National Fuel Gas Code **ANSI Z223.1** (U.S.) or **CAN/CGA B149** Installation Codes (Canada), and all applicable local codes and ordinances.

Electrical connections

An individual branch (or separate) circuit serving only your dryer is recommended. Do not use an extension cord.

Gas models - U.S. and Canada

A 120Volt, 60Hz AC approved electrical service, with a 15 ampere fuse or circuit breaker, is required.

Electric models - U.S. only

The dryers require a 120/240 volt, 60Hz AC approved electrical service. The electric service requirements can be found on the data label located behind the door. A 30-ampere fuse or circuit breaker on both sides of the line is required.

If a power cord is used, the cord should be plugged into a 30-ampere receptacle.

The power cord is not provided with U.S. electric model dryers.

NOTE

The electric dryer has been designed and certified to operate at both 240V and 208V. Drying times on a 208V power supply will, however, be approximately 20% longer than drying times on a 240V power supply. This is normal and expected behavior and applies to all drying cycles.

⚠ WARNING!

ELECTRICAL SHOCK HAZARD

When allowed by local codes, the dryer may be connected using a new power supply cord kit marked for dryer use, UL-listed, rated 120/240 V, 30 A, with three No. 10 copper conductors terminated with closed-loop terminals, open-end spade lugs with turned-up ends, or tinned leads. Do not reuse a power supply cord from an old dryer.

The power cord must be secured to the dryer cabinet with a UL-listed strain relief. Grounding through the neutral conductor is prohibited for:

- New branch-circuit installations
- Mobile homes
- Recreational vehicles
- Areas where local codes prohibit neutral grounding

Use a 4-prong plug for 4-wire receptacles, NEMA type 14-30R.

Electric models - Canada only

A 120/240 volt, 60Hz AC approved electrical service fused through a 30-ampere fuse or circuit breaker on both sides of the line is required.

All Canadian models are shipped with the power cord attached. The power cord should be plugged into a 30-ampere receptacle.

3.7 Grounding

This dryer must be grounded. In the event of a malfunction or breakdown, the dryer's grounding will reduce the risk of electrical shock by providing a path of least resistance for the electrical current.

Gas and Electric models

Certain internal parts are intentionally not grounded and may present a risk of electric shock only during servicing. Service Personnel - Do not contact the following parts while the appliance is energized: inlet valve, control board and temperature-regulating thermistor (located on blower housing).

Gas models

This dryer is equipped with a three-prong (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle. Do not cut or remove the grounding prong from this plug.

The plug must be plugged into an appropriate individual outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Electric models

Dryer must be grounded with a 3 or 4 wire cord power cord with a grounding conductor and a grounding plug, which is sold separately.

The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided with your dryer - if it doesn't fit the outlet, have a proper outlet installed by a qualified electrician.

If a power cord is not used and the electric dryer is to be permanently wired, the dryer must be connected to a permanently grounded metal wiring system, or an equipment grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the dryer.

4. INSTALLATION

4.1 Dryer installation requirements

Clothes dryer installation must be performed by a qualified installer. Install the clothes dryer according to the manufacturer's instructions and local codes.

⚠ WARNING!

RISK OF FIRE

Failure to follow safety warnings exactly could result in serious injury, death or property damage.

Do not install a booster fan in the exhaust duct.

Install all clothes dryers in accordance with the installation instructions of the manufacturer of the dryer.

Do not install a clothes dryer with flexible plastic venting materials. If a flexible metal (foil type) duct is installed, it must be of a specific type identified by the appliance manufacturer as suitable for use with clothes dryer. Flexible venting materials are known to collapse, be easily crushed, and trap lint. These conditions will obstruct the clothes dryer's airflow and increase the risk of fire.

The appliance is heavy. Two or more people may be required to install or move the appliance to avoid the risk of injury.

Do not install or store this appliance where it will be exposed to the weather or freezing temperatures below 33°F.

Do not modify or alter the construction of the appliance by removing the leveling legs, panels, wire covers, anti-tip brackets/screws, or any other part of the appliance.

Do not install or use a damaged appliance to avoid the risk of electric shock, fire or death.

To reduce the risk of severe injury or death, follow all installation instructions.

⚠ CAUTION!

This appliance shall be secured to the structure or adjusted, using the methods for installation and securing means provided with the appliance.

4.2 Remove packaging

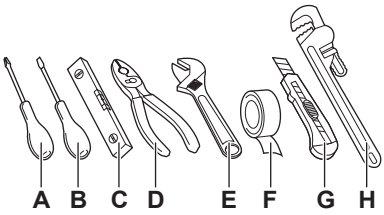
Unpack your dryer and inspect it for shipping damage.

To prevent personal injury or strain, wear protective gloves whenever lifting or carrying the unit.

⚠ WARNING!

Remove all tape and packaging before using the appliance. Recycle the carton and plastic bags after unpacking the appliance. Never allow children to play with packaging material. Do not remove the wiring label and other literature attached to the appliance. Do not remove model/serial number plate.

4.3 Tools required



A. Phillips screwdriver
B. Flat screwdriver
C. Level
D. Adjustable pliers
E. Adjustable wrench that opens to 1 inch (25 mm)
F. Aluminum tape
G. Cutting knife
H. Pipe wrench (gas only)

4.4 Choose the proper location

Move your dryer to an appropriate location for the installation. Consider installing the dryer and washer side-by-side, to allow access to the gas, electrical, and exhaust connections. Place two of the carton cushion-tops on the floor. Tip your dryer on its side so it lies across both cushion-tops.

Set your dryer back in an upright position.

Risk of Fire. Do not install a booster fan in the exhaust duct.

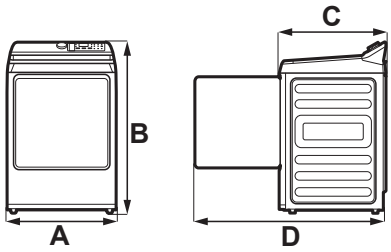
4.5 Installation in a recess or closet

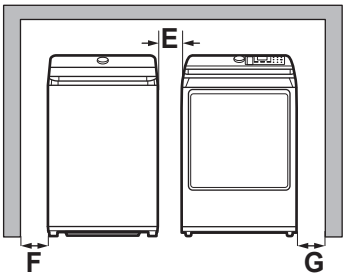
⚠ WARNING!

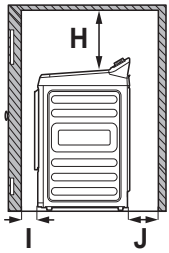
The dryer must be exhausted to the outside to reduce the risk of fire when installed any place inside the house.

No other fuel-burning appliance should be installed in the same closet as the dryer.

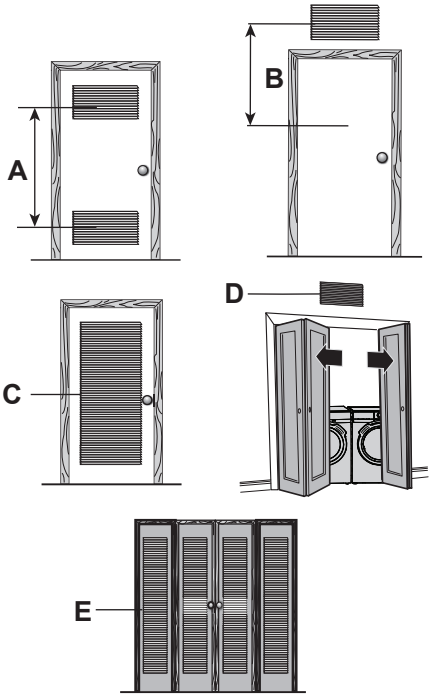
Minimum clearances between the dryer and adjacent walls or other surfaces	
Sides	1 inch (25 mm)
Top	24 inches (610 mm)
Rear	5 inches (127 mm)
Closet front	2 inches (51 mm)







A. 28.07 inch (713 mm)
B. 42.83 inch (1088 mm)
C. 26.37 inch (670 mm)
D. 49.29 inch (1252 mm)
E. 1 inch (25 mm)
F. 1 inch (25 mm)
G. 1 inch (25 mm)
H. 24 inch (610 mm)
I. 2 inch (51 mm)
J. 5 inch (127 mm)

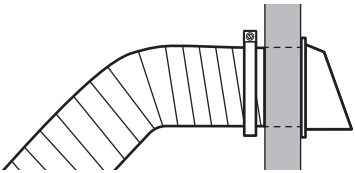


A. 120 sq. inches equally divided split vent door (60 sq. inches each)
B. Solid door with wall ventilation (120 sq. inches)
C. Louvered door (120 sq. inches minimum louvered opening)
D. Solid Bi-Fold doors with no ventilation (120 sq. inches of wall venting)
E. Bi-Fold louvered doors with 120 sq. inches of ventilation

The front of the closet must have two unobstructed air openings for a combined minimum total area of 120 sq. inches (774 sq. cm) with a minimum clearance of 3 inches (76 mm) at the top and bottom. A slatted door with equivalent space clearance is acceptable.

4.6 Install the exhaust system

Review the Exhausting requirements section before installing the exhaust system.
Install the ductwork from your dryer to the exhaust hood. The crimped end of each duct section must point away from the dryer.



Do not use sheet metal screws when assembling the ducting.

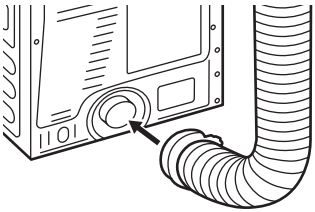
Tape all joints.

Never use plastic flexible exhaust material.

Tip for tight installations: attach a section of the exhaust system to your dryer before moving it into place.

Use aluminum tape to secure this section to the dryer, but do not cover the ventilation slots on the rear of the unit.

The rear surface of the appliance must be placed against a wall, as specified in the instructions.



⚠ WARNING!

Never use a plastic or non-metal flexible duct.
If your existing ductwork is plastic, non-metal, or combustible, replace it with metal before installing this appliance.
Use only a non-flammable metal exhaust duct to safely contain exhaust air, heat, and lint.
All dryers must be exhausted to the outside.
Do not assemble the duct with screws or other fasteners that extend into the duct and catch lint.

Refer to the Exhaust requirements section for the maximum duct length and number of bends.

The exhaust duct must be 4 inches (102 mm) in diameter.

The total length of a flexible metal duct must not exceed 7.8 feet (2.4 m).

- The exhaust duct shall be securely fastened to the structure.
- Make sure your dryer is installed properly so it exhausts air easily.
- Keep ducts as straight as possible.
- Do not restrict your dryer with a poor exhaust system.
- Do not use unnecessarily long ducts that have many elbows.
- Use a 4 inch (10.2 cm) diameter rigid metal duct. Tape all joints, including at the dryer. Never use lint-trapping screws.
- Clean all old ducts before installing your new dryer. Be sure the vent flap opens and closes freely. Inspect and clean the exhaust system annually.
- Do not use a plastic, thin foil, or non-metal flexible duct.
- Do not use dented or clogged ducts and vent.

4.7 Connect the gas line (for gas models)

⚠ WARNING!

Do not connect the dryer to L.P. gas service without converting the gas valve. An L.P. conversion kit PN# PCK4200 (not included) must be installed by a qualified gas technician.

Review the Gas requirements section before connecting the gas line.

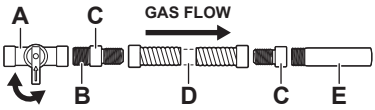
1. Remove the protective cap from the pipe thread.
2. Apply pipe joint compound or about 1.5 inch wraps of Teflon tape to all threaded connections.

The pipe joint compound must be resistant to the action of any liquefied petroleum gas.

3. Connect the gas supply to your dryer.

An additional fitting is required to connect the 3/4 inch (1.9 cm) female thread end of a flexible connector to the 3/8 inch (1cm) male threaded end on the dryer.
Only use a new AGA or CSA certified gas supply line with stainless steel flexible connectors within 6 feet (1.8 m) of the dryer.

4. Securely tighten the gas line fitting over the threads.
5. Turn on the gas supply.



All connections must be wrench-tightened.

A. Manual shutoff valve
B. Nipple
C. Flare union
D. Flexible connector
E. Inlet pipe on back of dryer

IMPORTANT

The supply line must be equipped with an approved manual shutoff valve. This valve should be located in the same room as the dryer and should be in a location that allows ease of opening and closing.
Do not block access to the gas shutoff valve.

IMPORTANT

Installation to the gas service must follow local codes and ordinances and the latest edition of the National Fuel Gas Code ANSI Z223.1/NFPA 54 or in Canada, CSA B149.1.

⚠ WARNING!

Uncoated copper tubing will corrode when subjected to natural gas, causing gas leaks. Use only black iron, stainless steel, or plastic-coated brass piping for gas supply.
Check all gas connections for leaks using a soap solution.
If bubbles appear, tighten the connections and recheck. Do not use an open flame to check for gas leaks.

4.8 Connect the electrical wiring

⚠ WARNING!

ELECTRICAL SHOCK HAZARD

Failure to disconnect power source before servicing could result in personal injury or even death.

⚠ WARNING!

ELECTRICAL HAZARD

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

Before operating or testing, follow the grounding instructions in the Grounding section.

Refer to Electric requirements section.

3 wire system connections



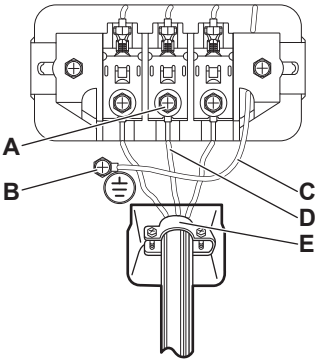
Use a 3-wire power supply cord with ring or spade terminals and UL listed strain relief. The 3-wire power supply cord, at least 4 feet (1.22 m) long, must have 3 10-gauge solid copper wires and match a 3-wire receptacle of NEMA Type 10-30R.

1. Remove the center terminal block screw.
2. Take the appliance ground wire (white; labeled C) from the center terminal block. Remove the external ground connector screw, connect the appliance grounding wire to the external ground connector, then replace and tighten the screw.
3. Connect the neutral wire (white or center wire, labeled D) of the power cord to the center terminal screw of the terminal block. Be sure to cross the screw through the ring of the power cord terminal and tighten the screw.
4. Connect the other wires to the outer terminal block screws. Be sure to cross the screw through the terminal ring and tighten the screw.
5. Tighten the strain relief screws.
6. Insert the tab of the terminal block cover into your dryer's rear panel slot. Secure the cover with a screw.

⚠ WARNING!

ELECTRICAL SHOCK HAZARD

Do not make a sharp bend or crimp wiring/ conductor at connections.



A. Center terminal block screw
B. External ground connector
C. Appliance ground wire (White)
D. Neutral wire (white or center wire)
E. 3/4 inch (1.9 cm) UL-listed strain relief

⚠ WARNING!
If converting from a 4-wire electrical system to a 3-wire, the ground strap must be reconnected to the terminal block support to ground the dryer frame to the neutral conductor. Ring-type terminals are recommended. If using strap terminals, make sure they are tightened.

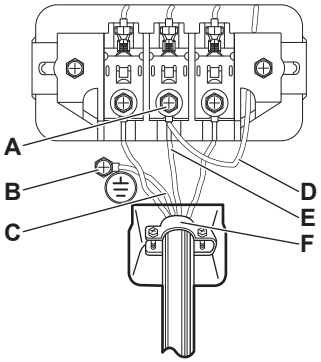
4 wire system connections



Use a 4-wire power supply cord with ring or spade terminals and UL listed strain relief. The 4-wire power supply cord, at least 4 feet (1.22 m) long, must have 4 10-gauge solid copper wires and match a 4-wire receptacle of NEMA Type 14-30 R. The ground wire (ground conductor) may be either green or bare. The neutral conductor must be identified by a white color.

1. Remove the center terminal block screw.
2. Connect the ground wire (green or unwrapped; labeled C) of the power cord to the external ground conductor screw.
3. Connect the neutral wire (white or center wire; labeled E) of the power cord and the appliance ground wire (white; labeled D) under the center screw of the terminal block. Be sure to cross the screw through the ring of the power cord terminal and tighten the screw.
4. Connect the other wires to the outer terminal block screws. Be sure to cross the screw through the terminal ring and tighten the screw.
5. Tighten the strain relief screws.
6. Insert the tab of the terminal block cover into your dryer's rear panel slot. Secure the cover with a screw.

IMPORTANT
Ring-type terminals are recommended. If using strap terminals, make sure they are tightened.



A. Center terminal block screw
B. External ground connector
C. Green or bare copper wire of the power cord
D. Appliance ground wire (white)
E. Neutral wire (white or center wire)
F. 3/4 inch (1.9 cm) UL-listed strain relief

⚠ **WARNING!**

ELECTRICAL SHOCK HAZARD

All U.S. models are produced for a 4-wire system connection. A 4-wire system connection is required for new or remodeled construction, mobile homes, or where local codes do not permit grounding through the neutral conductor. If a 4-wire system is used, the dryer frame must not be grounded to the neutral conductor at the terminal block.

Remove the terminal block cover plate, then insert the power cord with a UL-listed strain relief through the opening provided in the cabinet near the terminal block. A strain relief must be used. Do not loosen the nuts already installed on the terminal block, and make sure they are tight. Use a 3/8 inch (1 cm) deep-well socket.

4.9 Connecting the water (steam models only)

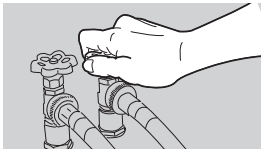
⚠ **WARNING!**

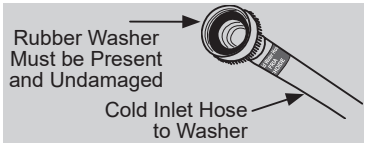
Periodically inspect all water inlet hoses for water leaks, wear, cuts, corrosion and bulges. Replace all hoses, if any sign of the above is visible. All hoses should be replaced every 5 years to reduce the risk of hose failures.

Water supply requirements

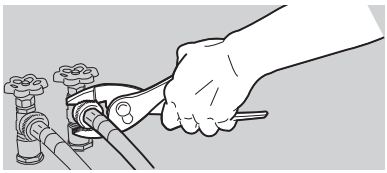
Cold water faucet MUST be installed within 42 inches (107 cm) of your dryer's water inlet. The faucet MUST be 3/4 inch (1.9 cm) with threading for laundry hose connection. Water pressure MUST be between 20 and 120 psi. Your water department can advise you of your water pressure.

1. Turn off COLD water supply to washer.





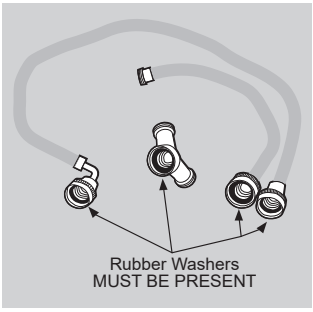
2. Remove COLD inlet hose from COLD water supply and inspect for rubber washer. Replace washer if it is torn or worn out.



3. Turn on COLD supply and run water to clear any contaminants in the line.



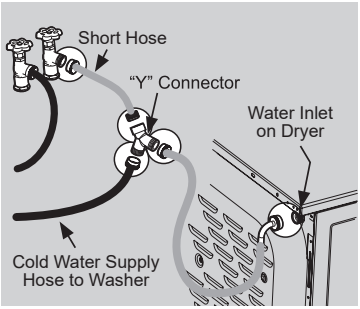
4. Inspect hose couplings for proper placement of rubber washers. Use hoses from ASSEMBLY HOSE KIT# 5304495002 (not included).



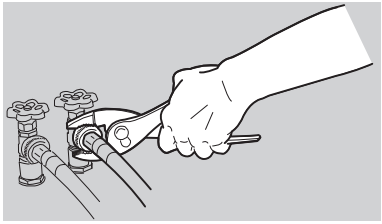
5. If your installation has room for the COLD water supply to accept the "Y" connector directly, thread the "Y" connector to the COLD water supply and snug it by hand; then tighten it another 2/3 turn with pliers.

NOTE

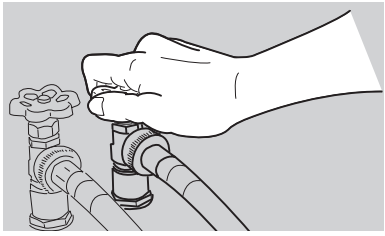
If you were able to install the "Y" connector directly to the COLD water supply, please skip to step 8.



6. If there is not room to install the “Y” connector directly, thread the short extension hose on to the COLD water supply and snug it by hand; then tighten it another 2/3 turn with pliers.



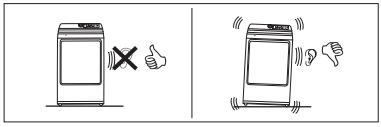
7. Thread the “Y” connector to the short extension hose and snug it by hand; then tighten it another 2/3 turn with pliers.
8. Connect the COLD inlet hose for the washer to the “Y” connector and snug it by hand; then tighten it another 2/3 turn with pliers.
9. Connect the straight end of the long hose from the kit to the other outlet on the “Y” connector and snug it by hand. Connect the hose’s 90° coupling to the brass water inlet on the back of the dryer and snug it by hand. Tighten each connection of the dryer inlet hose another 2/3 turn with pliers.
10. Turn on the water and check for leaks at all connections.

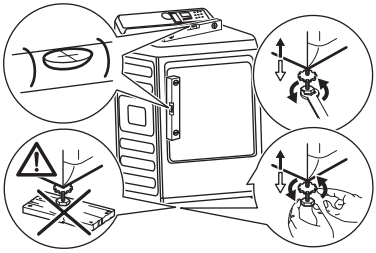


4.10 Level the dryer

To ensure that the dryer provides the optimal drying performance, it must be leveled. To minimize vibration, noise, and unwanted movement, the floor must be a level, solid surface.

Adjust the leveling feet only as much as necessary to level the dryer. Extending the leveling feet more than necessary can cause the dryer to vibrate.





4.11 Completing the installation

- Make sure all gas (gas models only), exhaust, and electrical connections are complete, then plug in the dryer.
- Make sure the dryer is properly grounded.
- Make sure the exhaust duct is connected and the joints are taped.
- Do not use a plastic flexible duct.
- Use rigid or stiff-walled flexible metal vent material.
- Make sure the dryer is level and sits firmly on the floor.
- For gas models, make sure the gas is turned on and there are no leaks.
- Start the dryer to confirm that it runs, heats, and shuts off.

⚠ CAUTION!

The burner may not ignite initially due to air in the gas line. Allowing your dryer to operate on a heat setting will purge the line. If the gas does not ignite within 5 minutes, turn your dryer off and wait 5 minutes. Be sure the gas supply to your dryer has been turned on. In order to confirm the gas ignition, check the exhaust for heat.

4.12 Reversing the door

NOTE

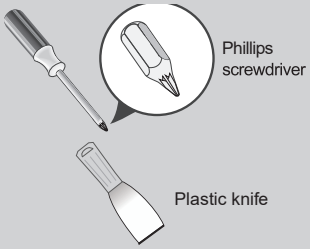
Door reversibility is available on all dryer models.

IMPORTANT

BEFORE YOU REVERSE YOUR DRYER DOOR:

1. Be sure you have adequate swing area before reversing door.
2. Gather your tools - including a Phillips screwdriver and plastic knife (or small, flat prying tool that won't damage paint).
3. Be sure dryer is unplugged from power source!

Tools needed for reversal:



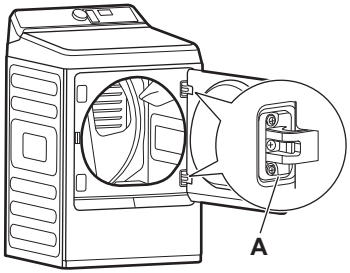
⚠ WARNING!

ELECTRICAL SHOCK HAZARD

Failure to disconnect power source before servicing could result in personal injury or even death.

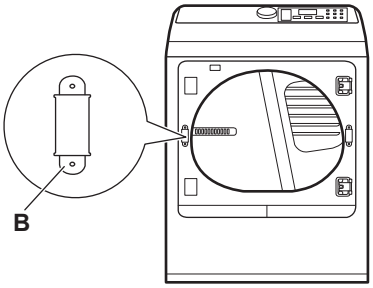
Remove the dryer door

1. Make sure that the power cord is unplugged.
2. While supporting the door, remove the six hinge screws from the door. Three screws from each hinge (**A**)
3. Set the hinge screws aside. Lift the door to remove it and place it on a protected surface.



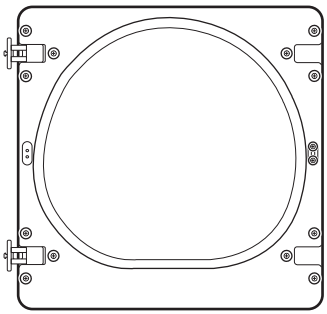
Remove the door hinge covers and door lock

1. Use a flat-blade screwdriver to remove the two door hinge covers, then install them on the opposite side.
2. Use a screwdriver to unscrew the door lock and lock cover (**B**), then install the door lock on the side that now has hinge covers. Install the lock cover on the opposite side. Once finished, the door lock and lock cover will have exchanged positions.



Rotate the door

1. Remove the 14 screws that hold the door frame to your dryer.

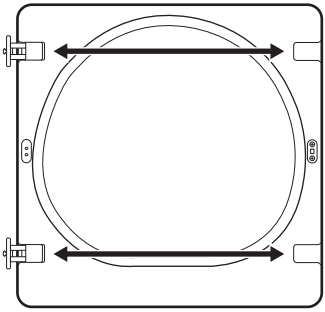


Two of the screws secure the door latch to the door frame. You will need to attach the latch when you reassemble the door.

2. Use a flat-head screwdriver to pry open the 8 tabs between the inside and outside doors. Run the screwdriver along each edge of the door, pushing upwards to pop the inside door panel out of place.
3. Move door latch to the opposite side of the door. Move the hinges and hinge covers to opposite positions as well.

When finished, the hinges and hinge covers will have exchanged positions.

4. Install the inside door panel with all 14 screws, including the 2 for the latch.



Make sure the rounded top of the inside door panel is oriented towards the door handle at the top of the door.

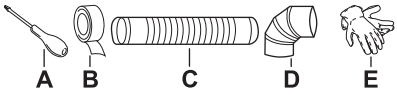
5. Align the hinges on the door with the hinges on the machine. Mount the door assembly onto the machine frame, then secure it with the six screws removed at the beginning of the door reversal procedure.

4.13 Change the dryer vent location

Your new dryer is shipped to vent to the rear. It can also be configured to the bottom or left side (as seen from the front).

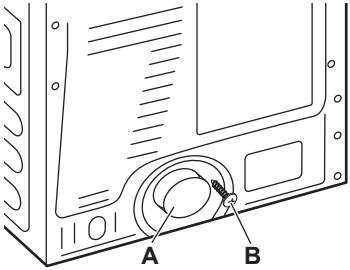
Adapter kits can be purchased from any retailer. This kit contains the necessary duct components to change the dryer vent location.

Tools and materials you will need



A. Phillips screwdriver
B. Aluminum tape
C. Rigid or UL-listed semi-rigid metal 4 inch (10.2 cm) duct
D. Elbow 4 inch (10.2 cm)
E. Gloves

Directional exhausting can be accomplished by installing a quick-turn 90° dryer vent elbow directly to the exhaust outlet of the dryer. Dryer vent elbows are available through your local parts distributor or hardware store.



A. Rear exhaust duct
B. Retaining screw

5. DAILY USE

5.1 Preparing the laundry

Sort your laundry before placing it in the dryer. Proper sorting ensures even drying and protects your fabrics from damage.

⚠ WARNING!

Do not dry items that have been soiled with cooking oils, machine oils, or flammable chemicals. Flammable substances may cause the fabric to catch fire by itself.

⚠ WARNING!

FIRE HAZARD

To avoid fire hazard, Do not use heat to dry items containing feathers or down, foam rubber, plastics similarly textured, rubber-like materials. Use the time dry cycle and the eco dry (no heat) setting.

1. Empty all pockets to remove coins, keys, or other hard objects.
2. Close all zippers, hooks, and buttons to prevent snagging.
3. Sort items by fabric type and thickness.
4. Separate heavy cottons (like towels) from lightweight synthetics.
5. Check fabric care labels to ensure items are safe for tumble drying.

5.2 Loading the Dryer

Load the dryer correctly to ensure proper airflow. Good airflow reduces drying time and prevents severe wrinkling.

Loading clothes loosely into the drum allows the hot air to circulate evenly through the fabric.

Please avoid leaving wet clothes in the inner tub for a long time, as excessive moisture can corrode the inner tub surface and cause it to lose its shine.

⚠ CAUTION!

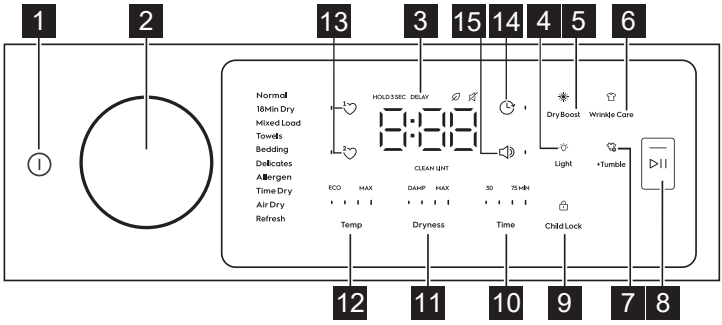
Do not fill the drum to 100% capacity. Clothes need space to tumble freely. Overloading causes poor drying performance and excessive wrinkling.
Always check the inside of the appliance for foreign objects before loading laundry.
Keep the lid closed when not in use.
Ensure pockets are free of hard objects and foreign materials (e.g. coins, knives and pins) to prevent appliance damage.
Unplug the appliance when not in use for extended periods, such as during vacations.
Always follow the fabric care instructions supplied by the garment manufacturer.
Do not stand or place objects on top of the appliance.

Loading examples

Use this table as a reference to determine the correct load size for your cycle.

Load size	Drum capacity	Fabric examples
Small load	Up to 1/4 full	3 to 4 lightweight shirts, activewear, or under-wear.
Medium load	Up to 1/2 full	1 bed sheet, 2 pillowcases, and 2 bath towels.
Large load	Up to 3/4 full	Heavy cotton sweatshirts, thick bath towels, and denim jeans.

5.3 Control Panel



1 **Power**
Touch to turn the dryer on or off. The dryer turns off automatically after 10 minutes of inactivity.

2 **Cycle selector**
Turn the dial to choose the appropriate cycle for your load. Sensor Dry cycles include Normal, Mixed Load, Towels, Bedding, Allergen, and Delicates. Manual Dry cycles include 18Min Dry, Time Dry, Refresh, and Air Dry.

3 **Digital display**
Shows the estimated drying time when setting the cycle and the remaining time during operation.

4 **Light**
Press to turn the drum light on or off.

5 **Dry Boost**
Press to activate this option. It improves drying efficiency.

6 **Wrinkle Care**
Press to activate this option. The drum keeps rotating while cold and hot air circulate to reduce wrinkles.

7 **+Tumble**
Press to activate this option. After the cycle ends, the dryer runs for 10 sec every 5 min for up to 30 min to help prevent wrinkles.

8 **Start/Pause**
Touch to begin the drying cycle or pause it.

9 **Child Lock**
When Child Lock is on, you can use only the **Power** button and the **Child Lock** button.

10 **Time**
This button is a quick selection for Time Dry setting.

11 **Dryness**
Press to set the desired dry level. Select a lower level if you plan to iron the clothes.

12 **Temp**
Press to adjust the drying temperature.

13 **Favorite Cycles**
Press and hold for 3 seconds to remember your selected cycle settings.
Press once to load your saved cycle settings. You can save 2 different settings.

14 **Delay Time**
You can select a reservation time from 1 to 12 hours.

15 **Mute/Unmute**
Press the button to turn the sound on or off.

5.4 Drying cycles

Select the appropriate drying cycle based on the fabric type and the size of your load. Using the correct cycle ensures optimal drying performance and protects your garments.

Cycle	Load type
Normal	Designed for everyday cottons, underwear, and linens.
18Min Dry	A quick drying cycle for small loads of 3 to 5 lightweight garments.
Mixed Load	Balances settings to accommodate a mixed load of sheets, pillowcases, and trousers.
Towels	Uses specific parameters to thoroughly dry heavy cottons and bath towels.
Bedding	Designed for large, bulky items such as quilts and blankets.
Delicates	Uses lower heat to safely dry delicate items and knit fabrics.
Allergen	Optimized for shirts, jeans, and sportswear to help remove allergens.
Time Dry	Allows you to manually set the drying time and temperature for any type of load.
Air Dry	Provides tumbling without heat, ideal for small loads that are prone to heat damage.
Refresh	When using this function, you can manually spray water for better wrinkle removal.

5.5 Cycle settings chart

☐ or ▯ (Light half on) = Available selections.

■ or ▮ (Light on) = Default settings

✕ or {} (Light off) = Unavailable selections.

Load icons indicate the recommended maximum load size. Refer to Loading examples table for details.

Cycle	Temp	Dryness	Time	Wrinkle Care	Dry Boost	Light	+Tumble	Child Lock	Max amount
Normal	ECO MAX	DAMP MAX	×	☐	☐	☐	☐	☐	◓
18Min Dry	ECO MAX	×	×	×	■	☐	×	☐	◒
Time Dry	ECO MAX	×	75Min **60Min** 45Min 30Min	×	■	☐	☐	☐	◓
Air Dry	no heat	×	×	×	×	☐	☐	☐	◒
Refresh	ECO MAX	×	×	×	×	☐	×	☐	◒
Allergen	ECO MAX	DAMP MAX	×	☐	■	☐	☐	☐	◒
Bedding	ECO MAX	DAMP MAX	×	☐	☐	☐	☐	☐	◓
Delicates	ECO MAX	DAMP MAX	×	☐	☐	☐	☐	☐	◒
Mixed Load	ECO MAX	DAMP MAX	×	☐	■	☐	☐	☐	◒
Towels	ECO MAX	DAMP MAX	×	×	☐	☐	☐	☐	◓

Selecting the right cycle to save energy
This dryer has been specifically designed with options to help you save energy and at the same time utilize the optimal drying setting for your clothing.
The energy efficiency rating is based on the Normal Cycle using Temperature with 2 LED setting and Dryness with 2 LED setting.
Some cycles save more energy than others. Cycles that use the least amount of heat save the most energy and display the leaf icon on the console. Use the lowest heat setting (auto and timed dry cycles) and less dry setting (auto dry cycles) to save on energy and prevent over drying your clothing.

5.6 Operating the Dryer

Follow these steps to dry your laundry effectively.

1. Open the door and load the laundry loosely into the drum.
2. Close the door firmly.
3. Press the **Power** button to turn on the dryer.

The filter indicator will always be on when you turn on the dryer.

4. Turn the Cycle Selector to choose the desired drying cycle.
5. Press the **Temp** and **Dryness** buttons to modify the default cycle settings if needed.

Select any additional options, such as Wrinkle Care or Dry Boost.

6. Press the **Start/Pause** button to begin the cycle.

5.7 End of cycle

Remove the laundry when the cycle ends.

If Wrinkle Care is selected, the dryer tumbles without heat at the end of the cycle to reduce wrinkles.

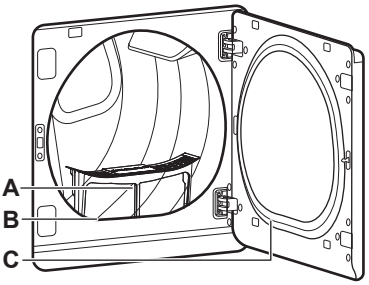
If +Tumble is selected, the dryer runs for 10 sec every 5 min for up to 30 min after the cycle ends to help prevent wrinkles.

IMPORTANT
You must clean the lint filter before or after each load. Refer to Care and Cleaning chapter.

6. CARE AND CLEANING

⚠ **WARNING!**
Refer to Safety chapters.

6.1 Cleaning the lint filter



A. Lint filter
B. Front frame
C. Door

Clean the lint filter before or after each load to prevent fire risks, shorten drying time, and operate more energy efficiently.

1. Remove the lint filter.

⚠ **CAUTION!**
Do not operate your dryer without the lint filter in place, or with a damaged or broken lint filter. This may reduce performance and cause fire.

6.2 Cleaning the control panel

⚠ **WARNING!**
Some internal parts are intentionally not grounded and may present a risk of electric shock only during servicing. Service Personnel - Do not touch the inlet valve, the control board, or the thermistor when the appliance is energized.

Clean the control panel with a soft, damp cloth. Do not use abrasive substances. Do not spray cleaners directly on the panel. Apply laundry pre-treatment products away from your dryer and wipe up any spills immediately.

6.3 Cleaning the drum and exterior

Stainless steel or anodized drum: Clean with a damp cloth and a mild, non-abrasive cleaner. If the drum becomes stained from non-colorfast fabrics, clean it with a damp cloth and a mild liquid household cleanser, making sure to remove any residue before the next load.

Dryer exterior: Clean the cabinet with a soft, damp cloth and mild soap. Protect the high-gloss surface from sharp objects and do not place heavy items on the dryer.

⚠ **WARNING!**
Do not use any type of spray cleanser when cleaning the dryer interior. Hazardous fumes or electrical shock could occur. Before cleaning the dryer drum interior, unplug the electrical power cord.

6.4 Cleaning the exhaust system

Inspect and clean the dryer exhaust system annually to maintain optimum performance.

1. Disconnect the exhaust duct from the dryer and from the outside exhaust hood.
2. Remove any lint accumulation from the interior of the duct and the exhaust hood.
3. Make sure the flappers or louvers on the exhaust hood move freely.
4. Reassemble the exhaust duct and hood, checking that the joints are secure and sealed.
5. Operate the dryer and verify that the exhaust air is not obstructed and there are no leaks in the system.

⚠ **WARNING!**
Do not clean the appliance by spraying water onto it.
Do not use benzene, thinner or alcohol to clean the appliance. This may result in discoloration, deformation, damage, electric shock or fire.
If the appliance is contaminated with foreign substances such as detergent, dirt or food waste, unplug the appliance and clean it with a soft, damp cloth. Failure to do so may result in discoloration, deformation, damage or rust.

ⓘ Clean the outside exhaust hood more frequently if necessary to ensure proper operation.

Limited use, vacation, and away from home.

⚠ CAUTION

Your dryer should be operated only when you are home. If you are away from home or not using your dryer for extended periods of time, follow these steps:

1. Turn off the water supply to dryer (steam models only) to avoid water leaks due to water pressure surges and unforeseen occurrences in the water supply.
2. Disconnect or unplug the electrical power to the dryer.

7. TROUBLESHOOTING

The appliance doesn't start

- Close the door firmly.
- Connect the power cord to a live outlet.
- Check the circuit breaker or fuses.
- Press Start/Pause after opening the door.

The appliance doesn't heat

- Check the circuit breaker and fuses.
- Select a heat cycle (do not use Air Dry).
- For gas dryers: make sure the gas supply is turned on.
- Clean the lint filter and exhaust duct.
- The dryer may be in a cool-down phase.

The appliance doesn't dry

- Make sure the outside exhaust hood moves freely.
- Check the exhaust system for lint and clean it yearly.
- Use a 4 inch rigid metal duct.
- Do not overload the drum; keep loads equal and reposition large items if needed.
- Separate heavy items from light items, or add towels if the load is too small.

Fabric issues (Shrinking, Pilling, and Stains)

- Shrinking: Follow fabric care label directions. Remove items while slightly damp and lay flat to complete drying.
- Pilling: Turn items inside out to reduce abrasion. Use a lint brush or fabric shaver to remove pills.
- Greasy stains: If a fabric softener sheet causes stains, rub the stain with bar soap, rinse, and rewash. Place fabric softener sheets on top of the load before starting the dryer.

The appliance has an unusual odor

- Odors from paint or cleaners in the room can enter the dryer; ventilate the room before using the appliance.
- Wash fabrics with strong odors in the washing machine before running Refresh cycle.

The appliance is noisy

- Remove loose objects (like coins or keys) from the load.
- Gas valve or heater cycling is normal.
- Ensure the dryer is level.
- A humming noise from airflow is normal.

Clothes are unevenly dried or cycle shuts off early

- Thick areas like seams and pockets may stay damp; select a higher dryness level if needed.
- Heavy items can stay damp when dried with light items, so dry them separately.
- If the cycle shuts off early, the load might be too small (add items) or too large (remove items and restart).

Lint on clothes

- Clean the lint filter before each cycle.
- Dry lint-producing items separately from lint-trapping items.
- Split large loads into smaller loads and check pockets before drying.
- Use fabric softener to reduce static electricity, which attracts lint.

⚠ WARNING!

All repairs and servicing must be performed by an authorized service technician unless specifically recommended in this users manual.
Use only authorized factory parts.
Do not tamper with controls or latch.
If the appliance is flooded, cut the power immediately and contact your nearest service center.

7.1 Error codes

Error	Possible cause	Solution
E91	Main control board failure.	Do not use the dryer. Contact an authorized service center.
E36	Humidity sensor error.	Time Cycles still operate. Contact an authorized service center.
E71	Temperature sensor error.	Do not use the dryer. Contact an authorized service center.
EF1	Clogging alarm	Power off the dryer and clean the external exhaust duct and filter before running the next cycle.

ⓘ When an error occurs, the buzzer beeps for 3 sec and repeats every 15 min.

8. LIMITED WARRANTY

For the applicable warranty period as set forth below, as measured from your original date of delivery, Electrolux will repair or replace any parts of this appliance that prove to be defective in materials or workmanship when such appliance is installed, used and maintained in accordance with the provided instructions.

Warranty Periods

All parts – One year including labor.
In addition, your appliance is covered by a one year, parts only, limited warranty. During the 2nd year from your original date of delivery, Electrolux will pay for parts needed for this appliance that have proven to be defective in materials or workmanship when your appliance is installed, used, and maintained in accordance with the provided instructions.

Exclusions

This warranty does not cover the following:

1. Products with original serial numbers that have been removed, altered or cannot be readily determined.
2. Product that has been transferred from its original owner to another party or removed outside the USA, Puerto Rico, or Canada.
3. Rust on the interior or exterior of the unit.
4. Products purchased “as-is” are not covered by this warranty.
5. Products used in a commercial setting.
6. Service calls which do not involve malfunction or defects in materials or workmanship, or for appliances not in ordinary household use or used other than in accordance with the provided instructions.
7. Service calls to correct the installation of your appliance or to instruct you how to use your appliance.
8. Expenses for making the appliance accessible for servicing, such as removal of trim, cupboards, shelves, etc., which are not a part of the appliance when it is shipped from the factory.
9. Service calls to repair or replace appliance light bulbs, air filters, water filters, other consumables, or knobs, handles, or other cosmetic parts.
10. Pickup and delivery costs; your appliance is designed to be repaired in the home.
11. Surcharges including, but not limited to, any after hour, weekend, or holiday service calls, tolls, ferry trip charges, or mileage expense for service calls to remote areas, including the state of Alaska.
12. Damages to the finish of appliance or home incurred during installation, including but not limited to floors, cabinets, walls, etc.
13. Damages caused by: services performed by unauthorized service companies; use of parts other than genuine Electrolux parts or parts obtained from persons other than authorized service companies; or external causes such as abuse,

misuse, inadequate power supply, accidents, fires, or acts of God.

Disclaimer of implied warranties; Limitation of remedies

CUSTOMER'S SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR OR REPLACEMENT AS PROVIDED HEREIN. CLAIMS BASED ON IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE YEAR OR THE SHORTEST PERIOD ALLOWED BY LAW, BUT NOT LESS THAN ONE YEAR. ELECTROLUX SHALL NOT BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN LIMITED WARRANTY OR ANY IMPLIED WARRANTY. SOME STATES AND PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, OR LIMITATIONS ON THE DURATION OF IMPLIED WARRANTIES, SO THESE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU. THIS WRITTEN WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE.

If You Need Service

Keep your receipt, delivery slip, or some other appropriate payment record to establish the warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. Service under this warranty must be obtained by contacting Electrolux at the addresses or phone numbers below.

This warranty only applies in the USA, Puerto Rico and Canada. In the USA and Puerto Rico, your appliance is warranted by Electrolux Major Appliances North America, a division of Electrolux Home Products, Inc. In Canada, your appliance is warranted by Electrolux Canada Corp. Electrolux authorizes no person to change or add to any obligations under this warranty. Obligations for service and parts under this warranty must be performed by Electrolux or an authorized service company. Product features or specifications as described or illustrated are subject to change without notice.

USA & Puerto Rico

1-877-435-3287

Electrolux Consumer Products, Inc.

North America

10200 David Taylor Drive

Charlotte, NC 28262

Canada

1-800-265-8352

Electrolux Canada Corp.

5855 Terry Fox Way

Mississauga, Ontario, Canada L5V 3E4

9. QUEBEC RIGHT TO REPAIR

https://www.electrolux.ca/EN/OWNER-SUPPORT/RIGHT-TO-REPAIR/

Though Electrolux makes every effort to make replacement parts, repair services and information necessary to maintain or repair our products available to consumers, parts, service and information are not guaranteed, pursuant to section 39 of the Consumer Protection Act, CQLR, c. P-40.1 and sections 79.18 to 79.20 of the Regulation respecting the application of the Consumer Protection Act, CQLR, c P-40.1, r. 3.



