



GE APPLIANCES

Service Manual

NF97D*V**R**

**97% Downflow Two Stage Variable
Speed Gas Furnace**



Contact GE Appliances at:

Homeowner: **GEAppliances.com**
HVAC Pro: **GEAppliancesairandwater.com**
or
866.814.3633

Split System USAC and USHP matches:
AHRIDirectory.org

**READ CAREFULLY.
KEEP THESE INSTRUCTIONS.**

General Information

 This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.

WARNING

- Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer (or equivalent), service agency or the gas supplier.
- **Electric Shock Hazard.** Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.
- This furnace is equipped with an ignition control factory enabled for use with A2L refrigerant systems. Disabling the refrigerant detection functionality on A2L system is prohibited by safety codes. Refer to furnace installation instructions for non-A2L refrigerant system setup.

CAUTION

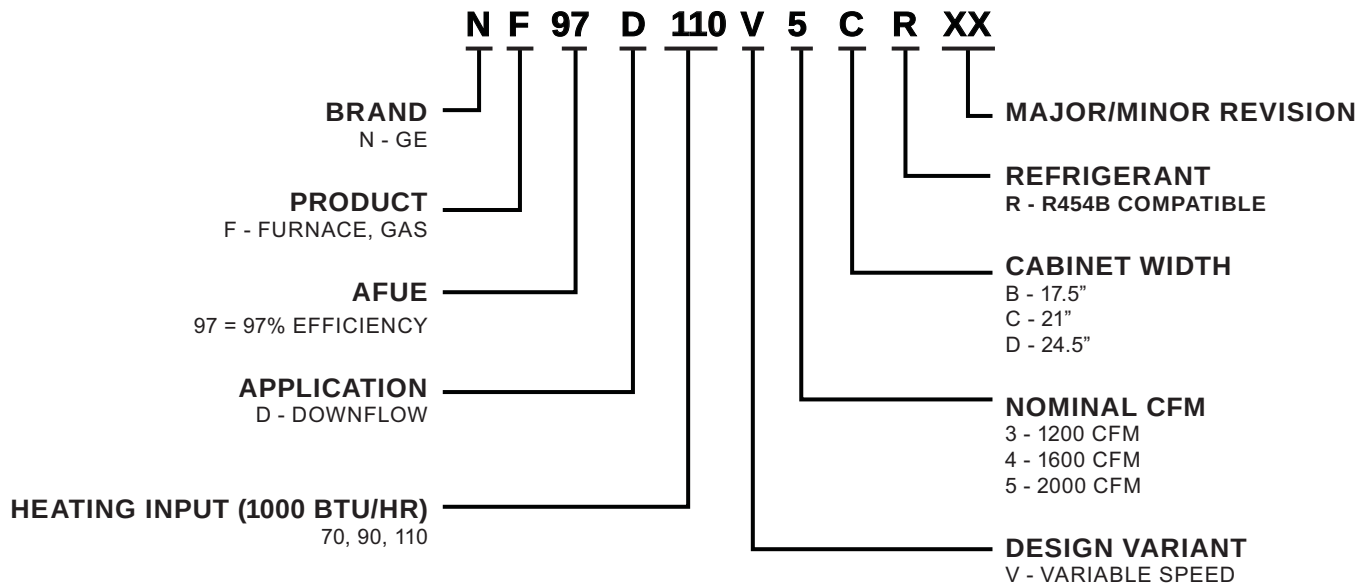
As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.



(P) 508772-01

Technical Specifications

MODEL NUMBER GUIDE



PHYSICAL AND ELECTRICAL DATA

	Model	1st Stage		2nd Stage		AFUE (ICS)	Nominal Cooling Capacity	Gas Inlet (in.)	Volts/ Hz/ Phase	Max. Time Delay Breaker or Fuse	Nominal F.L.A.	Trans. (V.A.)	Approx. Shipping Weight (lbs.)
		Input (Btuh)	Output* (Btuh)	Input (Btuh)	Output* (Btuh)								
DOWNFLOW	NF97D070V4BR	43,000	42,000	66,000	64,000	97.0	4	1/2	120-60-1	15	10.1	40	136
	NF97D090V5CR	57,000	56,000	88,000	86,000	97.0	5	1/2	120-60-1	20	12.8	40	152
	NF97D110V5CR	72,000	70,000	110,000	108,000	97.0	5	1/2	120-60-1	20	12.8	40	163

NOTE: For vent length and clearances to combustibles, please reference installation instructions.

FILTER REQUIREMENT DATA

Airflow Descriptor	Disposable Filters	Cleanable Filters
	Minimum Area (sq. in.)	Minimum Area (sq.in.)
12	576	288
16	768	384
20	960	480

- The Airflow Descriptor is the first digit following the "V" in the model number. For example, 3 is the Airflow Descriptor in the NF97U070V3B model. 3 means 1200 CFM of air, 4 means 1600 CFM, etc.
- Areas shown for permanent filters are based on filters rated at 600 feet per minute face velocity.

Technical Specifications

BLOWER PERFORMANCE DATA

Model	Temp Rise	Speed Adjustment	Heating CFM @ 0 - 0.8 in. w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
NF97D070V4BR	High Fire 35 - 65	+	1110	1305	1430	1700
		Normal	995	1175	1315	1520
		-	880	1055	1170	1365
	Low Fire 20 - 50	+	860	1020	1140	1340
		Normal	795	910	1030	1230
		-	680	825	910	1085
	Cooling Stage	Speed Adjustment	Cooling CFM @ 0 - 1.0 in. w.c.			
	2nd Stage	+	1110	1340	1575	1800
		Normal	995	1230	1420	1650
		-	880	1085	1290	1460
	1st Stage	+	740	915	1055	1255
		Normal	660	820	940	1120
		-	575	735	850	995

Model	Temp Rise	Speed Adjustment	Heating CFM @ 0 - 0.8 in. w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
NF97D090V5CR	High Fire 35 - 65	+	1395	1555	1695	1825
		Normal	1275	1395	1585	1670
		-	1145	1265	1405	1525
	Low Fire 20 - 50	+	1130	1230	1365	1475
		Normal	1040	1130	1250	1340
		-	910	1025	1130	1210
	Cooling Stage	Speed Adjustment	Cooling CFM @ 0 - 1.0 in. w.c.			
	2nd Stage	+	1335	1600	1750	1980
		Normal	1225	1450	1630	1830
		-	1120	1270	1450	1660
	1st Stage	+	955	1115	1265	1450
		Normal	855	1005	1150	1285
		-	750	890	1060	1170

Model	Temp Rise	Speed Adjustment	Heating CFM @ 0 - 0.8 in. w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
NF97D110V5CR	High Fire 35 - 65	+	1595	1795	1955	2010
		Normal	1450	1615	1795	1865
		-	1290	1460	1610	1680
	Low Fire 20 - 50	+	1165	1305	1465	1547
		Normal	1055	1185	1315	1404
		-	930	1070	1180	1272
	Cooling Stage	Speed Adjustment	Cooling CFM @ 0 - 1.0 in. w.c.			
	2nd Stage	+	1335	1585	1790	2010
		Normal	1220	1440	1630	1865
		-	1100	1275	1475	1680
	1st Stage	+	920	1095	1265	1440
		Normal	830	965	1130	1290
		-	735	860	1035	1155

Technical Specifications

ACCESSORY LIST

Description	Catalog Number
Downflow Combustible Flooring Base Kit	
17.5 in. B Width	11M60
21.0 in. C Width	11M61
Concentric Vent Kit (90% Furnaces only) US Only	
1-1/2 in. Vent Version	71M80
2 in. Vent Version	69M29
3 in. Vent Version	60L46
Flush Mount Termination (90% Furnaces only)	
2 in. & 3.0 in. Vent - (US)	51W11
High Altitude Orifice Kits (7500'+)	
2-Stage 97% UH/DF - Natural Gas	51W01
2-Stage 97% UH/DF - Propane Gas	11K47
High Altitude Pressure Switches	
2-Stage 97% UH/DF (4,501 - 7,500 ft) [070]	14A48
2-Stage 97% UH/DF (4,501 - 7,500 ft) [090]	14A54
2-Stage 97% UH/DF (4,501 - 7,500 ft) [110]	25B93
2-Stage 97% UH/DF (7,501 - 10,000 ft) [070]	14A54
2-Stage 97% UH/DF (7,501 - 10,000 ft) [090]	14A53
2-Stage 97% UH/DF (7,501 - 10,000 ft) [110]	14A45
Natural to LP Kits	
2-Stage 90	11K48
2-Stage 90 High Altitude (>7500')	11K47
LP to Natural Kits	
2-Stage - 90 (45K-110K Btuh)	77W10
Transformer (75VA)	
Recommended when furnace is used with zoning or defrost thermostats and other 24V accessories requiring a higher VA rating	27J32
Circuit breaker (furnished) is wired in series	
Replaces the standard 40VA transformer	

For vent length and clearances to combustibles, please reference installation instructions.

REFRIGERANT DETECTION SYSTEM (RDS) COMPONENTS

Description	Order No.
Refrigerant Detection System (RDS) Coil Sensor Kit	27V53

Parts Arrangement

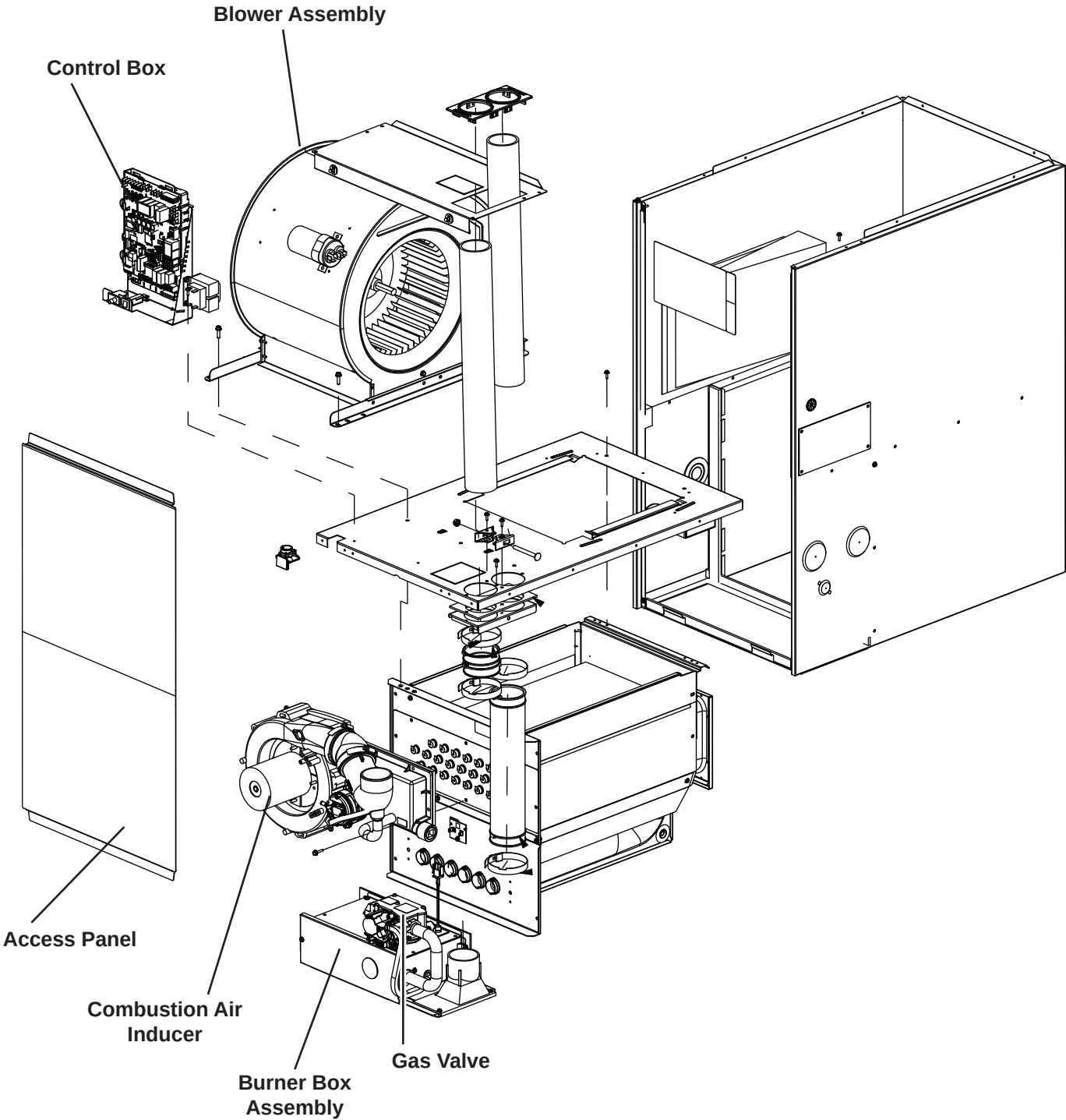


Figure 1.

Service Information

UNIT COMPONENTS

NF97D***V**R unit components are shown in **Figure 1**. The gas valve, combustion air inducer and burners can be accessed by removing the access panel. Electrical components are in the control box (**Figure 2**) found in the blower section.

⚠ CAUTION

Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

Control Box

Control Transformer (T1)

A transformer located in the control box provides power to the low voltage section of the unit. Transformers on all models are rated 40VA with a 120V primary and a 24V secondary.

⚠ IMPORTANT

- When matching this gas furnace with zoning, dual fuel or other 24V accessories, It is recommended to replace the factory installed transformer with kit 27J32.
- Kit 27J32 contains a 75VA transformer, so you do not overload the original 40VA transformer.

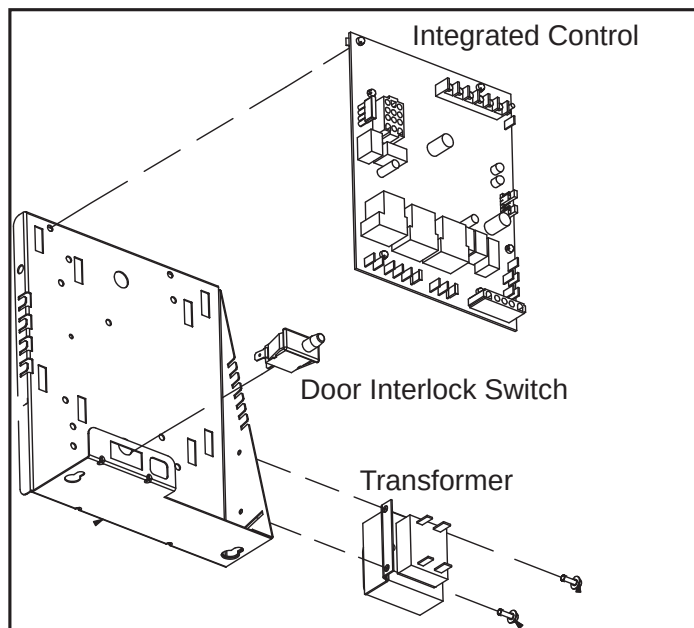


Figure 2. Control Box

Door Interlock Switch (S51)

A door interlock switch rated 14A at 125VAC is wired in series with line voltage. When the inner blower access panel is removed the unit will shut down.

⚠ WARNING

Shock hazard.

- Disconnect power before servicing. Control is not field repairable. If control is inoperable, simply replace entire control.
- Can cause injury or death. Unsafe operation will result if repair is attempted.

Ignition Control

Units are equipped a two-stage, variable speed ignition control. This control manages ignition timing, heating mode fan off delays and indoor blower speeds based on selections made using the control dip switches. The control includes an internal watchdog feature which automatically resets the ignition control when it has been locked out. After one hour of continuous thermostat demand for heat, the watchdog will break and remake thermostat demand to the furnace and automatically reset the control to relight the furnace.

Bank Of Four DIP Switches SW1 - DIP Switch Settings

Switch 1 - Thermostat Selection - This unit may be used with either a single-stage or two-stage thermostat. The thermostat selection is made using a DIP switch which must be properly positioned for the particular application. The DIP switch is factory-positioned for use with a twostage thermostat. If a single-stage thermostat is to be used, the DIP switch must be repositioned.

- a. Select "OFF" for two-stage heating operation controlled by a two-stage heating thermostat (factory setting);
- b. Select "ON" for two-stage heating operation controlled by a single-stage heating thermostat. This setting provides a timed delay before second-stage heat is initiated.

Switch 2 - Second Stage Heat Delay (Used with Single-Stage Thermostat Only) - This switch is used to determine the second stage on delay when a single-stage thermostat is being used. The switch is factory-set in the OFF position, which provides a 7-minute delay before second stage heat is initiated. If the switch is toggled to the ON position, it will provide a 12-minute delay before second stage heat is initiated. This switch is only activated when the thermostat selector jumper is positioned for single stage thermostat use.

Service Information

UNIT COMPONENTS (Cont.)

Switches 3 and 4 - Heat Indoor Blower-Off Delay - The blower-on delay of 30 seconds is not adjustable. The blower-off delay (time that the blower operates after the heating demand has been satisfied) can be adjusted by moving switches 3 and 4 on the integrated control. The unit is shipped from the factory with a blower-off delay of 90 seconds. The blower off delay affects comfort and is adjustable to satisfy individual applications. Adjust the blower off delay to achieve a supply air temperature between 90° and 110°F at the exact moment that the blower is de-energized. Longer off delay settings provide lower supply air temperatures; shorter settings provide higher supply air temperatures. **Table 1** provides the blower off timings that will result from different switch settings.

Table 1. Blower Off Delay Switch Settings

Blower Off Delay Seconds	Switch 3	Switch 4
90	Off	On
120 (default)	Off	Off
180	On	Off
210	On	On

Bank Of Eight DIP Switches SW2

Switches 1 and 2 - Cooling Mode Blower Speed - The unit is shipped from the factory with the dip switches positioned for high speed (4) indoor blower motor operation during the cooling mode. **Table 2** provides the cooling mode blower speeds that will result from different switch settings. Switches 1 and 2 set the blower cfm for second stage cool. The integrated control automatically ramps down to 70% of the second-stage cfm for first-stage cfm. Refer to tables for corresponding cfm values. See Product Specifications for more detailed blower cfm tables.

Table 2. Cooling Mode Blower Speeds

Speed	Switch 3	Switch 4
Low	On	On
Medium Low	On	Off
Medium High	Off	On
High (default)	Off	Off

Switches 3 and 4 - Blower Speed Adjustment - The unit is shipped from the factory with the dip switches positioned for NORMAL (no) adjustment. The dip switches may be positioned to adjust the blower speed by +10% or -10% to better suit the application. **Table 3** below provides blower speed adjustments that will result from different switch settings. Refer to tables for corresponding cfm values. See Product Specifications for more detailed blower cfm tables.

Table 3. Blower Speed Adjustment

Speed	Switch 3	Switch 4
+10 %(approx)	On	On
Normal (default)	On	Off
-10 % (approx)	Off	On
Field Test (do not use)	Off	Off

Switch 5 - Cooling / Heat Pump Blower Off Delay - The unit is shipped from the factory with DIP switch positioned OFF for a 45 second delay. **Table 4** provides the cooling mode off settings.

Table 4. Blower Off Cooling Mode Delay Switch Setting

Blower Off Delay Seconds	Switch 5
45 (factory)	Off
2	On

NOTE: For the smooth transition of indoor blower cfm between operations in heat pump & defrost applications, it is recommended to turn DIP switch 5 to ON position.

Switch 6 - Not Used

Switches 7 and 8 - Heating Mode Blower Speeds - These switches are factory set to the OFF position which provides factory default heat speed.

Service Information

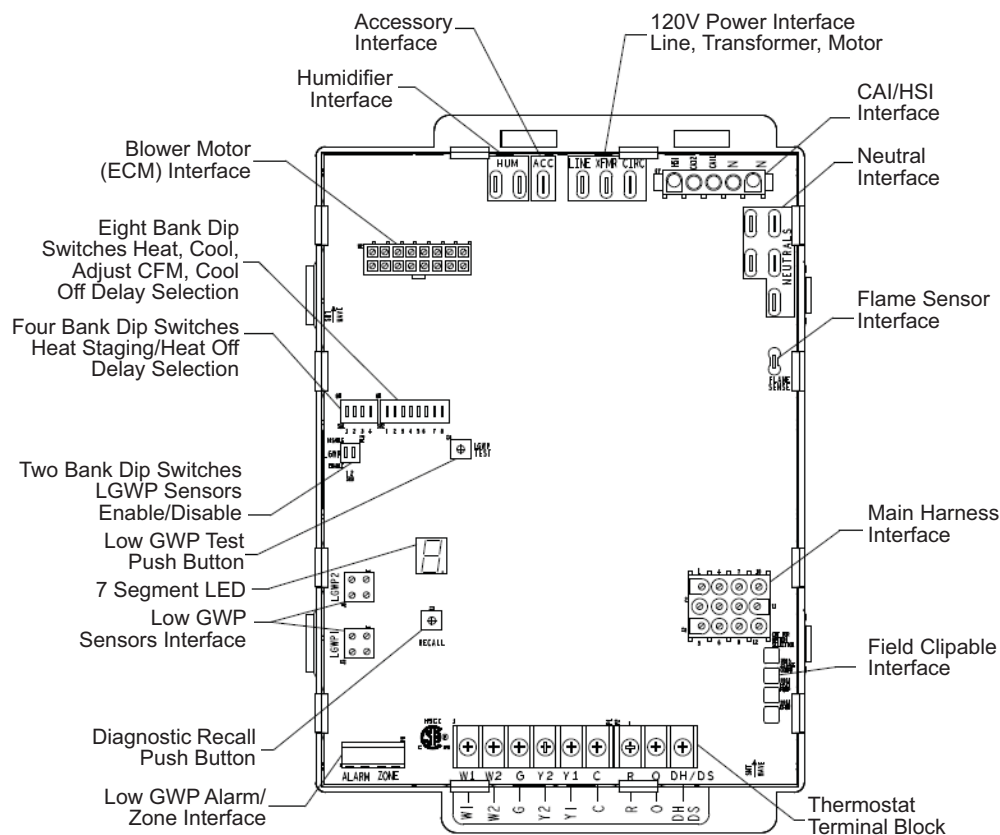


Figure 3. Two Stage, Variable Speed, Non-Communicating - 107629-XX

Table 5. Quick Connect Terminals

1/4 in. Quick Connect Terminals	
Line	120VAC Input to the Control
Xfmr	120VAC Output to the Transformer
Circ	120VAC Output to the Indoor Blower
Hum	Unpowered Normally Open (Dry) Contacts
Acc	120VAC Output To The Optional Accessory
Neutrals	120VAC Neutrals (5)
3/16 in. Quick Connect Terminals	
Flame Sense	Flame Senses Or Interface

Table 6. Thermostat Input Terminals

W1	Low Stage Heat
W2	High Stage Heat
G	Fan
Y1	Low Stage Cool (When W915 is Clipped)
Y2	High Stage Cool
C	Thermostat Common / Ground
R	24vac to the Thermostat
DH	Dehumidification (Unused)
H	24vac Humidifer (Unused)
L	LSOM (Unused)
O	Heat Pump Reversing Valve (When W951 is Clipped)
DS	Dehum (When W914 is Clipped)

Table 7. Low GWP Interface

LGWP1	Low GWP Sensor #1 Interface
LGWP2	Low GWP Sensor #2 Interface
ALARM	Interface to Low GWP Leak Audible Alarm (Dry Contact)
ZONE	Interface to Zoning Control (Dry Contact)
LGWP TEST	Push Button to Test Low GWP Functionality

Service Information

IGNITION CONTROL DIAGNOSTIC CODES

CODE	DIAGNOSTIC CODES/STATUS OF FURNACE
.	Idle mode (Decimal blinks at 1 Hertz -- 0.5 second ON, 0.5 second OFF).
A	Cubic feet per minute(cfm) setting for indoor blower (1 second ON, 0.5 second OFF) / cfm setting for current mode displayed.
C	Cooling stage (1 sec. ON, 0.5 sec. OFF) 1 or 2 displayed / Pause / cfm setting displayed / Pause / Repeat codes.
d	Dehumidification mode (1 second ON, 1 second OFF) CFM setting displayed / Pause/ Repeat Codes.
H	Gas Heat Stage (1 sec. ON, 0.5 sec. OFF) 1 or 2 displayed / Pause/ cfm displayed / Pause / Repeat codes. Blinking - Ignition.
h	Heat Pump Stage. (1 second ON, 0.5 sec OFF) 1 or 2 displayed / Pause/ cfm setting displayed / Pause / Repeat codes)
dF	Defrost mode.
E 000	No error in memory
E 110	Low line voltage.
E 111	Line voltage polarity reversed
E 112	Ground not detected
E 113	High line voltage.
E 117	Poor ground detected (Warning only).
E 125	Control failed self-check, internal error, failed hardware. Will restart if error recovers. Covers hardware errors (flame sense circuit faults, pin shorts) etc.
E 150	Refrigerant leak detected
E 151	Refrigerant Leak Detector Sensor #1 Fault
E 152	Refrigerant Leak Detector Sensor #2 Fault
E 154	Refrigerant Leak Detector Sensor #1 Comm. Lost or invalid sensor dip switch configuration (ON/OFF)
E 155	Refrigerant Leak Detector Sensor #2 Comm. Lost
E 160	Refrigerant Leak Detector Sensor #1 Type Incorrect
E 161	Refrigerant Leak Detector Sensor #2 Type Incorrect
E 163	Refrigerant Leak Detector Control Failure
E164	Low GWP Test
E 200	Hard lockout - Rollout circuit open or previously open.
E 204	Gas valve mis-wired.
E 205	Control gas valve relay contact shorted.
E 207	Hot surface ignitor sensed open - Refer to troubleshooting in installation instruction.
E 223	Low pressure switch failed open - Refer to troubleshooting in installation instruction.
E 224	Low pressure switch failed closed - Refer to troubleshooting in installation instruction.
E 225	High pressure switch failed open - Refer to troubleshooting in installation instruction.
E 226	High pressure switch failed closed - Refer to troubleshooting in installation instruction.
E 227	Low pressure switch opened during trial for ignition or run mode - Refer to troubleshooting in installation instruction.
E 229	Ignition on high fire
E 240	Low flame current - Run mode - Refer to troubleshooting in installation instruction.
E 241	Flame sensed out of sequence - Flame still present.
E 250	Limit switch circuit open - Refer to troubleshooting in installation instruction.
E 270	Soft lockout - Exceeded maximum number of retries. No flame current sensed.
E 271	Soft lockout - Exceeded maximum number of retries. Last retry failed due to pressure switch opening.
E 272	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to pressure switch opening.
E 273	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to a flame failure.
E 274	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to the limit circuit opening or the limit remained open longer than 3 minutes.
E 275	Soft lockout - Flame sensed out of sequence from code 241 fault. Flame signal is gone.
E292	Indoor blower motor unable to start or unable to communicate with the control.
E 311	Heat rate reduced to match indoor blower air flow. Replace filter or repair duct restriction.
E 390	Low GWP Relay Stuck

Service Information

ON-BOARD LINKS

▲ WARNING

Carefully review all configuration information provided. Failure to properly set DIP switches, jumpers and onboard links can result in improper operation!

On-Board Link W914 Dehum (R to DS)

On-Board Link W914 Dehum (R to DS) Onboard link W914, is a clippable connection between terminals R and DS on the integrated control. W914 must be cut when the furnace is installed with zone control or a thermostat which features humidity control. See active Dehumidification section for more detail.

On-Board Link W951 Heat Pump (R to O)

On-board link W951 is a clippable connection between terminals R and O on the integrated control. W951 must be cut when the furnace is installed in applications which include a heat pump unit and a thermostat which features dual fuel use. If the link is left intact, terminal "O" will remain energized eliminating the HEAT MODE in the heat pump.

On-Board Link W915 2 Stage Compr (Y1 to Y2)

On-board link W915 is a clippable connection between terminals Y1 and Y2 on the integrated control. W915 must be cut if two-stage cooling will be used. If the Y1 to Y2 link is not cut the outdoor unit will operate in second-stage cooling only.

Diagnostic Push Button

The diagnostic push button is located adjacent to the seven-segment diagnostic LED. This button is used to enable the Error Code Recall "E" mode and the Flame Signal "F" mode. Press the button and hold it to cycle through a menu of options. Every five seconds a new menu item will be displayed. When the button is released, the displayed item will be selected. Once all items in the menu have been displayed, the menu resumes from the beginning until the button is released.

Humidifier

An unpowered, normally open (dry) set of contacts with a 1/4 in. spade terminal "HUM" are provided for humidifier connections and may be connected to 24V or 120V. Any humidifier rated up to one amp can be connected to these terminals. In 120V humidifier applications the neutral leg of the circuit can be connected to one of the provided neutral terminals. This terminal is energized in the heating mode.

Accessory Terminals

One line voltage "ACC" 1/4 in. spade terminal is provided on the furnace integrated control. Refer to **Figure 3** for integrated control configuration. This terminal is energized when the indoor blower is operating. Any accessory rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. If an accessory rated at greater than one amp is connected to this terminal, it is necessary to use an external relay.

Variable Speed Features

This furnace is equipped with a variable speed circulation air blower motor that will deliver a constant airflow within a wide range of external static pressures. Other features of this variable speed motor include:

Soft Start

The variable speed motor will slowly ramp up to normal operating speed. This minimizes noise and increases comfort by eliminating the initial blasts of air encountered with standard motors.

Soft Stop

At the end of a cooling or heating cycle, the variable speed motor will slowly ramp down after a short blower "off" delay. If continuous blower operation has been selected, the variable speed motor will slowly ramp down until it reaches the airflow for that mode.

Passive and Active Dehumidification

Both the passive and active dehumidification methods described below can be utilized on the same furnace.

Passive Dehumidification

For situations where humidity control is a problem, a dehumidification feature has been built into the variable speed motor. At the start of each cooling cycle, the variable speed motor will run at 82% of the rated airflow for 7.5 minutes. After 7.5 minutes has elapsed, the motor will increase to 100% of the rated airflow.

Active Dehumidification

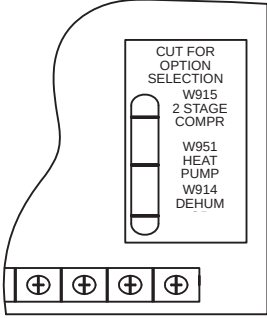
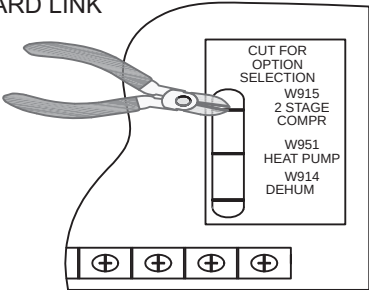
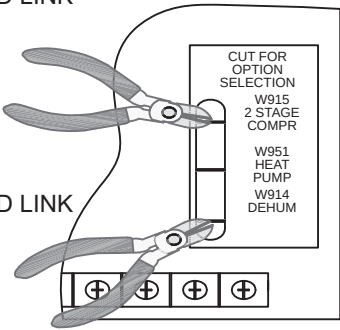
To achieve additional dehumidification, clip the R to DH/ DS on the integrated ignition/ blower control board and connect a humidity control that opens on humidity rise to the DEHUM and R terminals. The DEHUM terminal on the control board must be connected to the normally closed contact of the humidity control so that the board senses an open circuit on high humidity. In this setup, the variable speed motor will operate at a 30% reduction in the normal cooling airflow rate when there is a call for dehumidification.

Continuous Blower Operation

The comfort level of the living space can be enhanced when using this feature by allowing continuous circulation of air between calls for cooling or heating. The circulation of air occurs at the full cooling airflow rate. To engage the continuous blower operation, place the fan switch on the thermostat into the ON position. A call for fan from the thermostat closes R to G on the ignition control board. The control waits for a 1 second thermostat delay before responding to the call for fan by ramping the circulating blower at to 38% of the cooling speed. When the call for continuous fan is satisfied, the control immediately ramps down the circulating blower.

Service Information

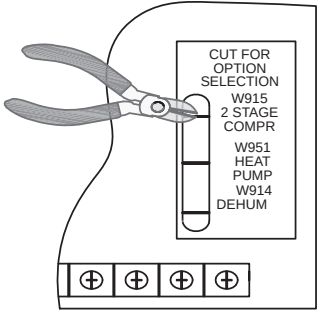
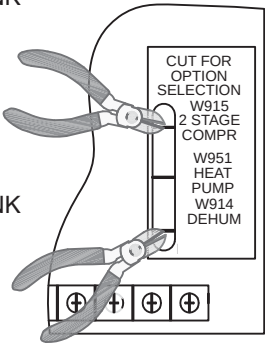
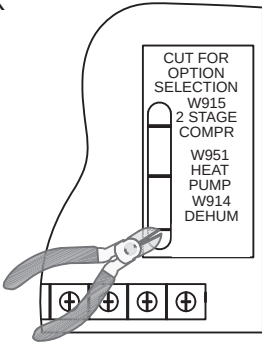
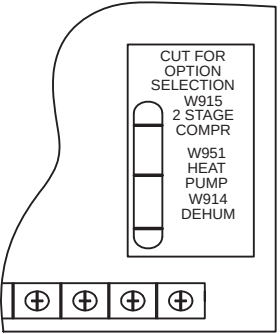
FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS)

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
1 Heat / 1 Cool NOTE: Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes.	ON	DO NOT CUT ANY ON-BOARD LINKS 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS W2 W1 R G C Y W2 W1 R G C Y2 Y1 O R * C C Y
1 Heat / 2 Cool NOTE: Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes.	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS W R G C Y2 Y1 W2 W1 R G C Y2 Y1 O R * C C Y2 Y1
1 Heat / 2 Cool with t'stat with humidity control NOTE: Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes.	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR CUT ON-BOARD LINK W914 DEHUM 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS DS W1 R G C Y2 Y1 W2 W1 R G C Y2 Y1 O R * C C Y2 Y1

* Not required on all units.

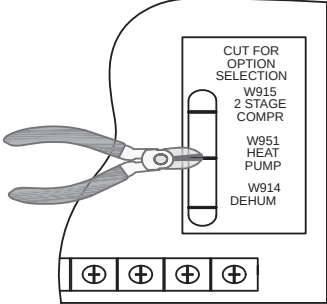
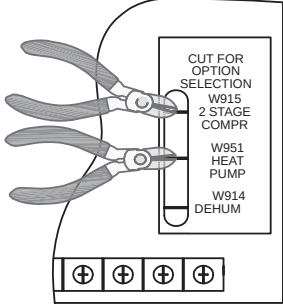
Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
2 Heat / 2 Cool	OFF	CUT ON-BOARD LINK W915 2 STAGE COMPR 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS W2-----W2 W1-----W1 R-----R-----*-----R G-----G C-----C-----C Y2-----Y2-----Y2 Y1-----Y1-----Y1 O
2 Heat / 2 Cool with t'stat with humidity control.	OFF	CUT ON-BOARD LINK W915 2 STAGE COMPR CUT ON-BOARD LINK W914 DEHUM 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS DS----- W2-----W2 W1-----W1 R-----R-----*-----R G-----G C-----C-----C Y2-----Y2-----Y2 Y1-----Y1-----Y1 O
2 Heat / 1 Cool with t'stat with humidity control.	OFF	CUT ON-BOARD LINK W914 DEHUM 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS DS----- W2-----W2 W1-----W1 R-----R-----*-----R G-----G C-----C-----C Y1-----Y1-----Y1 Y2 O
2 Heat / 1 Cool.	OFF	DO NOT CUT ANY ON-BOARD LINKS 	S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT DH/DS W2-----W2 W1-----W1 R-----R-----*-----R G-----G C-----C-----C Y2 Y-----Y1-----Y1 O

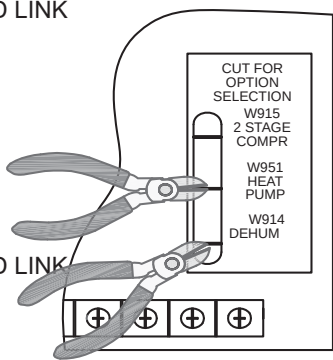
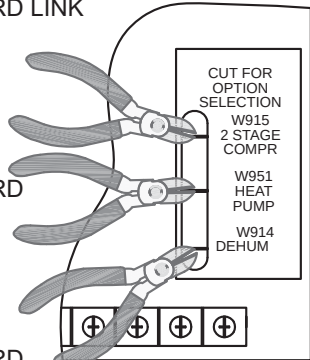
Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
Dual Fuel Single Stage Heat Pump Thermostat w/ dual fuel capabilities Capable of 2 stage gas heat control	OFF	CUT ON-BOARD LINK W951 HEAT PUMP 	S1 T' STAT (R) (H) (W2) (W1) (O) FURNACE TERM. STRIP (R) (W2) (W1) (O) OUTDOOR UNIT (R) (W) (O) 67M41* (Y1) (Y2) (G) (D) (B) (C) (Y1) (G) DH/DS (Y2) (C) (Y) (C)
Dual Fuel Two Stage Heat Pump Thermostat w/ dual fuel capabilities Capable of 2 stage gas heat control	OFF	CUT ON-BOARD LINK W915 2 STAGE COMPR CUT ON-BOARD LINK W951 HEAT PUMP 	S1 T' STAT (R) (H) (W2) (W1) (O) (L) (Y1) (Y2) (G) (D) (B) (C) FURNACE TERM. STRIP (R) (W2) (W1) (O) OUTDOOR UNIT (R) (W) (O) (L) (Y1) (Y2) (G) DH/DS (Y2) out blue (C) 67M41*

Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

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	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options																																								
Dual Fuel Single Stage Heat Pump Thermostat w/ dual fuel capabilities Capable of 2 stage gas heat control w/ dehumidification control	OFF	CUT ON-BOARD LINK W951 HEAT PUMP CUT ON-BOARD LINK W914 DEHUM 	<table><thead><tr><th>S1 'STAT</th><th>FURNACE TERM. STRIP</th><th>OUTDOOR UNIT</th></tr></thead><tbody><tr><td>(R) ---</td><td>(R) ---</td><td>(R) ---</td></tr><tr><td>(H) ---</td><td></td><td></td></tr><tr><td>(W2) ---</td><td>(W2) ---</td><td></td></tr><tr><td>(W1) ---</td><td>(W1) ← 67M41* →</td><td>(W) ---</td></tr><tr><td>(O) ---</td><td>(O) ---</td><td>(O) ---</td></tr><tr><td>(L) ---</td><td></td><td>(L) ---</td></tr><tr><td>(Y1) ---</td><td>(Y1) ---</td><td>(Y) ---</td></tr><tr><td>(Y2) ---</td><td></td><td></td></tr><tr><td>(G) ---</td><td>(G) ---</td><td></td></tr><tr><td>(D) ---</td><td>(DH/DS)</td><td></td></tr><tr><td>(B) ---</td><td>(Y2) ---</td><td></td></tr><tr><td>(C) ---</td><td>(C) ---</td><td>(C) ---</td></tr></tbody></table>	S1 'STAT	FURNACE TERM. STRIP	OUTDOOR UNIT	(R) ---	(R) ---	(R) ---	(H) ---			(W2) ---	(W2) ---		(W1) ---	(W1) ← 67M41* →	(W) ---	(O) ---	(O) ---	(O) ---	(L) ---		(L) ---	(Y1) ---	(Y1) ---	(Y) ---	(Y2) ---			(G) ---	(G) ---		(D) ---	(DH/DS)		(B) ---	(Y2) ---		(C) ---	(C) ---	(C) ---
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* Connect W1 to W1 ONLY if using defrost tempering kit 67M41

NOTE: DO NOT make a wire connection between the room thermostat L terminal and the L terminal of the furnace integrated control.

Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

INDOOR BLOWER MOTOR

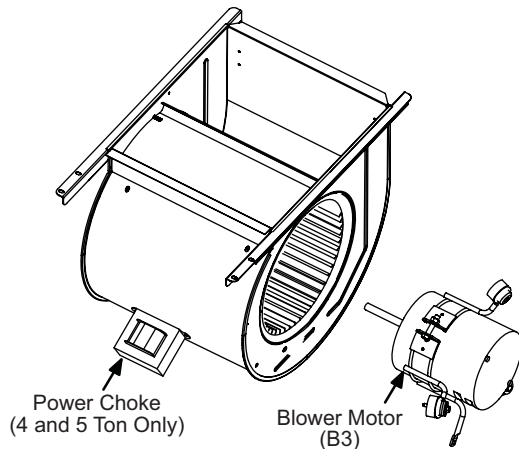


Figure 4A.

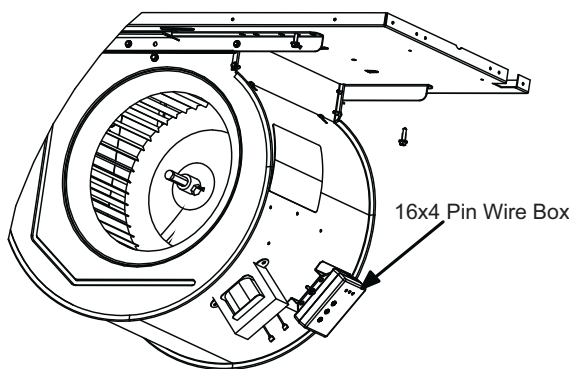


Figure 4B.

⚠ WARNING During blower operation, the ECM motor emits energy that may interfere with pacemaker operation. Interference is reduced by both the sheet metal cabinet and distance.

The motor communicates with the integrated control via a 2-way serial connection. The motor receives all necessary functional parameters from the integrated control and does not rely on a factory program like traditional variable speed motors. NF97D**V**R units use a three-phase, electronically controlled D.C. brushless motor (controller converts single phase a.c. to three phase D.C.), with a permanent-magnet type rotor (Figure 6). Because this motor has a permanent magnet rotor it does not need brushes like conventional D.C. motors.

All NF97D**V**R blower motors use single phase power. An external run capacitor is not used. The motor uses permanently lubricated ball-type bearings.

Blower motor controller

A solid-state controller is permanently attached to the motor. The controller is primarily an A.C. to D.C. converter. Converted D.C. power is used to drive the motor.

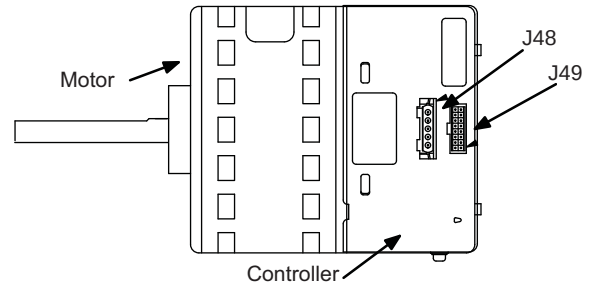


Figure 5A.

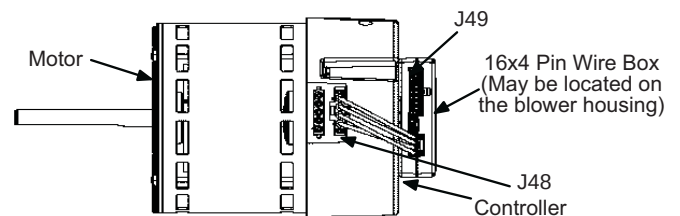


Figure 5B.

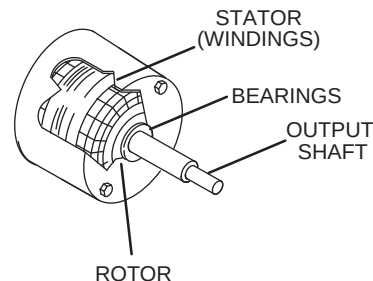


Figure 6.

Internal Operation

The controller monitors the static workload on the motor and varies motor rpm in order to maintain constant airflow (cfm).

The motor controller is driven by the Two-stage Variable Speed Integrated control board.

Motor rpm is continually adjusted internally to maintain constant static pressure against the blower wheel. The controller monitors the static work load on the motor and motor amp-draw to determine the amount of rpm adjustment. Blower rpm may be adjusted any amount in order to maintain a constant cfm as shown in blower tables. The cfm remains relatively stable over a broad range of static pressure. Since the blower constantly adjusts rpm to maintain a specified cfm, motor rpm is not rated. Hence, the terms “cool speed”, “heat speed” or “speed tap” in this manual, on the unit wiring diagram and on blower B3, refer to blower cfm regardless of motor rpm.

Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

INDOOR BLOWER MOTOR (Cont.)

The unit control indicates the desired cfm. The blower will maintain the desired cfm as long as external static pressure does not exceed 0.8 in.. If the system exceeds this amount, the blower may enter a “cut back”, mode wherein it then slows down to protect itself from electrical damage. During this “cut back” mode the unit control will still indicate the same desired cfm regardless of actual motor rpm.

Initial Power Up

When line voltage is applied to B3, there will be a large inrush of power lasting less than 1/4 second. This inrush charges a bank of DC filter capacitors inside the controller. If the disconnect switch is bounced when the disconnect is closed, the disconnect contacts may become welded. Try not to bounce the disconnect switch when applying power to the unit.

Motor Start-Up

When B3 begins start-up, the motor gently vibrates back and forth for a moment. This is normal. During this time the electronic controller is determining the exact position of the rotor. Once the motor begins turning, the controller slowly eases the motor up to speed (this is called “soft-start”). The motor may take as long as 10-15 seconds to reach full speed. If the motor does not reach 200 rpm within 13 seconds, the motor shuts down. Then the motor will immediately attempt a restart. The shutdown feature provides protection in case of a frozen bearing or blocked blower wheel. The motor may attempt to start eight times. If the motor does not start after the eighth try, the controller locks out. Reset controller by momentarily turning off power to unit.

The DC filter capacitors inside the controller are connected electrically to the motor supply wires. The capacitors take approximately 5 minutes to discharge when the disconnect is opened. For this reason it is necessary to wait at least 5 minutes after turning off power to the unit before attempting to change speed taps.

⚠ DANGER

Disconnect power from unit and wait at least five minutes to allow capacitors to discharge before attempting to service motor. Failure to wait may cause personal injury or death.

Figure 7A and 7B shows the two quick-connect jacks (J48 and J49) which connect the motor to the 97G2DFVK. Jack J48 is the power plug and jack J49 connects the unit controls to the motor.

Jack J48 is the power plug. Line voltage must be applied to J48 pins 4 and 5 in order for the motor to operate. When using 120VAC pins 1 and 2 must be jumpered.

Jack J49 connects the unit controls to the motor. The motor assigns priority to J49 pin 2 so that if a call for cooling and a call for heating are concurrent, heating call overrides and the blower operates on high speed heating tap.

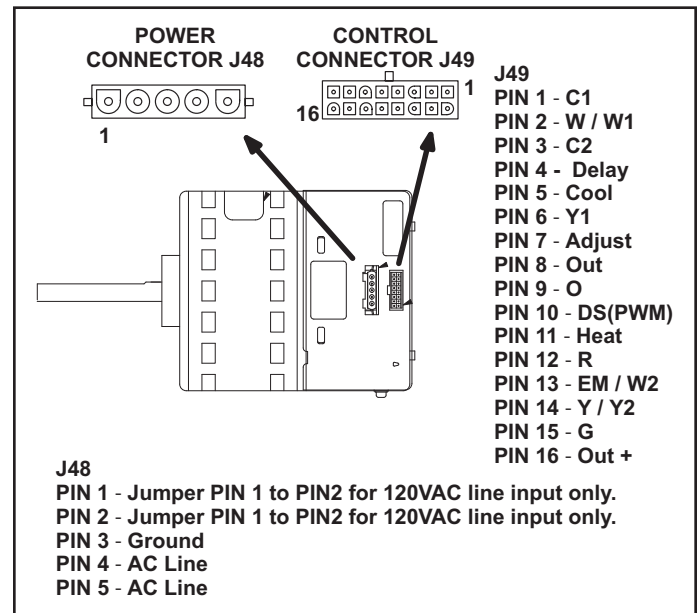


Figure 7A. GenTeq Harness Connectors

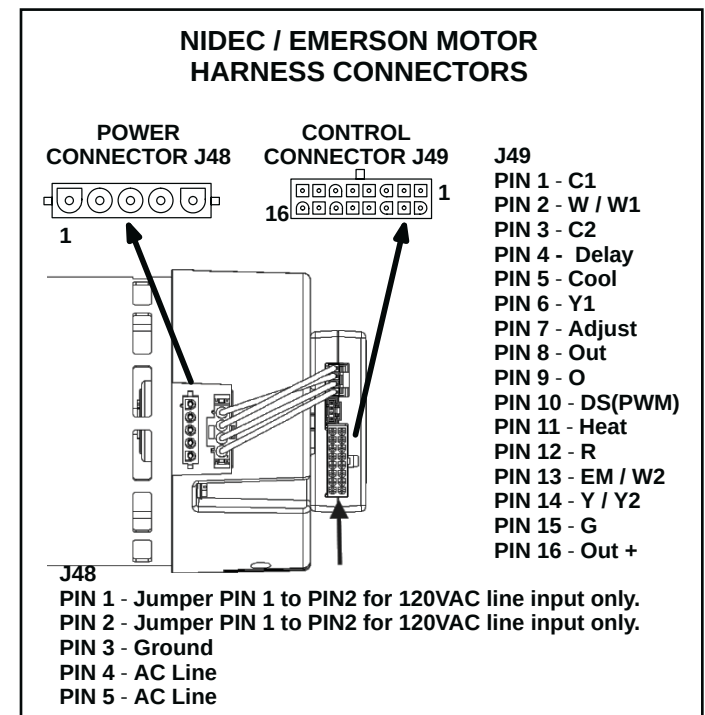


Figure 7B. Nidec Harness Connectors

Service Information

FIELD WIRING APPLICATIONS WITH CONVENTIONAL THERMOSTAT (SEE IGNITION CONTROL SECTION FOR DIP SWITCH SETTINGS) Cont.

INDOOR BLOWER MOTOR (Cont.)

Power Choke (L13)

A choke coil is used on NF97DV 4 and 5 ton units equipped with 1 hp motors. The choke is located on the blower housing and is used to suppress transient current spikes.

Remove Blower from Unit

1. Remove unit access panels, control box, bolts and wiring jackplugs.
2. Slide blower out front of unit.

Precautions

If the furnace or its electronically controlled blower motor is improperly or inadequately grounded, it may cause television interference (commonly known as RFI or radio frequency interference).

This interference is caused by internal switching frequencies of the motor controller. TV interference may show up as small specks or lines which randomly appear on the TV screen accompanied by pops or clicks in the sound. Before attempting any service, make sure the indoor unit is causing the interference. To check, disconnect power to indoor unit then check TV for continued signs of interference.

TV interference may be stopped by making sure the motor is solidly grounded to the cabinet (metal to metal) and by making sure the cabinet is solidly grounded. If TV interference persists, make sure the television (and all affected RF appliances) are moved away from the furnace. Also make sure affected appliances are connected to a separate electrical circuit.

HEATING COMPONENTS

Ignitor

The ignitor is made of durable silicon nitride. Ignitor longevity is enhanced by controlling voltage to the ignitor. The integrated control provides a regulated 120 volts to the ignitor for a consistent ignition and long ignitor life. Ohm value should be 39 to 70. See **Figure 8** for ignitor location and **Figure 9** for ignitor check out.

NOTE: The furnace contains electronic components that are polarity sensitive. Make sure that the furnace is wired correctly and is properly grounded.

Flame Sensor

A flame sensor is located on the left side of the burner support. See **Figure 8**. The sensor tip protrudes into the flame envelope of the left-most burner. The sensor can be removed for service without removing any part of the burners. During operation, flame is sensed by current passed through the flame and sensing electrode. The control allows the gas valve to remain open as long as flame signal is sensed. See **Table 8** for flame signal.

Table 8. Flame Signal in Microamps

Normal	Low	Drop Out
1.5 or greater	1.0 or less	0.5

Gas Valve

The valve (**Figure 45**) is internally redundant to assure safety shut-off. If the gas valve must be replaced, the same type valve must be used.

24VAC terminals and gas control knob are located on the valve. A wire harness connects the terminals from the gas valve to the electronic ignition control. 24V applied to the terminals energizes the valve.

Inlet and outlet pressure taps are located on the valve. A regulator adjustment screw is located on the valve.

LPG change over kits are available from GE Appliances. Kits include burner orifices and a gas valve.

Flame Rollout Switches (S47)

Flame rollout switch is a high temperature limit located on top of the burner box, one on each side.- See **Figure 8**. The limit is a N.C. SPST manual-reset limit. When S47 senses rollout, the circuit breaks and the ignition control immediately stops ignition and closes the gas valve. Rollout can be caused by a blocked heat exchanger, flue or lack of combustion air. The switch is factory set to trip (open) at 210°F and cannot be adjusted. The switch can be manually reset. To manually reset a tripped switch, push the reset button located on the control.

Burners

All units use inshot burners. Burners are factory set and require no adjustment. Always operate the unit with the burner box front panel in place. Each burner uses an orifice that is precisely matched to the burner input. Burners can be removed as a one piece assembly for service. If burner assembly has been removed, it is critical to align center of each burner to the center of the clamshell when re-installing. See more detail in Maintenance section.

Service Information

HEATING COMPONENTS (Cont.)

Primary Limit Control (S10)

The primary limit (S10) is located in the heating vestibule panel. When excess heat is sensed in the heat exchanger, the limit will open. If the limit is open, the furnace control energizes the supply air blower and closes the gas valve. The limit automatically resets when unit temperature returns to normal. The switch must reset within three minutes or the control will go into Soft Lockout for one hour. The switch is factory set and cannot be adjusted. The switch may have a different set point for each unit model number.

Combustion Air Inducer (B6) and Cold End Header Box

All units use a two-stage combustion air inducer to move air through the burners and heat exchanger during heating operation. The blower uses a 120VAC motor. The motor operates during all heating operation and is controlled by integrated control control A92. The inducer also operates for 15 seconds before burner ignition (prepurge) and for 5 seconds after the gas valve closes (postpurge). The inducer operates on low speed during first-stage heat, then switches to high speed for second stage heat.

The combustion air inducer is installed on the cold end header box. The cold end header box is a single piece made of hard plastic. The box has an internal channel where the combustion air inducer creates negative pressure at unit start up. The channel contains an orifice used to regulate flow created by the combustion air inducer. The box has pressure taps for the combustion air inducer pressure switch hoses. The pressure switch measures the pressure differential across the combustion air inducer orifice or difference in the channel and the box. If replacement is necessary the gaskets used to seal the box to the vestibule panel and the combustion air inducer to the box, must also be replaced.

A proving switch connected to the combustion air inducer orifice plate is used to prove inducer operation. The combustion air inducer orifice will be different for each model. The pressure switch measures the pressure differential across the combustion air inducer orifice. When the proving switch opens, the furnace control (A92) immediately closes the gas valve to prevent burner operation.

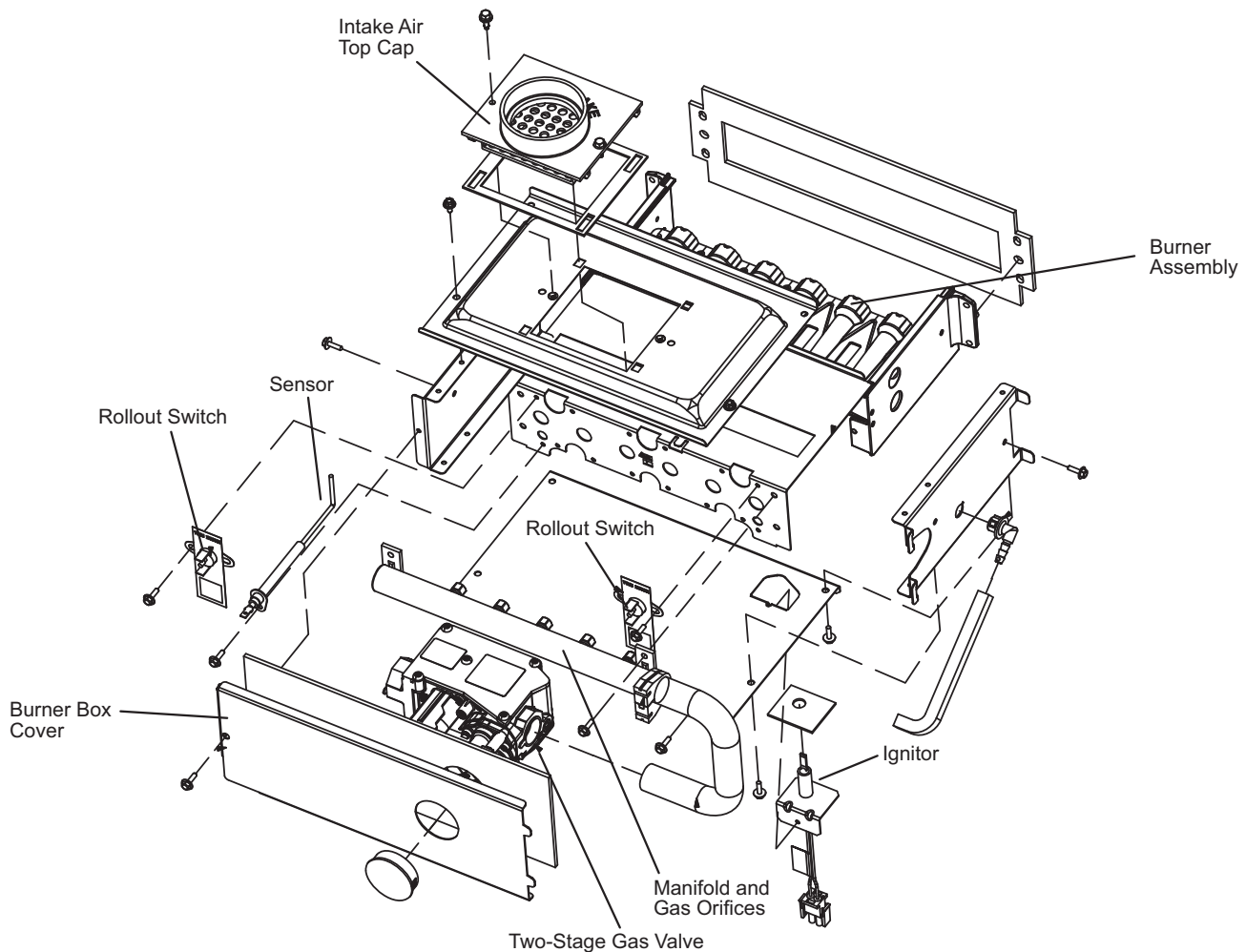


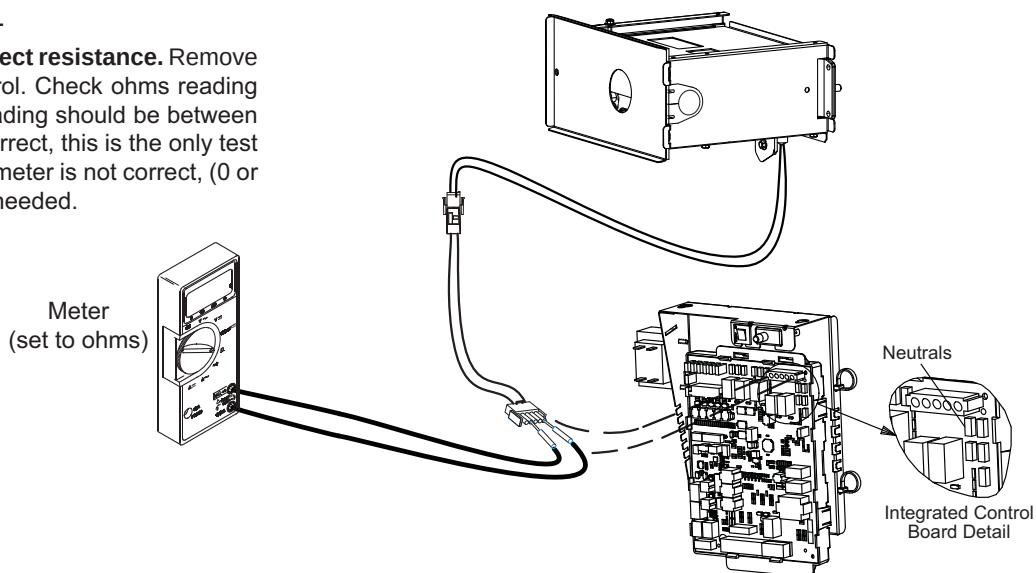
Figure 8. Heating Components

Service Information

HEATING COMPONENTS (Cont.)

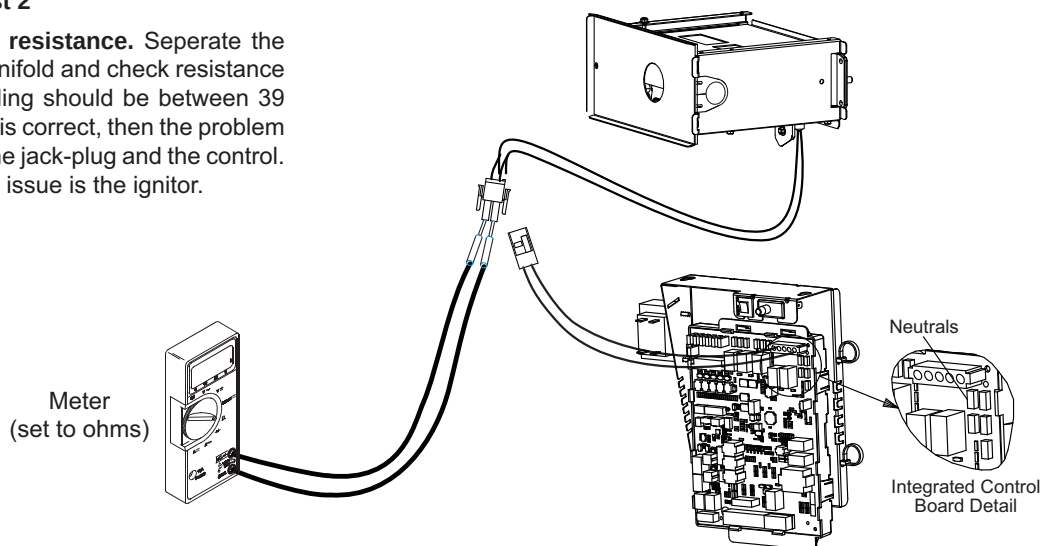
Test 1

Check ignitor circuit for correct resistance. Remove HSI/CAI 5-pin plug from control. Check ohms reading across terminals 1 and 5. Reading should be between 39 and 70 ohms. If value is correct, this is the only test needed. If the reading on the meter is not correct, (0 or infinity) then a second test is needed.



Test 2

Check ignitor for correct resistance. Separate the 2-pin jack-plug near the manifold and check resistance of ignitor at the plug. Reading should be between 39 and 70 ohms. If the reading is correct, then the problem is with the wiring between the jack-plug and the control. If reading is not correct, the issue is the ignitor.



Test 2

Check ignitor for correct voltage. Insert meter probes into terminals 1 and 5 (use small diameter probes in order not to damage plug). Check voltage during 20 second ignitor warm up period. Voltage should read 120 volts + 10%. If voltage reads below these values, check for correct supply voltage to furnace.

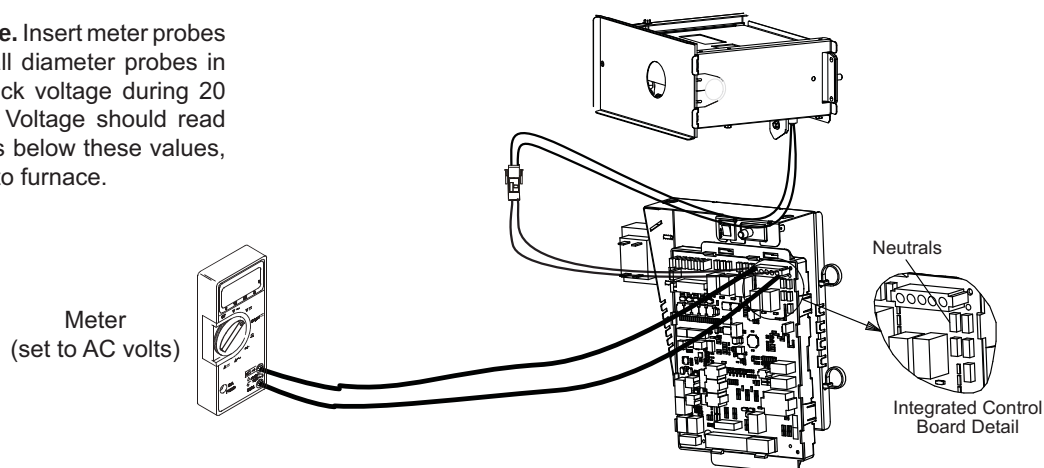


Figure 9. Ignitor Check

Service Information

HEATING COMPONENTS (Cont.)

Combustion Air Inducer Pressure Switch (S18)

NF97DV series units are equipped with a dual combustion air pressure switch (first and second stage) located on the combustion air inducer orifice bracket. See **Figure 9**. The switch is connected to the combustion air inducer housing by means of a flexible silicone hose. It monitors negative air pressure in the combustion air inducer housing.

The switches are a single-pole single-throw proving switch electrically connected to the integrated control. The purpose of the switch is to prevent burner operation if the combustion air inducer is not operating or if the flue becomes obstructed. On heat demand (first or second stage) the switch senses that the combustion air inducer is operating. It closes a circuit to the integrated control when pressure inside the combustion air inducer decreases to a certain set point.

Set points vary depending on unit size. See **Table 9**. The pressure sensed by the switch is negative relative to atmospheric pressure. If the flue becomes obstructed during operation, the switch senses a loss of negative pressure (pressure becomes more equal with atmospheric pressure) and opens the circuit to the furnace control and gas valve. A bleed port on the switch allows relatively dry air in the vestibule to purge switch tubing, to prevent condensate build up.

NOTE: The switch is factory set and is not field adjustable. It is a safety shut-down control in the furnace and must not be by-passed for any reason. If switch is closed or bypassed, the control will not initiate ignition at start up.

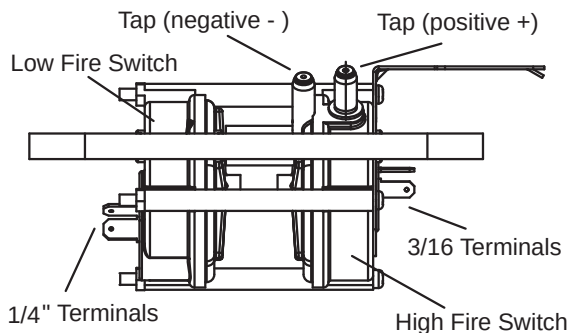


Figure 10. Combustion Air Pressure Switch

Table 9. Pressure Switch Setting 0 - 4500'

Unit	Set Point Low Heat	Set Point High Heat
-070	0.50	0.90
-090	0.45	0.90
-110	0.55	1.00

Pressure Switch Check

To check pressure switch differential, refer to **Figure 11** and use the provided fittings and tubing to follow the steps below.

1. Remove thermostat demand and allow unit to cycle off.
2. Remove the tubing from the negative side (red and black or red) and positive side (black) of the pressure switch (leave both connected to cold end header box).
3. Take the 2 in. length square tubing and connect to the positive (+) side of the pressure switch. Take the 10 in. length square tubing and tee into the tubing from the positive side of the cold end header box and the other side of the 2 in. square tubing. Connect the other end of the 10 in. square tubing the the positive (+) side of the measuring device.
4. Take a second piece the 2 in. length square tubing and connect to the negative (-) side of the pressure switch. Take a second piece of 10 in. length square tubing and tee into the tubing from the negative (-) side of the cold end header box and the other side of the 2 in. square tubing. Connect the other end of the 10 in. square tubing the the negative (-) side of the measuring device.
5. Operate unit and observe manometer reading. Readings will change as heat exchanger warms.
 - a. Take one reading immediately after start-up.
 - b. Take a second reading after unit has reached steady state (approximately 5 minutes). This will be the pressure differential. The pressure differential should be at least 0.15 in. greater than those listed in **Table 9**. Readings in table are the set points or "break points".
6. Remove thermostat demand and allow to cycle off.
7. Replace original pressure switch tubing.

NOTE: Pressure differential values (set point) in table are the "break", or "open" specifications. "Make", or "close" pressure differentials are 0.15 in. greater than the set points listed in table.

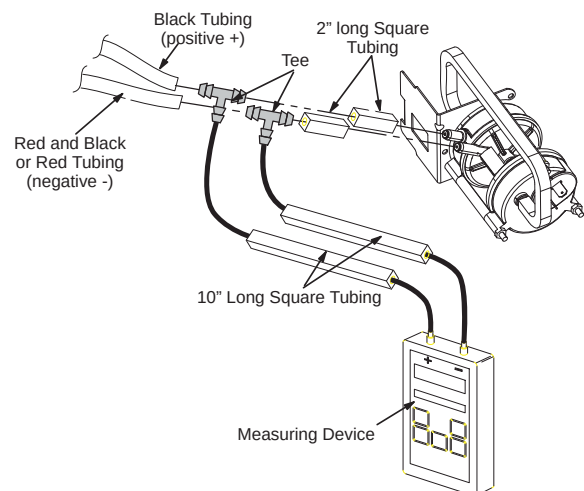


Figure 11. Pressure Switch Check

Service Information

PLACEMENT AND INSTALLATION

All pipe, fittings, primer and solvent cement must conform with American National Standard Institute and the American Society for Testing and Materials (ANSI/ASTM) standards. The solvent shall be free flowing and contain no lumps, undissolved particles or any foreign matter that adversely affects the joint strength or chemical resistance of the cement. The cement shall show no gelation, stratification, or separation that cannot be removed by stirring. Refer to the **Table 10** for approved piping and fitting materials.

⚠ CAUTION

Solvent cements for plastic pipe are flammable liquids and should be kept away from all sources of ignition. Do not use excessive amounts of solvent cement when making joints. Good ventilation should be maintained to reduce fire hazard and to minimize breathing of solvent vapors. Avoid contact of cement with skin and eyes.

⚠ IMPORTANT

Unit exhaust and intake connections are made of PVC. Use PVC primer and solvent cement when using PVC vent pipe. When using ABS vent pipe, use transitional solvent cement to make connections to the PVC fittings in the unit.

Use PVC primer and solvent cement or ABS solvent cement meeting ASTM specifications, refer to **Table 10**. As an alternate, use all purpose cement, to bond ABS, PVC, or CPVC pipe when using fittings and pipe made of the same materials. Use transition solvent cement when bonding ABS to either PVC or CPVC.

Low temperature solvent cement is recommended during cooler weather. Metal or plastic strapping may be used for vent pipe hangers. Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.

Canadian Applications Only - Pipe, fittings, primer and solvent cement used to vent (exhaust) this appliance must be certified to ULC S636 and supplied by a single manufacturer as part of an approved vent (exhaust) system. In addition, the first three feet of vent pipe from the furnace flue collar must be accessible for inspection.

Table 11 lists the available exhaust termination kits.

Table 10. Piping and Fittings Specifications

Schedule 40 PVC (Pipe)	D1785
Schedule 40 PVC (Cellular Core Pipe)	F891
Schedule 40 PVC (Fittings)	D2466
Schedule 40 CPVC (Pipe)	F441
Schedule 40 CPVC (Fittings)	F438
SDR-21 PVC or SDR-26 PVC (Pipe)	D2241
SDR-21 CPVC or SDR-26 CPVC (Pipe)	F442
Schedule 40 ABS Cellular Core DWV (Pipe)	F628
Schedule 40 ABS (Pipe)	D1527
Schedule 40 ABS (Fittings)	D2468
ABS-DWV (Drain Waste & Vent) (Pipe & Fittings)	D2661
PVC-DWV (Drain Waste & Vent) Pipe & Fittings)	D2665
PRIMER & SOLVENT CEMENT	ASTM SPECIFICATION
PVC & CPVC Primer	F656
PVC Solvent Cement	D2564
CPVC Solvent Cement	F493
ABS Solvent Cement	D2235
PVC/CPVC/ABS All Purpose Cement For Fittings & Pipe of the same material	D2564, D2235, F493
ABS to PVC or CPVC Transition Solvent Cement	D3138
CANADA PIPE & FITTING & SOLVENT CEMENT	MARKING
PVC & CPVC Pipe and Fittings	ULCS636
PVC & CPVC Solvent Cement	
ABS to PVC or CPVC Transition Cement	
POLYPROPYLENE VENTING SYSTEM	ULC-S636
PolyPro® by Duravent	
InnoFlue® by Centrotherm	
ECCO Polypropylene Vent™	ULC-S636

Service Information

PLACEMENT AND INSTALLATION (Cont.)

Table 11. Piping and Fittings Specifications

UNIT	VENT PIPE DIA. (in.)	STANDARD			CONCENTRIC		
		Outdoor Exhaust Accelerator (Dia. X Length)	Outdoor Exhaust Accelerator (Dia. X Length)	Flush Mount Kit	1-1/2 in. Concentric Kit	2 in. Concentric Kit	3 in. Concentric Kit
		1-1/2 in. X 12 in.	2 in. X 12 in.	² 51W11	⁴ 71M80	⁵ 69M29	⁵ 60L46
070	¹ 1-1/2	NO	NO	YES	YES	NO	NO
	2	YES	NO	YES	YES	NO	NO
	2-1/2	YES	NO	YES	YES	NO	NO
	3	YES	NO	YES	YES	NO	NO
090	2	NO	NO	YES	NO	YES	YES
	2-1/2	NO	YES	YES	NO	YES	YES
	3	NO	YES	YES	NO	YES	YES
110	2	NO	NO	YES	NO	YES	YES
	2-1/2	NO	YES	YES	NO	YES	YES
	3	NO	YES	YES	NO	YES	YES

1. 2" pipe to 1-1/2" reducer required to connect 1-1/2" vent pipe to furnace and must be field provided.
2. Flush mount kit 51W11 includes a 1-1/2" outdoor exhaust accelerator, which is required when used with 045, 070, and 090 input models. The flush mount kit may be installed with 2", 2-1/2" (with provided reducer), or 3" vent pipe. When using 1-1/2" pipe, transition to 2" pipe prior to the installation of the flush mount kit.
3. Field provided or filed fabricated termination require use of a field provided exhaust accelerator as defined in the table.
4. Concentric kit 71M80 includes a 1-1/2" outdoor accelerator which must be installed on the exhaust outlet when used with 045 and 070 input models.
5. No accelerator is required for kits 69M29 or 60L46.
6. When the vent/intake diameters are different from the concentric vent kit size, field provided transitions must be made.

JOINT CEMENTING PROCEDURE

All cementing of joints should be done according to the specifications outlined in ASTM D 2855.

⚠ DANGER

DANGER OF EXPLOSION!

Fumes from PVC glue may ignite during system check. Allow fumes to dissipate for at least 5 minutes before placing unit into operation.

1. Measure and cut vent pipe to desired length.
2. Deburr and chamfer end of pipe, removing any ridges or rough edges. If end is not chamfered, edge of pipe may remove cement from fitting socket and result in a leaking joint.

NOTE: Check the inside of vent pipe thoroughly for any obstruction that may alter furnace operation.

3. Clean and dry surfaces to be joined.
4. Test fit joint and mark depth of fitting on outside of pipe.
5. Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.

NOTE: Time is critical at this stage. Do not allow primer to dry before applying cement.

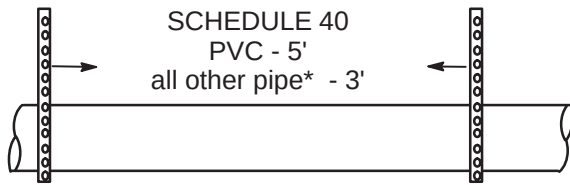
6. Promptly apply solvent cement to end of pipe and inside socket surface of fitting. Cement should be applied lightly but uniformly to inside of socket. Take care to keep excess cement out of socket. Apply second coat to end of pipe.
7. Immediately after applying last coat of cement to pipe, and while both inside socket surface and end of pipe are wet with cement, forcefully insert end of pipe into socket until it bottoms out. Turn PVC pipe 1/4 turn during assembly (but not after pipe is fully inserted) to distribute cement evenly. DO NOT turn ABS or cellular core pipe.

NOTE: Assembly should be completed within 20 seconds after last application of cement. Hammer blows should not be used when inserting pipe.

8. After assembly, wipe excess cement from pipe at end of fitting socket. A properly made joint will show a bead around its entire perimeter. Any gaps may indicate an improper assembly due to insufficient solvent.
9. Handle joints carefully until completely set.

Service Information

VENTING PRACTICES



* See table 2 for allowable pipe.

NOTE - Isolate piping at the point where it exits the outside wall or roof in order to prevent transmission of vibration to the structure.

NOTE - All horizontal runs of exhaust pipe must slope back toward unit a minimum of 1/4" (6mm) drop for each 12" (305mm).

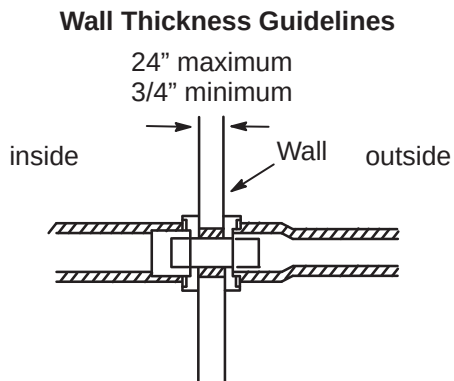


Figure 12. Piping Suspension Guidelines

- In areas where piping penetrates joists or interior walls, hole must be large enough to allow clearance on all sides of pipe through center of hole using a hanger.
- When furnace is installed in a residence where unit is shut down for an extended period of time, such as a vacation home, make provisions for draining condensate collection trap and lines.

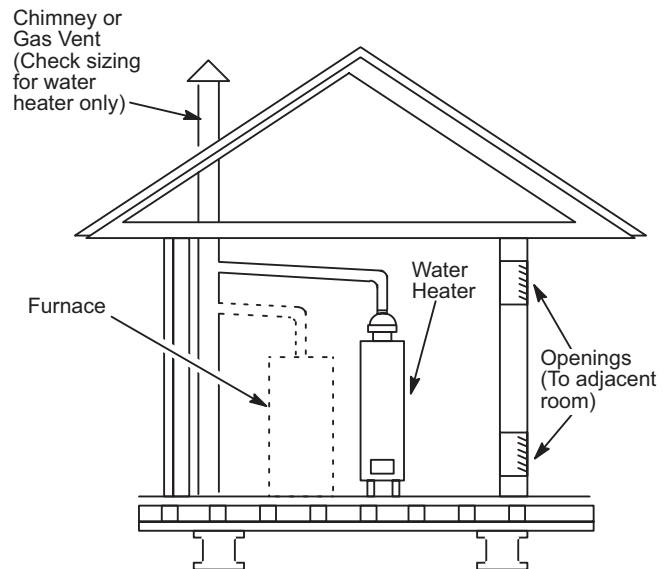
Removal of the Furnace from Common Vent

⚠ WARNING CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

In the event that an existing furnace is removed from a venting system commonly run with separate gas appliances, the venting system is likely to be too large to properly vent the remaining attached appliances.



If the furnace replaces a furnace that was commonly vented with another gas appliance, the size of the existing vent pipe for that gas appliance must be checked. Without the heat of the original furnace flue products, the existing vent pipe is probably oversized for the single water heater or other appliance. The vent should be checked for proper draw with the remaining appliance.

Figure 13. Replacing Furnace that was Part of a Common Vent System

Conduct the following test while each appliance is operating and the other appliances (which are not operating) remain connected to the common venting system. If the venting system has been installed improperly, you must correct the system as indicated in the General Guidelines for Vent Terminations section.

1. Seal any unused openings in the common venting system.
2. Inspect the venting system for proper size and horizontal pitch. Determine that there is no blockage, restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.
3. Close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
4. Follow the lighting instructions. Turn on the appliance that is being inspected. Adjust the thermostat so that the appliance operates continuously.

Service Information

VENTING PRACTICES (Cont.)

5. After the main burner has operated for 5 minutes, test for leaks of flue gases at the draft hood relief opening. Use the flame of a match or candle.
6. After determining that each appliance connected to the common venting system is venting properly, (step 3) return all doors, windows, exhaust fans, fireplace dampers, and any other gas-burning appliances to their previous mode of operation.
7. If a venting problem is found during any of the preceding tests, the common venting system must be modified to correct the problem.

Resize the common venting system to the minimum vent pipe size determined by using the appropriate tables in Appendix G. (These are in the current standards of the National Fuel Gas Code ANSI Z223.1.

Exhaust Piping (Figure 14)

Route piping to outside of structure. Continue with installation following instructions given in piping termination section.

⚠ CAUTION

Do not discharge exhaust into an existing stack or stack that also serves another gas appliance. If vertical discharge through an existing unused stack is required, insert PVC pipe inside the stack until the end is even with the top or outlet end of the metal stack.

⚠ CAUTION

The exhaust vent pipe operates under positive pressure and must be completely sealed to prevent leakage of combustion products into the living space.

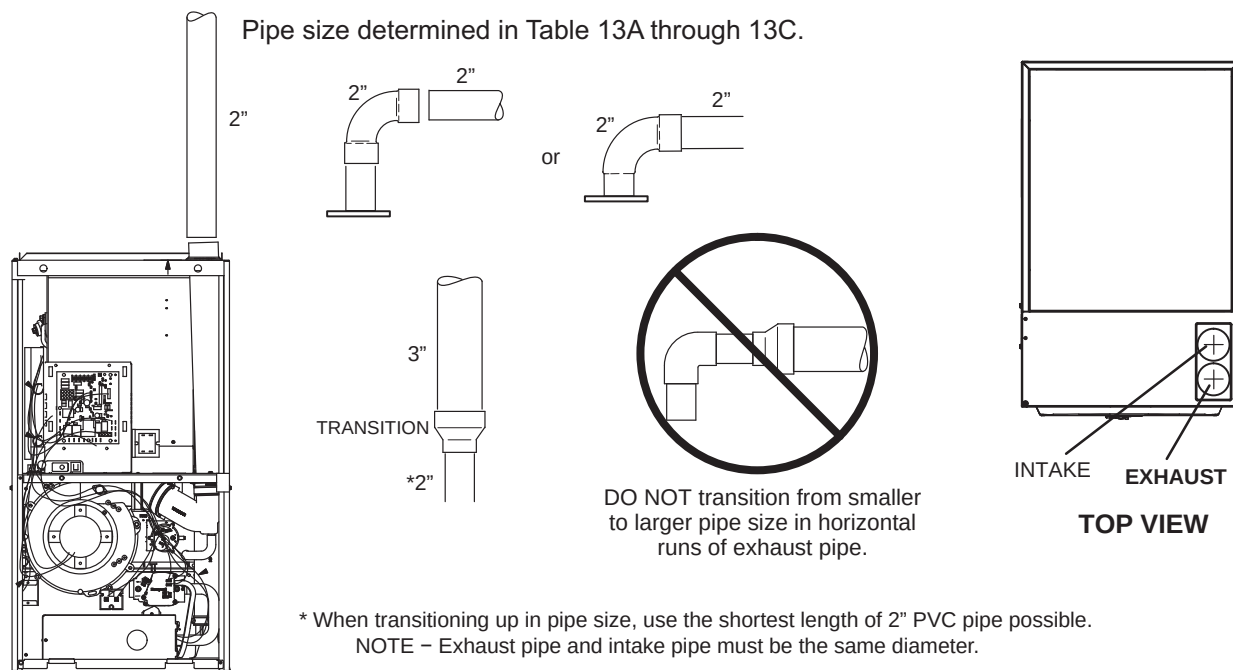


Figure 14. Typical Exhaust Pipe Connections

Service Information

VENTING PRACTICES (Cont.)

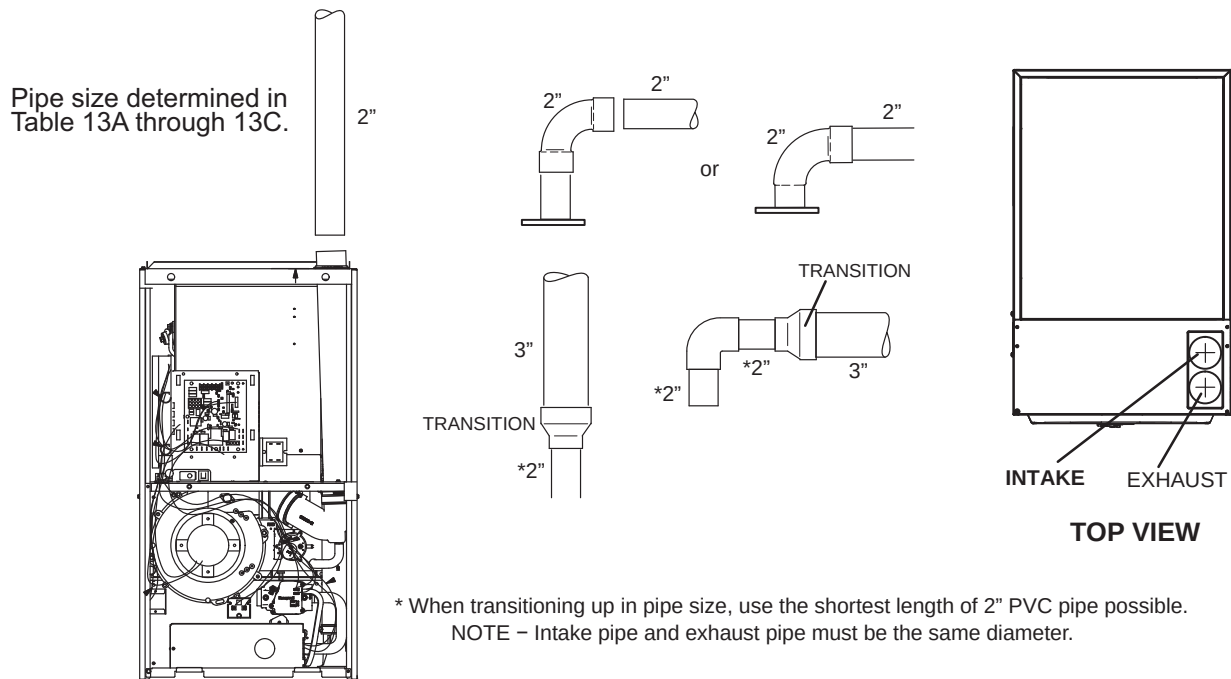


Figure 15. Typical Exhaust Pipe Connections (Direct Vent Applications)

Intake Piping

The furnace may be installed in either direct vent or non-direct vent applications. In non-direct vent applications, when intake air will be drawn into the furnace from the surrounding space, the indoor air quality must be considered and guidelines listed in Combustion, Dilution and Ventilation Air section must be followed.

Use the following steps when installing the unit in Direct Vent applications, where combustion air is taken from outdoors and flue gases are discharged outdoors. **The provided air intake screen must not be used in direct vent applications (outdoors).**

1. Use cement or a sheet metal screw to secure the intake pipe to the inlet air connector.
2. If intake air is drawn from a ventilated crawlspace (**Figure 18**) or ventilated attic (**Figure 17**) the exhaust vent length must not exceed those listed in **Table 13C**. If 3 in. diameter pipe is used, reduce to 2 in. diameter pipe to accommodate the debris screen.
3. Route piping to outside of structure. Continue with installation following instructions given in general guide lines for piping terminations and intake and exhaust piping terminations for direct vent sections. Refer to **Table 13A** through **Table 13C** for pipe sizes.

Use the following steps when installing the unit in Non-Direct Vent applications where combustion air is taken from indoors or ventilated attic or crawl space and flue gases are discharged outdoors.

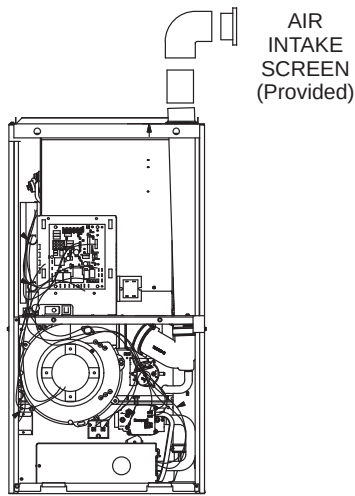
1. Use field-provided materials and the factory-provided air intake screen to route the intake piping as shown in **Figure 16**. Maintain a minimum clearance of 3 in. (76mm) around the air intake opening. The air intake opening (with the protective screen) should always be directed forward, or sideways.
2. Use cement to secure the intake pipe to the connector, if desired.

⚠ CAUTION

If this unit is being installed in an application with combustion air coming in from a space serviced by an exhaust fan, power exhaust fan, or other device which may create a negative pressure in the space, take care when sizing the inlet air opening. The inlet air opening must be sized to accommodate the maximum volume of exhausted air as well as the maximum volume of combustion air required for all gas appliances serviced by this space.

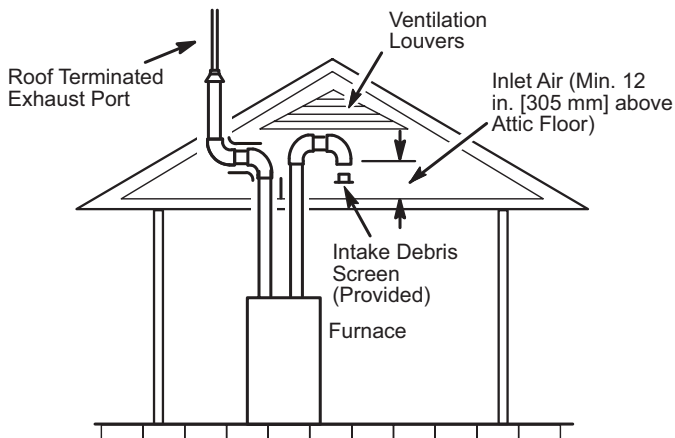
Service Information

VENTING PRACTICES (Cont.)



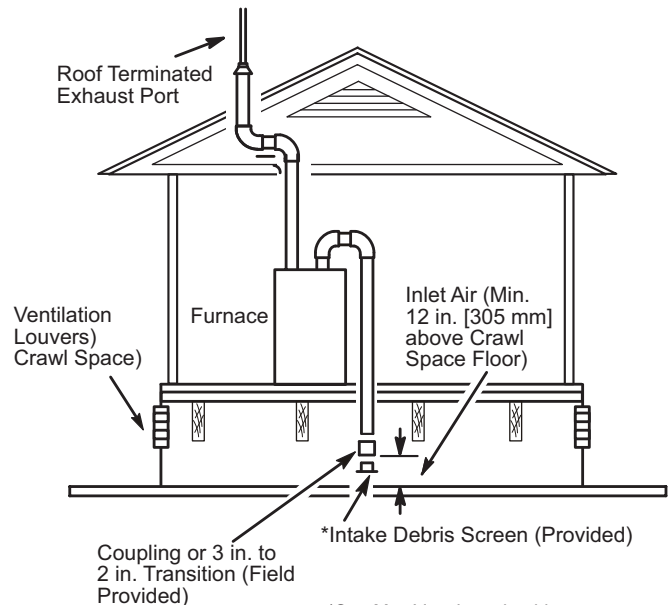
NOTE: Air intake screen and elbow may be rotated so that screen may be positioned to face forward or to either side.

**Figure 16. Typical Air Intake Pipe Connections
Non-Direct Vent Applications**



NOTE: The inlet and outlet air openings shall each have a free area of at least one square inch per 4,000 Btu (645mm² per 1.17kW) per hour of the total input rating of all equipment in the enclosure.

**Figure 17. Equipment in Confined Space (Inlet Air from
Ventilated Attic and Outlet Air to Outside)**



NOTE: The inlet and outlet air openings shall each have a free area of at least one square inch per 4,000 Btu (645mm² per 1.17kW) per hour of the total input rating of all equipment in the enclosure.

**Figure 18. Equipment in Confined Space (Inlet Air from
Ventilated Crawl Space and Outlet Air to Outside)**

Vent Piping Guidelines

NOTE: GE Appliances has approved the use of DuraVent® and Centrotherm manufactured vent pipe and terminations as an option to PVC. When using the PolyPro® by DuraVent or InnoFlue® by Centrotherm venting system the vent pipe requirements stated in the unit installation instruction – minimum & maximum vent lengths, termination clearances, etc. – apply and must be followed. Follow the instructions provided with PolyPro by DuraVent and InnoFlue by Centrotherm venting system for assembly or if requirements are more restrictive. The PolyPro by DuraVent and InnoFlue by Centrotherm venting system must also follow the uninsulated and unconditioned space criteria listed in **Table 14**.

The units can be installed as either a Non-Direct Vent or a Direct Vent gas central furnace.

NOTE: In Non-Direct Vent installations, combustion air is taken from indoors or ventilated attic or crawl space and flue gases are discharged outdoors. In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged outdoors.

Intake and exhaust pipe sizing -- Size pipe according to **Table 11** and **Table 13A** through **Table 13C**. Count all elbows inside and outside the home. **Table 12** lists the minimum vent pipe lengths permitted. **Table 13A** through **Table 13C** lists the maximum pipe lengths permitted.

Service Information

VENT PIPING GUIDELINES (Cont.)

Regardless of the diameter of pipe used, the standard roof and wall terminations described in section Exhaust Piping Terminations should be used. Exhaust vent termination pipe is sized to optimize the velocity of the exhaust gas as it exits the termination. Refer to **Table 15**.

In some applications which permit the use of several different sizes of vent pipe, a combination vent pipe may be used. Contact GE Appliances Technical Services department for assistance in sizing vent pipe in these applications.

NOTE: It is acceptable to use any pipe size which fits within the guidelines allowed in **Table 15**.

NOTE: All horizontal runs of exhaust pipe must slope back toward unit. A minimum of 1/4 in. (6mm) drop for each 12 in. (305mm) of horizontal run is mandatory for drainage.

NOTE: Exhaust pipe **MUST** be glued to furnace exhaust fittings.

NOTE: Exhaust piping should be checked carefully to make sure there are no sags or low spots.

NOTE: If right side venting option is used, you must include the elbow at the furnace in the elbow count. If transitioning to 3 in. dia pipe, this elbow equates to 20' of equivalent vent length for all models.

⚠ IMPORTANT Do not use screens or perforated metal in exhaust or intake terminations. Doing so will cause freeze-ups and may block the terminations.

Table 12. Minimum Vent Pipe Lengths

Model	Min. Vent Length
All	15 ft. or 5 ft. plus 2 elbows or 10 ft. plus 1 elbow
*Any approved termination may be added to the minimum length listed.	

Use the following steps to correctly size vent pipe diameter.

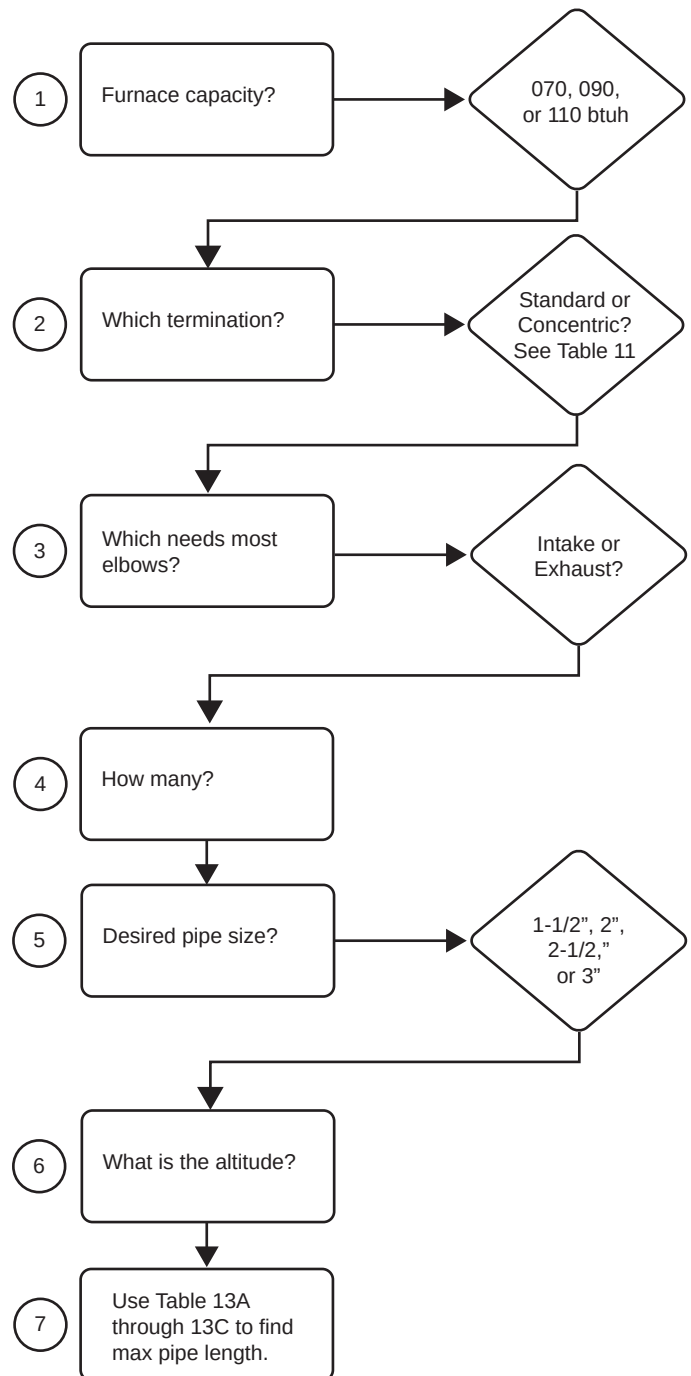


Figure 19.

Service Information

VENT PIPING GUIDELINES (Cont.)

Table 13A.

Maximum Allowable Intake or Exhaust Vent Length in Feet

Standard Termination at Elevation 0 - 4500 ft												
Number of 90° Elbows Used	1-1/2 in. Pipe			2 in. Pipe			2-1/2 in. Pipe			3 in. Pipe		
	Model			Model			Model			Model		
	070	090	110	070	090	110	070	090	110	070	090	110
1	15	n/a	n/a	51	29	9	100	78	43	122	103	103
2	10			46	24	n/a	95	73	38	117	98	98
3	n/a			41	19		90	68	33	112	93	93
4				36	14		85	63	28	107	88	88
5				31	9		80	58	23	102	83	83
6				26	n/a		75	53	18	97	78	78
7				21			70	48	13	92	73	73
8				16			65	43	8	87	68	68
9				11			60	38	n/a	82	63	63
10				6			55	33		77	58	58
Standard Termination Elevation 4500 - 10,000 ft												
Number of 90° Elbows Used	1-1/2 in. Pipe			2 in. Pipe			2-1/2 in. Pipe			3 in. Pipe		
	Model			Model			Model			Model		
	070	090	110	070	090	110	070	090	110	070	090	110
1	15	n/a	n/a	51	29	n/a	100	78	43	122	103	103
2	10			46	24		95	73	38	117	98	98
3	n/a			41	19		90	68	33	112	93	93
4				36	14		85	63	28	107	88	88
5				31	9		80	58	23	102	83	83
6				26	n/a		75	53	18	97	78	78
7				21			70	48	13	92	73	73
8				16			65	43	8	87	68	68
9				11			60	38	n/a	82	63	63
10				n/a			55	33		77	58	58
*Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Both Intake and Exhaust must be same pipe size.												

Service Information

VENT PIPING GUIDELINES (Cont.)

Table 13B.

Maximum Allowable Intake or Exhaust Vent Length in Feet

Standard Termination at Elevation 0 - 4500 ft																
Number of 90° Elbows Used	1-1/2 in. Pipe			2 in. Pipe			2-1/2 in. Pipe			3 in. Pipe						
	Model			Model			Model			Model						
	070	090	110	070	090	110	070	090	110	070	090	110				
1	15	n/a	n/a	51	29	9	100	78	43	122	103	103				
2	10			46	24	n/a	95	73	38	117	98	98				
3	n/a			41	19		90	68	33	112	93	93				
4				36	14		85	63	28	107	88	88				
5				31	9		80	58	23	102	83	83				
6				26	n/a		75	53	18	97	78	78				
7				21			70	48	13	92	73	73				
8				16			65	43	8	87	68	68				
9				11			60	38	n/a	82	63	63				
10				6			55	33		77	58	58				
Standard Termination Elevation 4500 - 10,000 ft																
Number of 90° Elbows Used				1-1/2 in. Pipe			2 in. Pipe			2-1/2 in. Pipe			3 in. Pipe			
	Model			Model			Model			Model						
	070	090	110	070	090	110	070	090	110	070	090	110				
1	15	n/a	n/a	51	29	n/a	100	78	43	122	103	103				
2	10			46	24		95	73	38	117	98	98				
3	n/a			41	19		90	68	33	112	93	93				
4				36	14		85	63	28	107	88	88				
5				31	9		80	58	23	102	83	83				
6				26	n/a		75	53	18	97	78	78				
7				21			70	48	13	92	73	73				
8				16			65	43	8	87	68	68				
9				11			60	38	n/a	82	63	63				
10				n/a			55	33		77	58	58				
*Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Both Intake and Exhaust must be same pipe size.																

Service Information

VENT PIPING GUIDELINES (Cont.)

Table 13C.

Maximum Allowable Exhaust Vent Length Using Ventilated Attic or Crawl Space for Intake Air in Feet

Standard Termination at Elevation 0 - 10,000 ft												
Number of 90° Elbows Used	1-1/2 in. Pipe			2 in. Pipe			2-1/2 in. Pipe			3 in. Pipe		
	Capacity			Capacity			Capacity			Capacity		
	070	090	110	070	090	110	070	090	110	070	090	110
1	n/a	n/a	n/a	41	24	n/a	85	63	28	102	83	83
2				36	19		80	58	23	97	78	78
3				31	14		75	53	18	92	73	73
4				26	9		70	48	13	87	68	68
5				21	4		65	43	8	82	63	63
6				16	n/a		60	38	3	77	58	58
7				11			55	33	n/a	72	53	53
8				6			50	28		67	48	48
9				1			45	23		62	43	43
10				n/a			40	18		57	38	38
NOTE: Additional vent pipe and elbows used to terminate the vent pipe outside the structure must be included in the total vent length calculation.												

General Guidelines for Vent Terminations

In Non-Direct Vent applications, combustion air is taken from indoors or ventilated attic or crawlspace and the flue gases are discharged to the outdoors. The unit is then classified as a non-direct vent, Category IV gas furnace.

In Direct Vent applications, combustion air is taken from outdoors and the flue gases are discharged to the outdoors. The unit is then classified as a direct vent, Category IV gas furnace.

In both Non-Direct Vent and Direct Vent applications, the vent termination is limited by local building codes. In the absence of local codes, refer to the current National Fuel Gas Code ANSI Z223-1/NFPA 54 in U.S.A., and current CSA-B149 Natural Gas and Propane Installation Codes in Canada for details.

Position termination according to location given in **Figure 21** or **Figure 30**. In addition, position termination so it is free from any obstructions and 12 in. above the average snow accumulation.

At vent termination, care must be taken to maintain protective coatings over building materials (prolonged exposure to exhaust condensate can destroy protective coatings). It is recommended that the exhaust outlet not be located within 6 feet (1.8m) of an outdoor AC unit because the condensate can damage the painted coating.

NOTE: See **Table 14** for maximum allowed exhaust pipe length without insulation in unconditioned space during winter design temperatures below 32°F (0°C). If required exhaust pipe should be insulated with 1/2 in. (13mm) Armaflex or equivalent. In extreme cold climate areas, 3/4 in. (19mm) Armaflex or equivalent may be necessary. Insulation must be protected from deterioration. Armaflex with UV protection is permissible. Basements or other enclosed areas that are not exposed to the outdoor ambient temperature and are above 32° F (0°C) are to be considered conditioned spaces.

⚠ IMPORTANT

Do not use screens or perforated metal in exhaust terminations. Doing so will cause freeze-ups and may block the terminations.

⚠ IMPORTANT

For Canadian Installations Only:
In accordance to CSA International B149 installation codes, the minimum allowed distance between the combustion air intake inlet and the exhaust outlet of other appliances shall not be less than 12 in. (305mm).

Service Information

VENT PIPING GUIDELINES (Cont.)

Table 14.

Maximum Allowable Exhaust Vent Pipe Length³ (in ft.) without Insulation in Unconditioned Space for Winter Design Temperatures

Winter Design Temperatures ¹ °F (°C)	Vent Pipe Diameter	Unit Input Size					
		045		070		090	
		PVC	² PP	PVC	² PP	PVC	² PP
32 to 21 (0 to -6)	1-1/2 in.	20	N/A	N/A	N/A	N/A	N/A
	2 in.	33	30	46	42	30	30
	2-1/2 in.	26	N/A	37	N/A	36	N/A
	3 in.	21	21	30	30	29	29
20 to 1 (-7 to -17)	1-1/2 in.	20	N/A	N/A	N/A	N/A	N/A
	2 in.	19	17	28	25	27	24
	2-1/2 in.	14	N/A	21	N/A	20	N/A
	3 in.	9	9	16	16	14	14
0 to -20 (-18 to -29)	1-1/2 in.	13	N/A	N/A	N/A	N/A	N/A
	2 in.	12	10	19	16	18	15
	2-1/2 in.	7	N/A	13	N/A	12	N/A
	3 in.	N/A	N/A	8	8	7	7

¹ Refer to 99% Minimum Design Temperature table provided in the current edition of the ASHRAE Fundamentals Handbook.

² Poly-Propylene vent pipe (PP) by Duravent and Centrotherm

³ Vent length in table is equivalent length. Each elbow is equivalent to 5ft of straight pipe and should be included when measuring total length.

NOTE - Concentric terminations are the equivalent of 5' and should be considered when measuring pipe length.

NOTE- Maximum uninsulated vent lengths listed may include the termination (vent pipe exterior to the structure) and cannot exceed 5 linear feet or the maximum allowable intake or exhaust vent length listed in **Table 13A** through **Table 13C**.

NOTE - If insulation is required in an unconditioned space, it must be located on the pipe closest to the furnace. See **Figure 20**.

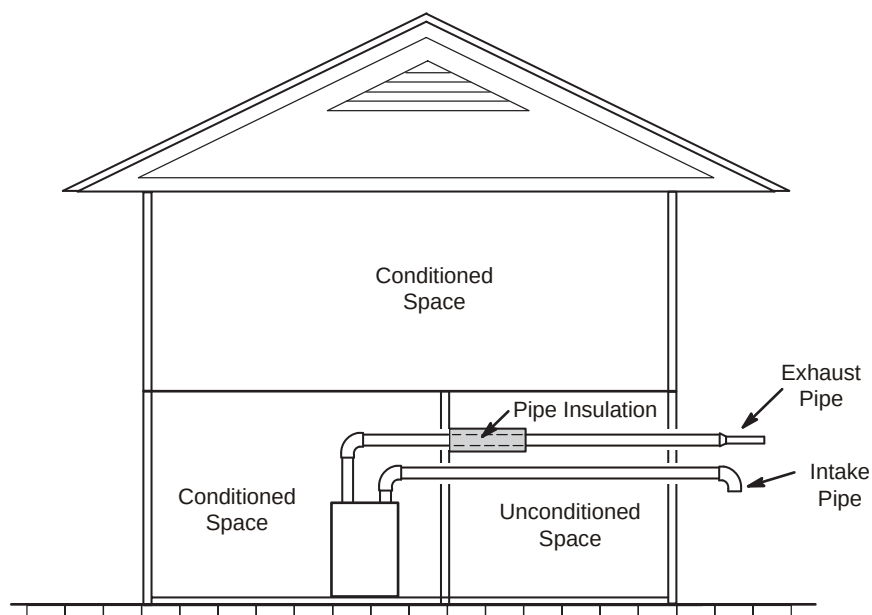


Figure 20. Insulating Exhaust Pipe in an Unconditioned Space

Service Information

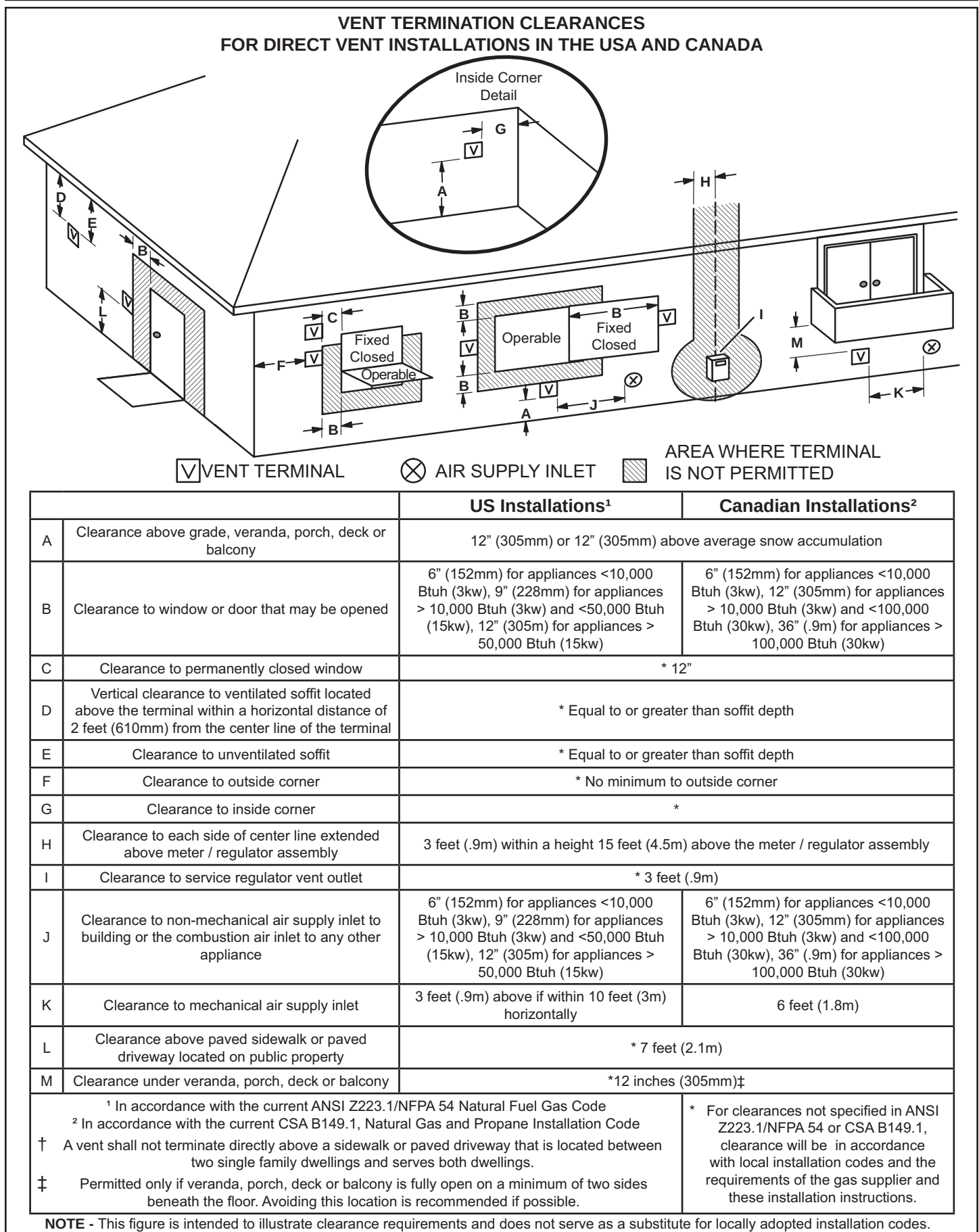


Figure 21. Vent Termination Clearances Direct Vent Installations

Service Information

VENT PIPING GUIDELINES (Cont.)

Details of Intake and Exhaust Piping Terminations for Direct Vent Installations

NOTE: In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged to outdoors.

NOTE: Flue gas may be slightly acidic and may adversely affect some building materials. If any vent termination is used and the flue gasses may impinge on the building material, a corrosion-resistant shield (minimum 24 in. square) should be used to protect the wall surface. If the optional tee is used, the protective shield is recommended. The shield should be constructed using wood, plastic, sheet metal or other suitable material. All seams, joints, cracks, etc. in the affected area should be sealed using an appropriate sealant. See **Figure 36**.

Intake and exhaust pipes may be routed either horizontally through an outside wall or vertically through the roof. In attic or closet installations, vertical termination through the roof is preferred. **Figure 22** through **Figure 36** show typical terminations.

1. Intake and exhaust terminations are not required to be in the same pressure zone. You may exit the intake on one side of the structure and the exhaust on another side (**Figure 23**). You may exit the exhaust out the roof and the intake out the side of the structure (**Figure 24**).

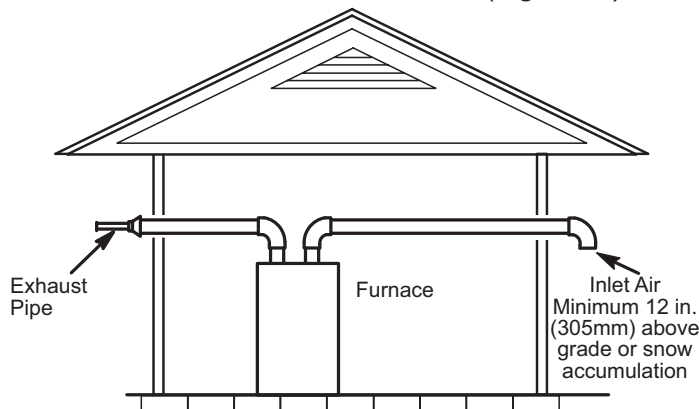


Figure 22. Exiting Exhaust and Intake Vent (no common pressure zone)

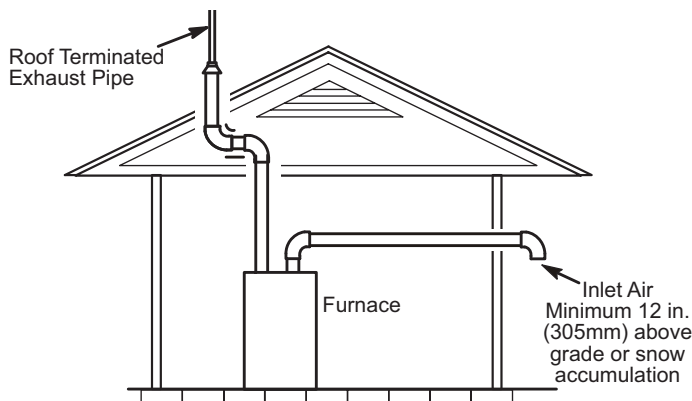


Figure 23. Exiting Exhaust and Intake Vent (no common pressure zone)

2. Intake and exhaust pipes should be placed as close together as possible at termination end (refer to illustrations). Maximum separation is 3 in. (76mm) on roof terminations and 6 in. (152mm) on side wall terminations.

NOTE: When venting in different pressure zones, the maximum separation requirement of intake and exhaust pipe DOES NOT apply.

3. On roof terminations, the intake piping should terminate straight down using two 90° elbows (**Figure 24**).

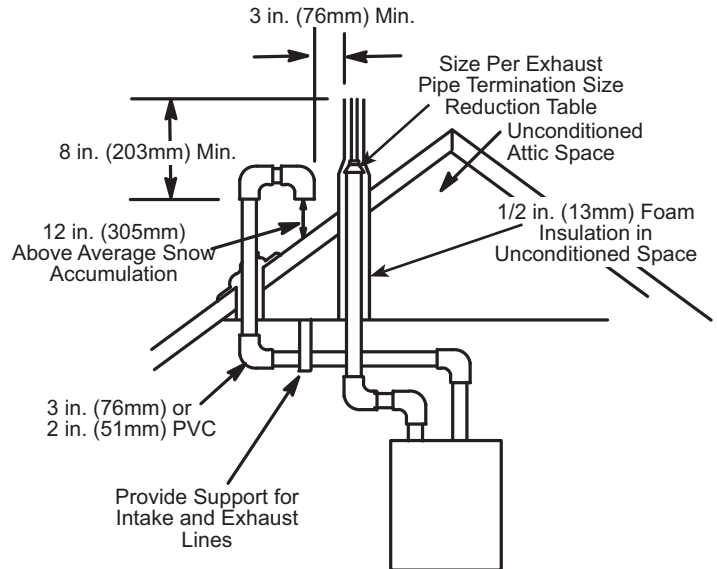


Figure 24. Direct Vent Roof Termination Kit (15F75 or 44J41)

4. Exhaust piping must terminate straight out or up as shown. A reducer may be required on the exhaust piping at the point where it exits the structure to improve the velocity of exhaust away from the intake piping. See **Table 15**.

NOTE: Care must be taken to avoid recirculation of exhaust back into intake pipe.

Table 15. Exhaust Pipe Termination Size Reduction

Model	Exhaust Pipe Size	Termination Pipe Size
070	2 in. (51 mm), 2-1/2 in. (64 mm), 3 in. (76 mm)	1-1/2 in. (38 mm)
090		2 in. (51 mm)
110	3 in. (76 mm)	
* Units with the flush mount termination must use the 1-1/2 in. accelerator supplied with the kit		

5. On field-supplied terminations for side wall exit, exhaust piping may extend a maximum of 12 inches (305mm) for 2 in. PVC and 20 inches (508mm) for 3 in. (76mm) PVC beyond the outside wall. Intake piping should be as short as possible. See **Figure 36**.

Service Information

VENT PIPING GUIDELINES (Cont.)

6. On field-supplied terminations, a minimum distance between the end of the exhaust pipe and the end of the intake pipe without a termination elbow is 8 in. and a minimum distance of 6 in. with a termination elbow. See **Figure 36**.
7. If intake and exhaust piping must be run up a side wall to position above snow accumulation or other obstructions, piping must be supported. At least one bracket must be used within 6 in. from the top of the elbow and then every 24 in. (610mm) as shown in **Figure 36**, to prevent any movement in any direction. When exhaust and intake piping must be run up an outside wall, the exhaust piping must be terminated with pipe sized per **Table 15**. The intake piping may be equipped with a 90° elbow turndown. Using turndown will add 5 feet (1.5m) to the equivalent length of the pipe.
8. A multiple furnace installation may use a group of up to four terminations assembled together horizontally, as shown in **Figure 25**.

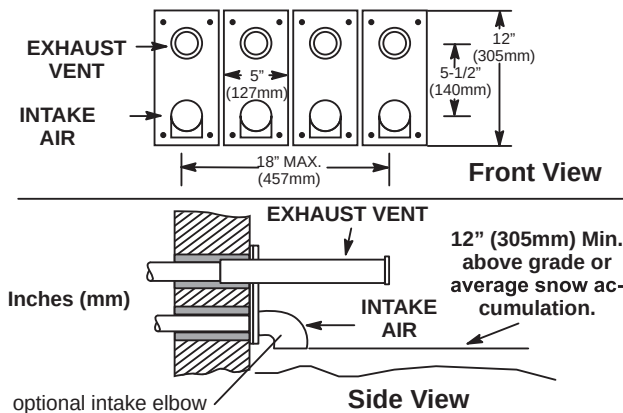


Figure 25. Optional Vent Termination for Multiple Unit Installation of Direct Vent Wall Termination

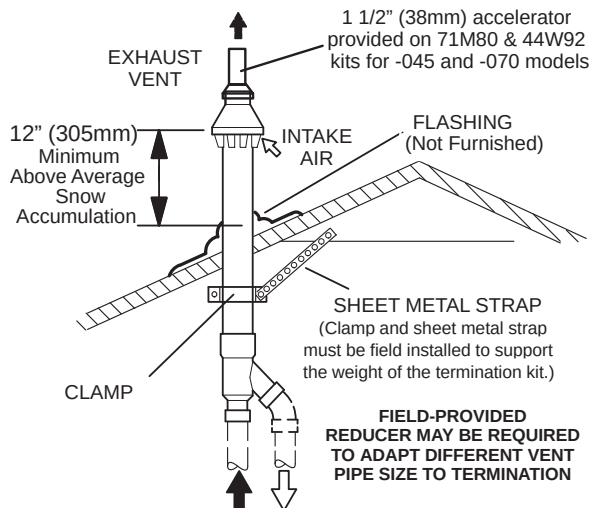
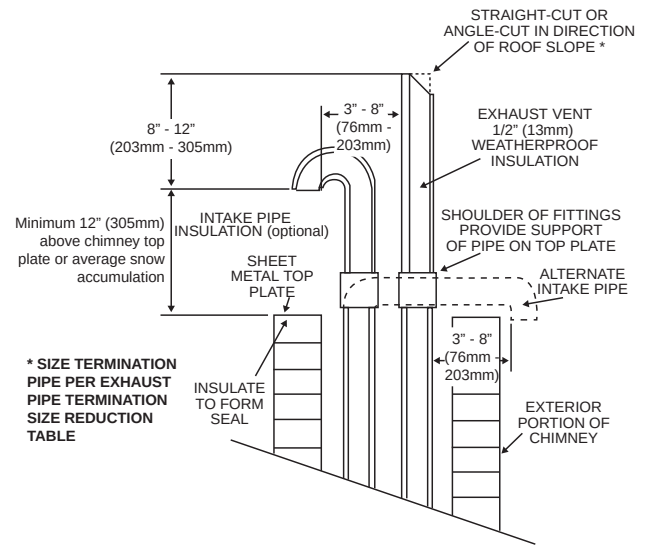


Figure 26. Direct Vent Concentric Rooftop Termination



NOTE: Do not discharge exhaust gases directly into any chimney or vent stack. If vertical discharge through an existing unused chimney or stack is required, insert piping inside chimney until the pipe open end is above top of chimney and terminates as illustrated. In any exterior portion of chimney, the exhaust vent must be insulated.

Figure 27. Direct Vent Application Using Existing Chimney

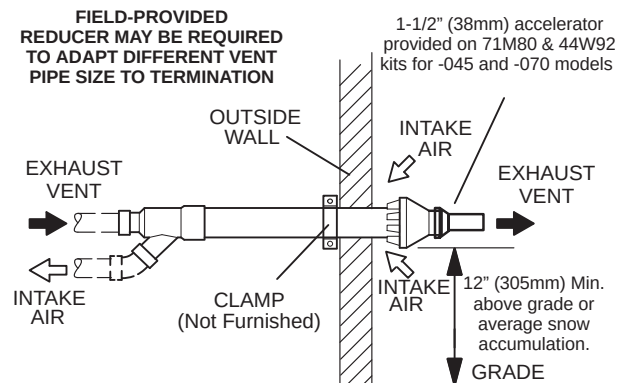


Figure 28. Direct Vent Application Using Existing Chimney

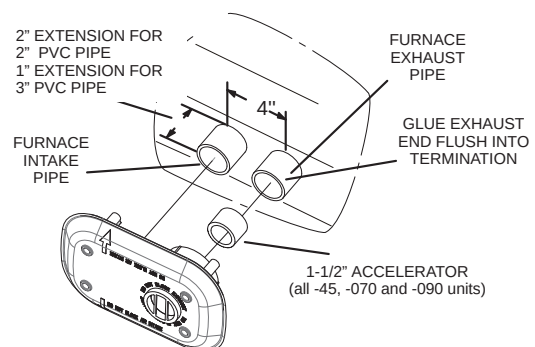
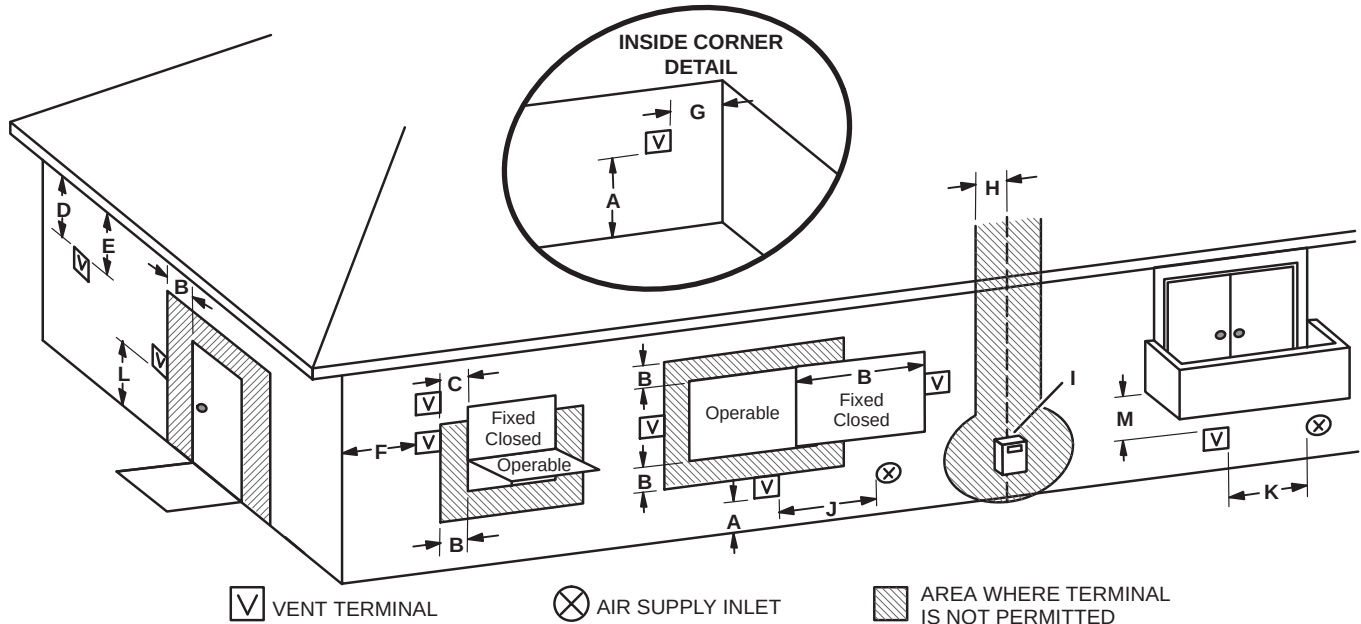


Figure 29. Direct Vent Concentric Wall Termination Flush-Mount Side Wall Termination

Service Information

VENT TERMINATION CLEARANCES FOR NON-DIRECT VENT INSTALLATIONS IN THE US AND CANADA



	US Installations ¹	Canadian Installations ²
A =	Clearance above grade, veranda, porch, deck or balcony	12 inches (305mm) or 12 in. (305mm) above average snow accumulation.
B =	Clearance to window or door that may be opened	4 feet (1.2 m) below or to side of opening; 1 foot (30cm) above opening
C =	Clearance to permanently closed window	* 12"
D =	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (610 mm) from the center line of the terminal	* Equal to or greater than soffit depth.
E =	Clearance to unventilated soffit	* Equal to or greater than soffit depth.
F =	Clearance to outside corner	* No minimum to outside corner
G =	Clearance to inside corner	*
H =	Clearance to each side of center line extended above meter / regulator assembly	* 3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly
I =	Clearance to service regulator vent outlet	* 3 feet (.9m)
J =	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	6 inches (152mm) for appliances <10,000 Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
K =	Clearance to mechanical air supply inlet	3 feet (.9m) above if within 10 feet (3m) horizontally
L =	Clearance above paved sidewalk or paved driveway located on public property	7 feet (2.1m)†
M =	Clearance under veranda, porch, deck or balcony	*12 inches (305mm)‡

¹ In accordance with the current ANSI Z223.1/NFPA 54 Natural Fuel Gas Code

² In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code

† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.

‡ Permitted only if veranda, porch, deck or balcony is fully open on a minimum of two sides beneath the floor. Avoiding this location is recommended if possible.

*For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearance will be in accordance with local installation codes and the requirements of the gas supplier and these installation instructions."

NOTE - This figure is intended to illustrate clearance requirements and does not serve as a substitute for locally adopted installation codes.

Figure 30. Vent Termination Clearances for Non-Direct Installations

Service Information

VENT PIPING GUIDELINES (Cont.)

Details of Exhaust Piping Terminations for Non-Direct Vent Applications

Exhaust pipes may be routed either horizontally through an outside wall or vertically through the roof. In attic or closet installations, vertical termination through the roof is preferred.

Figure 31 and **Figure 32** show typical terminations.

1. Exhaust piping must terminate straight out or up as shown. The termination pipe must be sized as listed in **Table 15**. The specified pipe size ensures proper velocity required to move the exhaust gases away from the building.
2. On field supplied terminations for side wall exit, exhaust piping may extend a maximum of 12 inches (305mm) for 2" PVC and 20 inches (508mm) for 3 in. (76mm) PVC beyond the outside wall.
3. If exhaust piping must be run up a side wall to position above snow accumulation or other obstructions, piping must be supported every 24 inches (610mm). When exhaust piping must be run up an outside wall, any reduction in exhaust pipe size must be done after the final elbow.
4. Distance between exhaust pipe terminations on multiple furnaces must meet local codes.

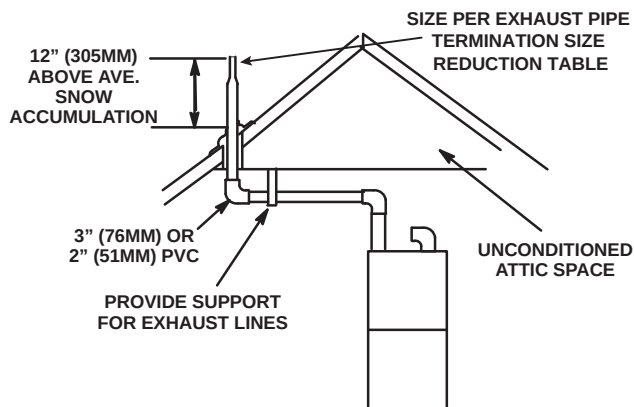
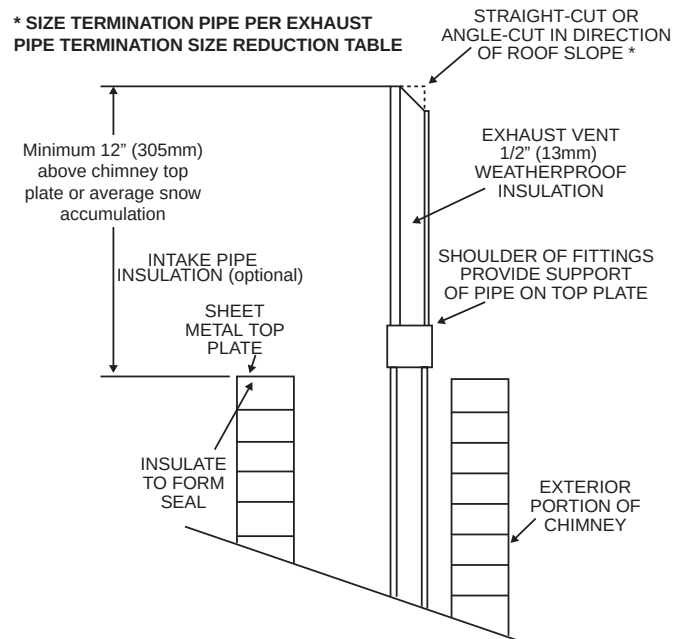


Figure 31. Non-Direct Vent Roof Termination



NOTE – Do not discharge exhaust gases directly into any chimney or vent stack. If vertical discharge through an existing unused chimney or stack is required, insert piping inside chimney until the pipe open end is above top of chimney and terminate as illustrated. In any exterior portion of chimney, the exhaust vent must be insulated.

Figure 32. Non-Direct Vent Application Using Existing Chimney

Service Information

VENT PIPING GUIDELINES (Cont.)

Exhaust through Crawl Space Vent Option

All 33 in. condensing gas furnaces (92%+) are now approved to be vented down through a crawl space. Ensure a vent pipe drain kit is used as directed through the floor joists and into the crawl space. See the following figures.

Consult the vent tables for vent lengths and approved materials.

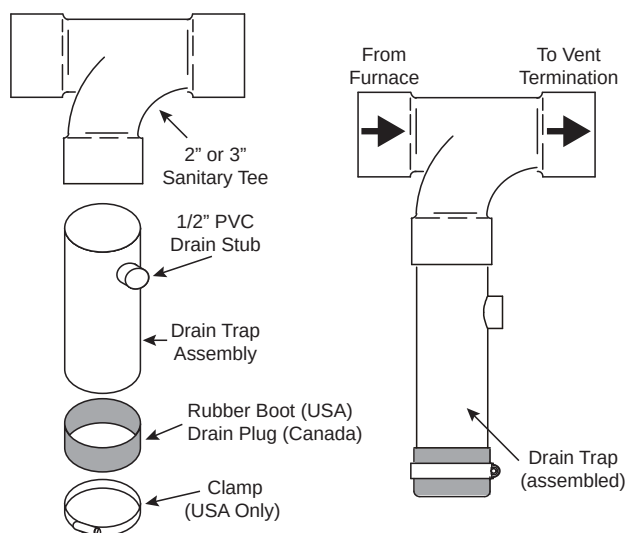


Figure 33. Crawl Kit Parts Identification and Assembly

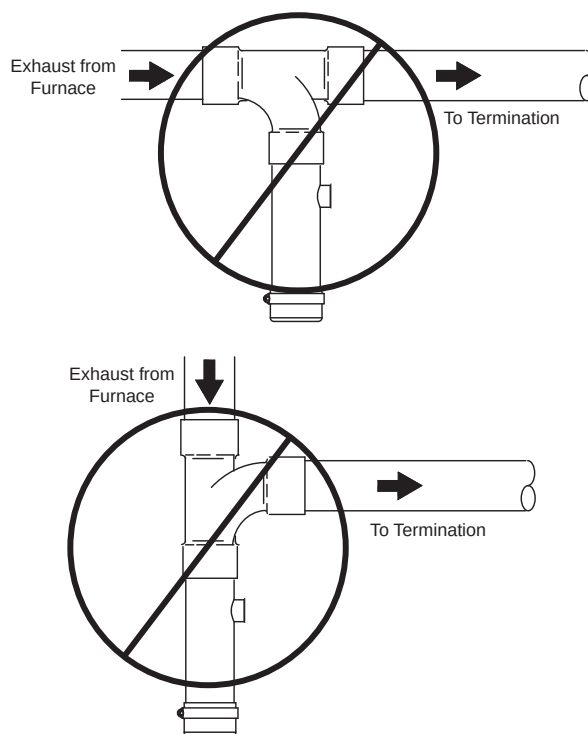
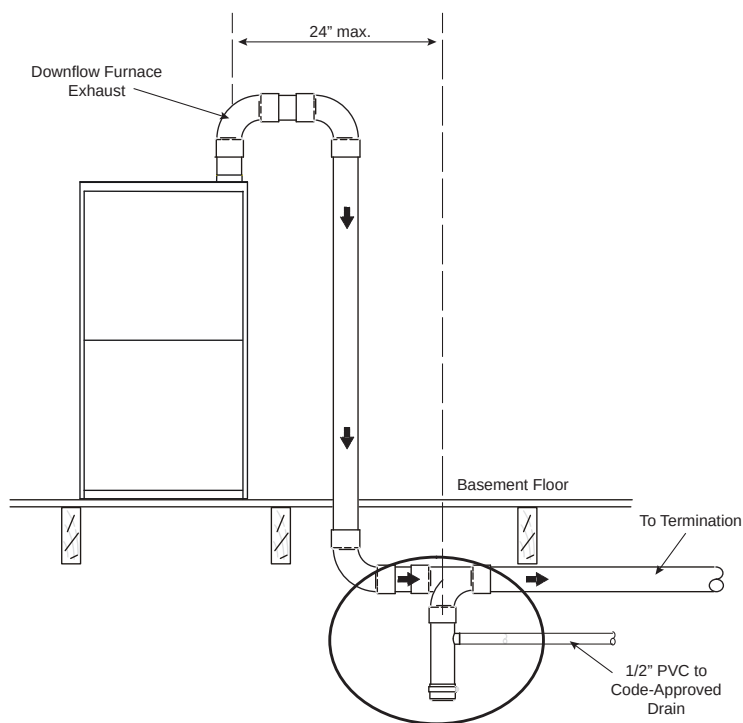


Figure 34. Crawl Space Vent Pipe Drain Trap Assembled Incorrectly



NOTE: Upflow furnaces exhaust from the left side. All dimensions shown are typical for upflow or downflow furnaces.

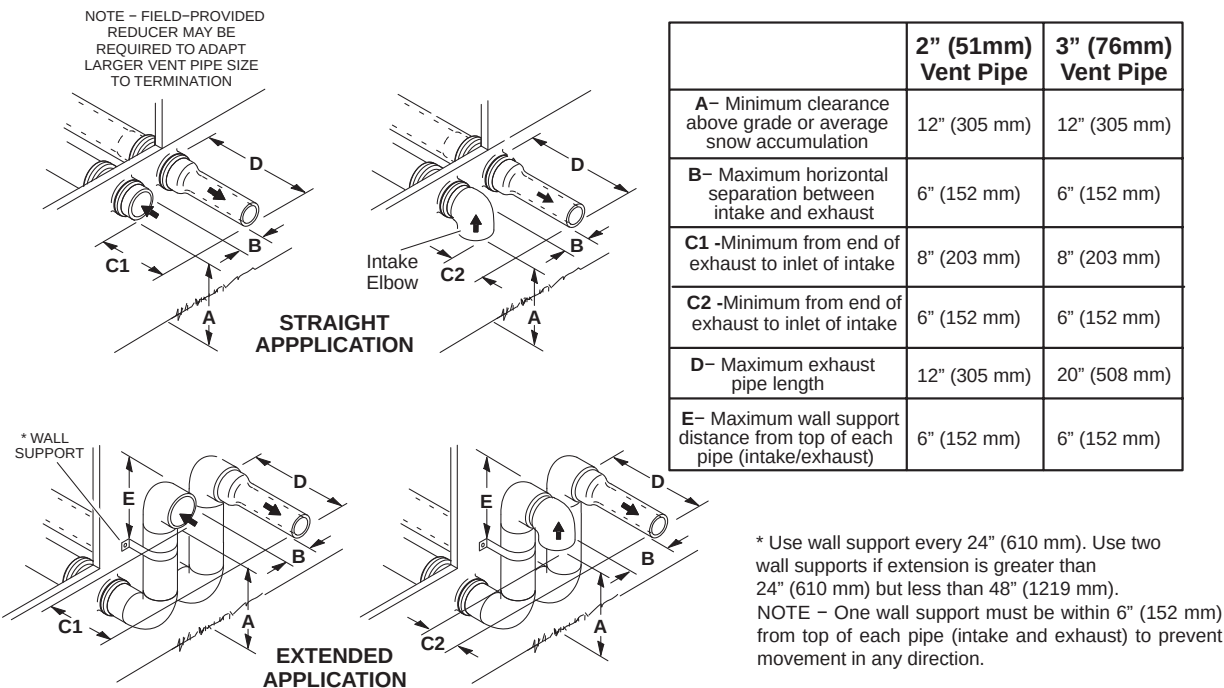
NOTE: All horizontal runs of exhaust pipe must slope back toward the kit a minimum of 1/4 in. (6mm) for each 12 in. (305mm) to ensure drainage.

Figure 35. Upflow or Downflow Furnace with Exhaust through Crawl Space

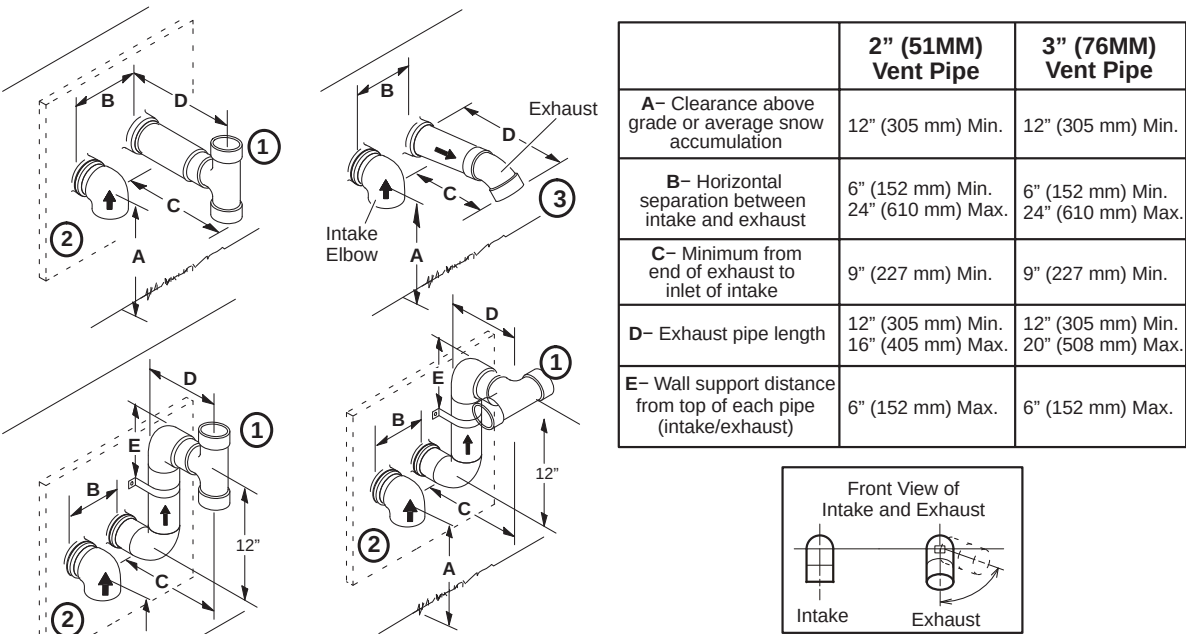
Service Information

VENT PIPING GUIDELINES (Cont.)

FIELD FABRICATED WALL TERMINATION



ALTERNATE TERMINATIONS (TEE & FORTY-FIVE DEGREE ELBOWS ONLY)



- 1 The exhaust termination tee should be connected to the 2" or 3" PVC flue pipe as shown in the illustration. Do not use an accelerator in applications that include an exhaust termination tee. The accelerator is not required.
- 2 As required. Flue gas may be acidic and may adversely affect some building materials. If a side wall vent termination is used and flue gases will impinge on the building materials, a corrosion-resistant shield (24 inches square) should be used to protect the wall surface. If optional tee is used, the protective shield is recommended. The shield should be constructed using wood, sheet metal or other suitable material. All seams, joints, cracks, etc. in affected area, should be sealed using an appropriate sealant.
- 3 Exhaust pipe 45° elbow can be rotated to the side away from the combustion air inlet to direct exhaust away from adjacent property. The exhaust must never be directed toward the combustion air inlet.

Figure 36.

Service Information

CONDENSATE PIPING

This unit is designed for either right- or left-side exit of condensate piping. Refer to **Figure 37** and **Figure 38** for condensate trap locations. **Figure 43** and **Figure 44** show trap assembly using 1/2 in. PVC or 3/4 in. PVC.

NOTE: If necessary the condensate trap may be installed up to 5' away from the furnace. Use PVC pipe to connect trap to furnace condensate outlet. Piping from furnace must slope down a minimum of 1/4 in. per ft. toward trap.

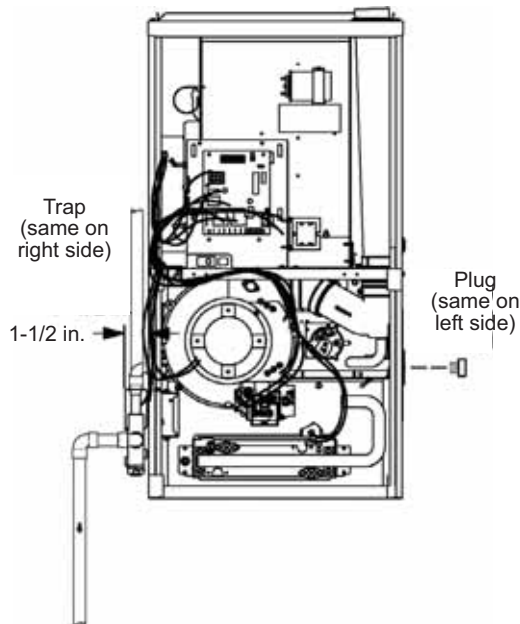
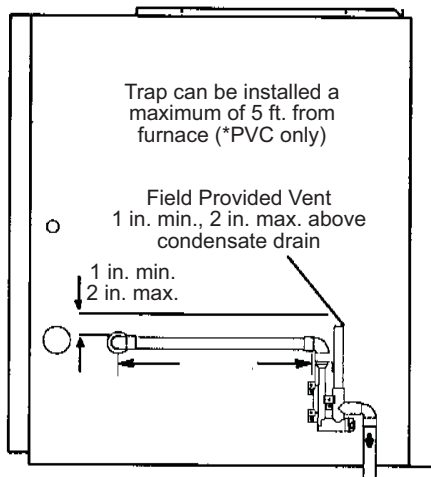


Figure 37. Condensate Trap and Plug Locations



* Piping from furnace must slope down a minimum of 1/4 in. per ft. toward trap.

Figure 38. Condensate Trap Location (shown with right side exit of condensation)

1. Determine which side condensate piping will exit the unit, location of trap, field-provided fittings and length of PVC pipe required to reach available drain.

2. Use a large flat head screw driver or a 1/2 in. drive socket extension and remove plug (**Figure 38**) from the cold end header box at the appropriate location on the side of the unit. Install provided 3/4 NPT street elbow fitting into cold end header box. Use Teflon tape or appropriate pipe dope.

NOTE: Cold end header box drain plugs are factory installed. Check the unused plug for tightness to prevent leakage.

3. Install the cap over the clean out opening at the base of the trap. Secure with clamp. See **Figure 43** and **Figure 44**.
4. Install drain trap using appropriate PVC fittings, glue all joints. Glue the provided drain trap as shown in **Figure 43** and **Figure 33**. Route the condensate line to an open drain. Condensate line must maintain a 1/4 in. downward slope from the furnace to the drain.

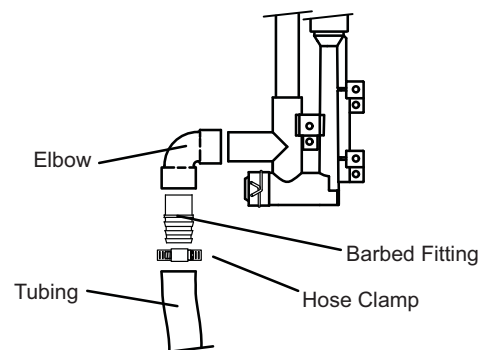
! IMPORTANT

When combining the furnace and evaporator coil drains together, the A/C condensate drain outlet must be vented to relieve pressure in order for the furnace pressure switch to operate properly.

5. **Figure 40** shows the furnace and evaporator coil using a separate drain. If necessary, the condensate line from the furnace and evaporator coil can drain together. See **Figure 41**. The field provided vent must be a minimum 1 in. to a maximum 2 in. length above the condensate drain outlet connection.

NOTE: If necessary the condensate trap may be installed up to 5 feet away from the furnace. Piping from furnace must slope down a minimum of 1/4 in. per ft. toward trap.

NOTE: Appropriately sized tubing and barbed fitting may be used for condensate drain. Attach to the drain



on the trap using a hose clamp. See **Figure 39**.

Figure 39. Field-Provided Drain Components

Service Information

CONDENSATE PIPING (Cont.)

⚠ CAUTION Do not use copper tubing or existing copper condensate lines for drain line.

6. If unit will be started immediately upon completion of installation, prime trap per procedure outlined in the Start-Up section.

Condensate line must slope downward away from the trap to drain. If drain level is above condensate trap, condensate pump must be used. Condensate drain line should be routed within the conditioned space to avoid freezing of condensate and blockage of drain line. If this is not possible, a heat cable kit may be used on the condensate trap and line. Heating cable kit is available in various lengths; 6 ft. (1.8m) - kit no. 26K68; 24 ft. (7.3m) - kit no. 26K69; and 50 ft. (15.2m) - kit no. 26K70.

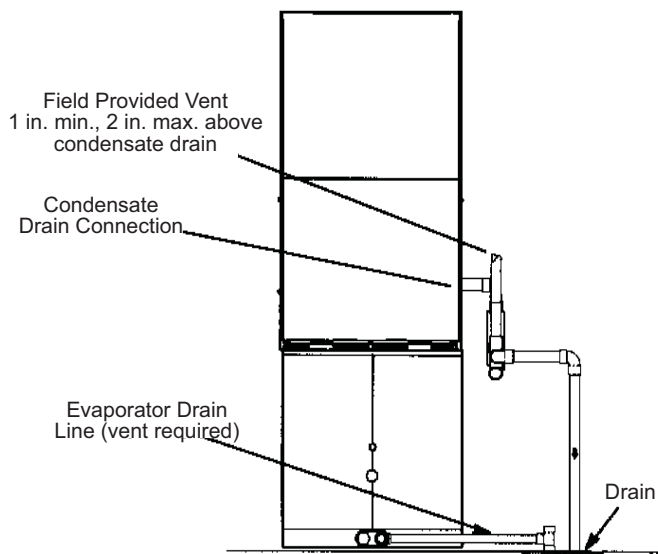


Figure 40. Evaporator Coil Using a Separate Drain

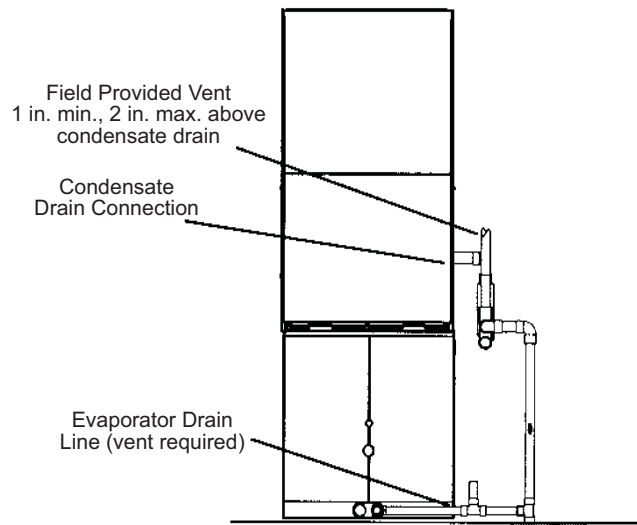


Figure 41. Evaporator Coil Using a Common Drain

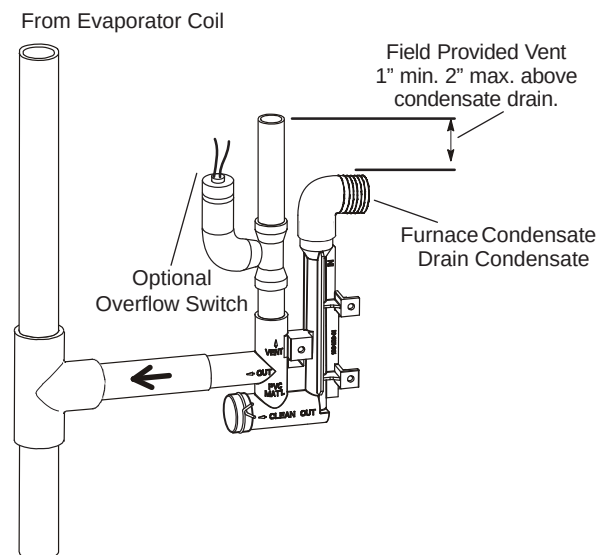


Figure 42. Condensate Trap With Optional Overflow Switch

Service Information

CONDENSATE PIPING (Cont.)

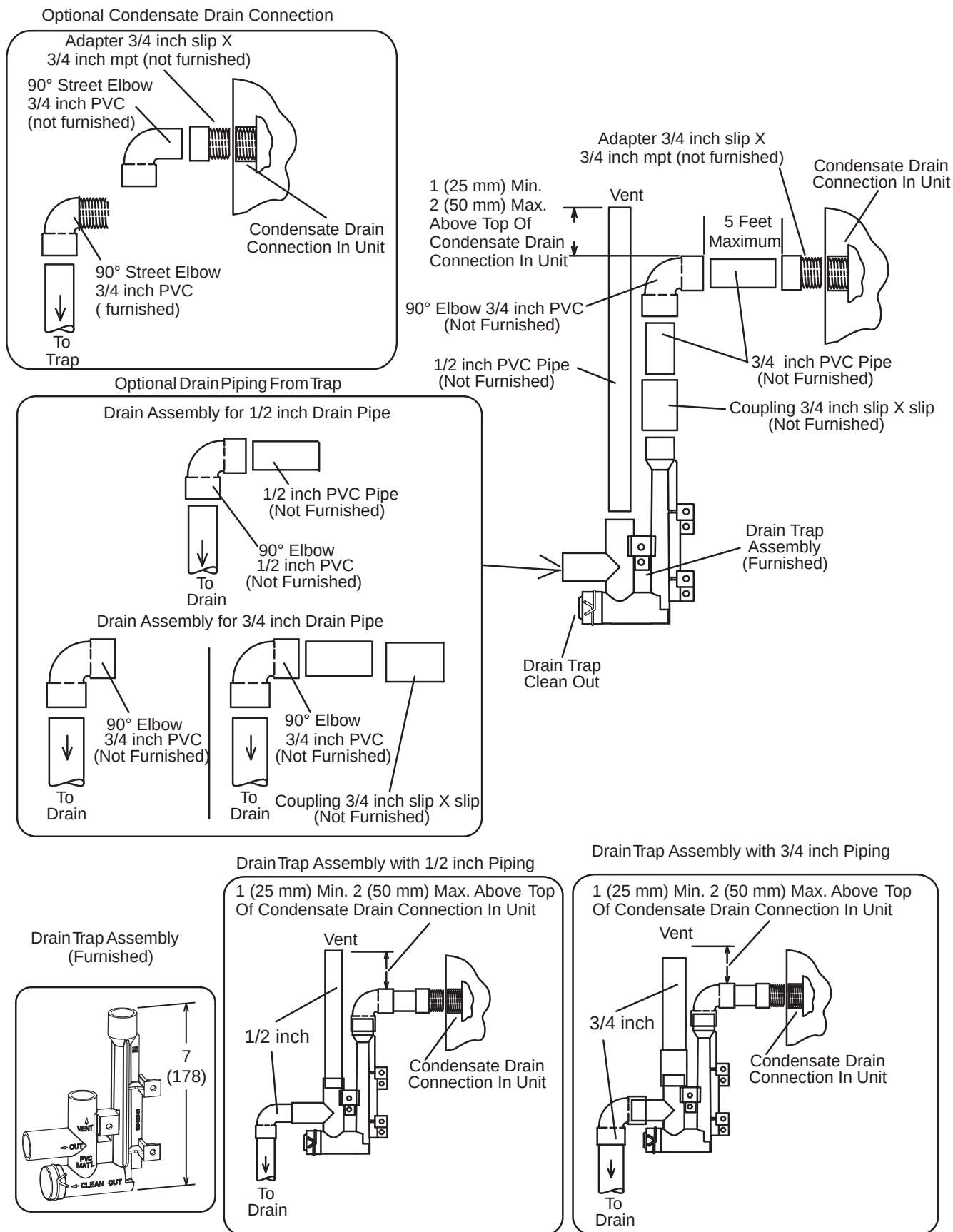
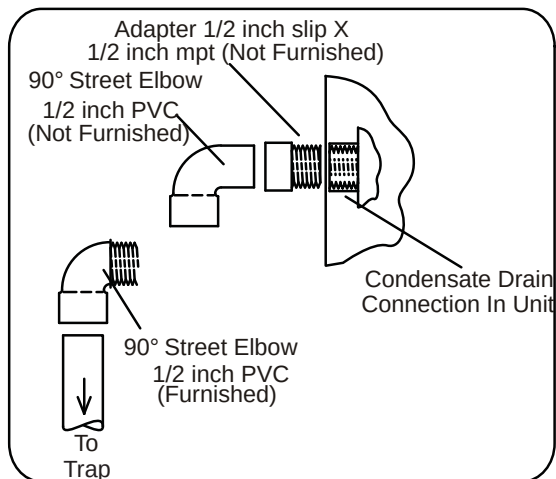


Figure 43. Trap / Drain Assembly Using 1/2 in. PVC or 3/4 in. PVC Cold End Header Box with 3/4 Drain Connection

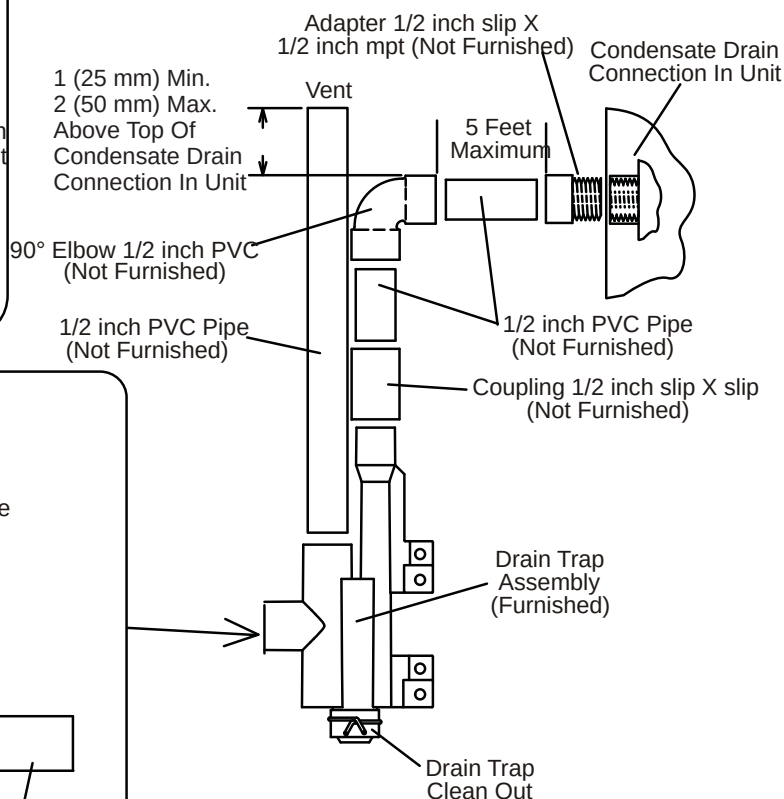
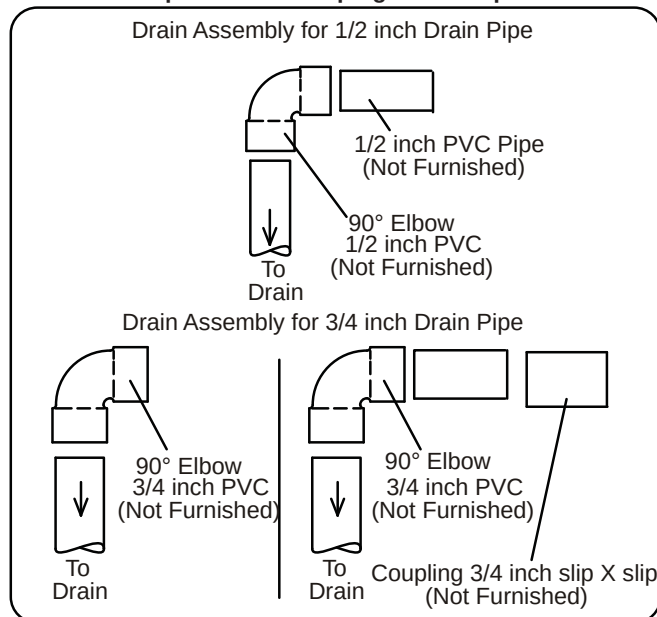
Service Information

CONDENSATE PIPING (Cont.)

Optional Condensate Drain Connection



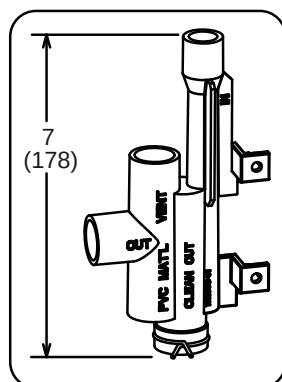
Optional Drain Piping From Trap



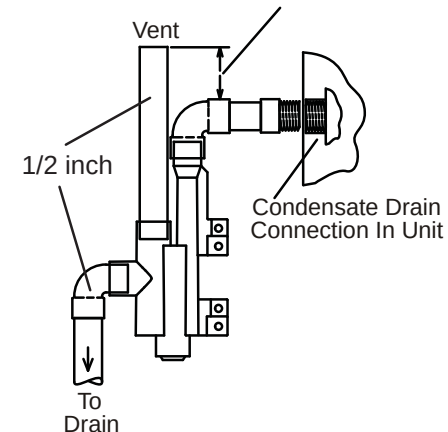
Drain Trap Assembly with 3/4 inch Piping

Drain Trap Assembly with 1/2 inch Piping

Drain Trap Assembly (Furnished)



1 (25 mm) Min. 2 (50 mm) Max. Above Top
Of Condensate Drain Connection In Unit



Drain Trap Assembly with 3/4 inch Piping

1 (25 mm) Min. 2 (50 mm) Max. Above Top
Of Condensate Drain Connection In Unit

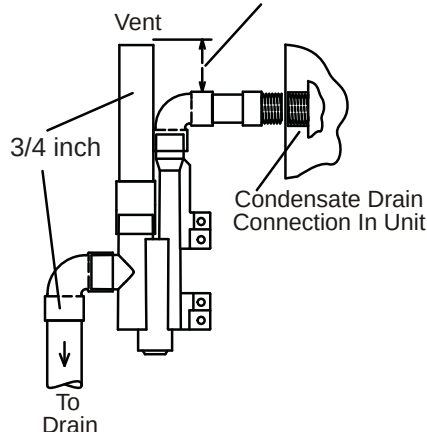


Figure 44. Trap / Drain Assembly Using 1/2 in. PVC or 3/4 in. PVC
Cold End Header Box with 1/2 Drain Connection

Service Information

START-UP

Preliminary and Seasonal Checks

1. Inspect electrical wiring, both field and factory installed for loose connections. Tighten as required.
2. Check voltage at disconnect switch. Voltage must be within range listed on the nameplate. If not, consult the power company and have voltage condition corrected before starting unit.
3. Inspect condition of condensate traps and drain assembly. Disassemble and clean seasonally.

⚠ WARNING Do not use this furnace if any part has been underwater. A flood-damaged furnace is extremely dangerous. Attempts to use the furnace can result in fire or explosion. Immediately call a qualified service technician to inspect the furnace and to replace all gas controls, control system parts, and electrical parts that have been wet or to replace the furnace, if deemed necessary.

⚠ WARNING Danger of explosion.
Can cause injury or product or property damage.
Should the gas supply fail to shut off or if overheating occurs, shut off the gas valve to the furnace before shutting off the electrical supply.

⚠ CAUTION Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

Heating Start-Up

BEFORE LIGHTING the unit, smell all around the furnace area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve on the unit is equipped with a gas control switch. Use only your hand to move the switch. Never use tools. If the switch will not move by hand, replace the valve. Do not try to repair it. Force or attempted repair may result in a fire or explosion.

Placing the Furnace into Operation

Units are equipped with an ignition system. Do NOT attempt to manually light burners on this furnace. Each time the thermostat calls for heat, the burners will automatically light. The ignitor does not get hot when there is no call for heat on units with an ignition system.

Priming Condensate Trap

The condensate trap should be primed with water prior to start-up to ensure proper condensate drainage. Either pour 10 fl. oz. (300 ml) of water into the trap, or follow these steps to prime the trap:

1. Follow the lighting instructions to place the unit into operation.
2. Set the thermostat to initiate a heating demand.
3. Allow the burners to fire for approximately 3 minutes.
4. Adjust the thermostat to deactivate the heating demand.
5. Wait for the combustion air inducer to stop. Set the thermostat to initiate a heating demand and again allow the burners to fire for approximately 3 minutes.
6. Adjust the thermostat to deactivate the heating demand and again wait for the combustion air inducer to stop. At this point, the trap should be primed with sufficient water to ensure proper condensate drain operation.

⚠ WARNING If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or death.

Gas Valve Operation

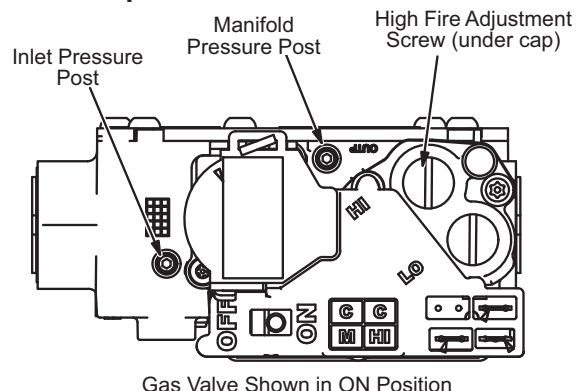


Figure 45. Gas Valve

1. **STOP!** Read the safety information at the beginning of this section.
2. Set the thermostat to the lowest setting.
3. Turn off all electrical power to the unit.

Service Information

START-UP (Cont.)

4. This furnace is equipped with an ignition device which automatically lights the burners. Do not try to light the burners by hand.
5. Remove the upper access panel.
6. Move gas valve switch to OFF. See **Figure 45**.
7. Wait five minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas go to next step.
8. Move gas valve switch to ON. See **Figure 45**.
9. Replace the upper access panel.
10. Turn on all electrical power to the unit.
11. Set the thermostat to desired setting.
NOTE: When unit is initially started, steps 1 through 11 may need to be repeated to purge air from gas line.
12. If the appliance will not operate, follow the instructions in "Turning Off Gas to Unit" and call your service technician or gas supplier.

Turning Off Gas to Unit

1. Set the thermostat to the lowest setting.
2. Turn off all electrical power to the unit if service is to be performed.
3. Remove the upper access panel.
4. Move gas valve switch to OFF.
5. Replace the upper access panel.

Failure to Operate

If the unit fails to operate, check the following:

1. Is the thermostat calling for heat?
2. Are access panels securely in place?
3. Is the main disconnect switch closed?
4. Is there a blown fuse or tripped breaker?
5. Is the filter dirty or plugged? Dirty or plugged filters will cause the limit control to shut the unit off.
6. Is gas turned on at the meter?
7. Is the manual main shut-off valve open?
8. Is the internal manual shut-off valve open?
9. Is the unit ignition system in lockout? If the unit locks out again, inspect the unit for blockages.

CSA Certification

All units are CSA design certified without modifications. Refer to the Installation Instruction.

⚠ CAUTION

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet.

⚠ WARNING

Do not over torque (800 in-lbs) or under torque (350 in-lbs) when attaching the gas piping to the gas valve.

Gas supply piping should not allow more than 0.5 in.W.C. drop in pressure between gas meter and unit. Supply gas pipe must not be smaller than unit gas connection.

Compounds used on gas piping threaded joints should be resistant to action of liquefied petroleum gases.

Testing Gas Piping

⚠ IMPORTANT

In case emergency shutdown is required, turn off the main shut-off valve and disconnect the main power to unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5psig (14 in. W.C.). See **Figure 46**. If the pressure is greater than 0.5psig (14 in.W.C.), use the manual shut-off valve before pressure testing to isolate furnace from gas supply.

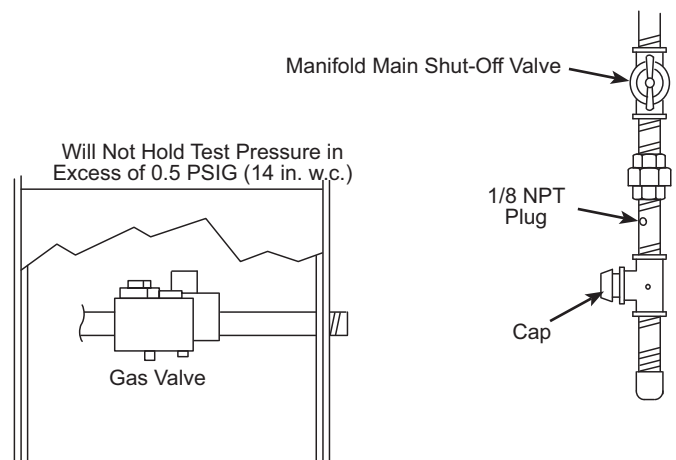


Figure 46.

Service Information

START-UP (Cont.)

When checking piping connections for gas leaks, use preferred means. Kitchen detergents can cause harmful corrosion on various metals used in gas piping. Use of a specialty Gas Leak Detector is strongly recommended.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

Testing Gas Supply Pressure

An inlet post located on the gas valve provides access to the supply pressure. See **Figure 45**. Back out the 3/32 hex screw one turn, connect a piece of 5/16 tubing and connect to a manometer to measure supply pressure. See **Table 18** for supply line pressure.

Check Manifold Pressure

NOTE: Pressure test adapter kit (10L34) is available to facilitate manifold pressure measurement.

To correctly measure manifold pressure, the differential pressure between the positive gas manifold and the negative burner box must be considered.

⚠ IMPORTANT

For safety, shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.

The gas valve is factory set and should not require adjustment. All gas valves are factory regulated.

1. A manifold pressure post located on the gas valve provides access to the manifold pressure. See **Figure 45**. Back out the 3/32 Hex screw one turn, connect a piece of 5/16 in. tubing and connect to a manometer to measure supply pressure.
2. Tee into the gas valve regulator vent hose and connect to test gauge negative “-”.
3. Ignite unit on low fire and let run for 5 minutes to allow for steady state conditions.
4. While waiting for the unit to stabilize, observe the flame. Flame should be stable and should not lift from burner. Natural gas should burn blue.

5. After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in **Table 18**.
6. Repeat on high fire and compare to value given in **Table 18**. If necessary, make adjustments. **Figure 45** shows location of high fire and low fire adjustment screws.
7. Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to re-tighten the 3/32 Hex screw.
8. Start unit and perform leak check. Seal leaks if found.

Proper Gas Flow (Approximate)

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in **Table 16**. If manifold pressure matches **Table 18** and rate is incorrect, check gas orifices for proper size and restriction.

NOTE: To obtain accurate reading, shut off all other gas appliances connected to meter.

Table 16. Gas Meter Clocking Chart

Model	Seconds for One Revolution			
	Natural		LP	
	1 cu ft Dial	2 cu ft Dial	1 cu ft Dial	2 cu ft Dial
-070	55	110	136	272
-090	41	82	102	204
-110	33	66	82	164
Natural - 1000 btu/cu ft			LP - 2500 btu/cu ft	

⚠ IMPORTANT

For safety, shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.

Service Information

START-UP (Cont.)

Proper Combustion

Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Take combustion sample beyond the flue outlet and compare to **Table 17**. **The maximum carbon monoxide reading should not exceed 100 ppm.**

High Altitude

The manifold pressure, gas orifice and pressure switch may require adjustment or replacement to ensure proper operation at higher altitudes. See **Table 18** for manifold pressures and supply line pressures. See **Table 19** for gas conversion and pressure switch kits.

Table 17.

Model	CO ₂ % for Nat		CO ₂ % for LP	
	Low Fire	High Fire	Low Fire	High Fire
-070	5.5 - 6.5	7.3 - 8.3	6.5 - 7.5	8.6 - 9.6
-090	5.9 - 6.9	7.8 - 8.8	6.9 - 7.9	9.1 - 10.1
-110	6.3 - 7.3	8.2 - 9.2	7.3 - 8.3	9.5 - 10.5
The maximum carbon monoxide reading should not exceed 100ppm.				

Table 18. Manifold and Supply Line Pressure 0 - 10,000 ft.

Model	Gas	Manifold Pressure in w.g.										Supply Line Pressure in w.g. 0 - 10000 ft.	
		0 - 4500 ft.		4501 - 5500 ft.		5501 - 6500ft.		6501 - 7500ft.		7501-10000ft.			
		Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire	Min.	Max.
All Models	Natural	1.7	3.5	1.6	3.3	1.5	3.2	1.5	3.1	1.7	3.5	4.5	13.0
	Lp/Propane	4.9	10.0	4.6	9.4	4.4	9.1	4.3	8.9	4.9	10.0	11.0	13.0
NOTE - A natural to L.P. propane gas changeover kit is necessary to convert this unit. Refer to the changeover kit installation instruction for the conversion procedure.													

Table 19. Conversion Kit Fan Pressure Switch Requirements at Varying Altitudes

Model	Natural to LP/ Propane	High Altitude Natural Burner Orifice Kit	High Altitude LP/ Propane Burner Orifice Kit	High Altitude Pressure Switch	
	0 - 7500 ft (0 - 2286m)	7501 - 10000 ft (2286 - 3048m)	7501 - 10000 ft (2286 - 3048m)	4501 - 7500 ft (1371 - 2286m)	7501 - 10000 ft (2286 - 3048m)
070	11K48	*51W01	11K47	14A48	14A54
090				14A54	14A53
110				25B93	14A45
*Conversion requires installation of a gas valve manifold spring, which is provided with the gas conversion kit. Pressure switch is factory set. No adjustment necessary. All models use the factory-installed pressure switch from 0-4500 feet (0-1371 m).					

Service Information

START-UP (Cont.)

Proper Ground and Voltage

A poorly grounded furnace can contribute to premature ignitor failure. Use the following procedure to check for ground and voltage to the integrated control.

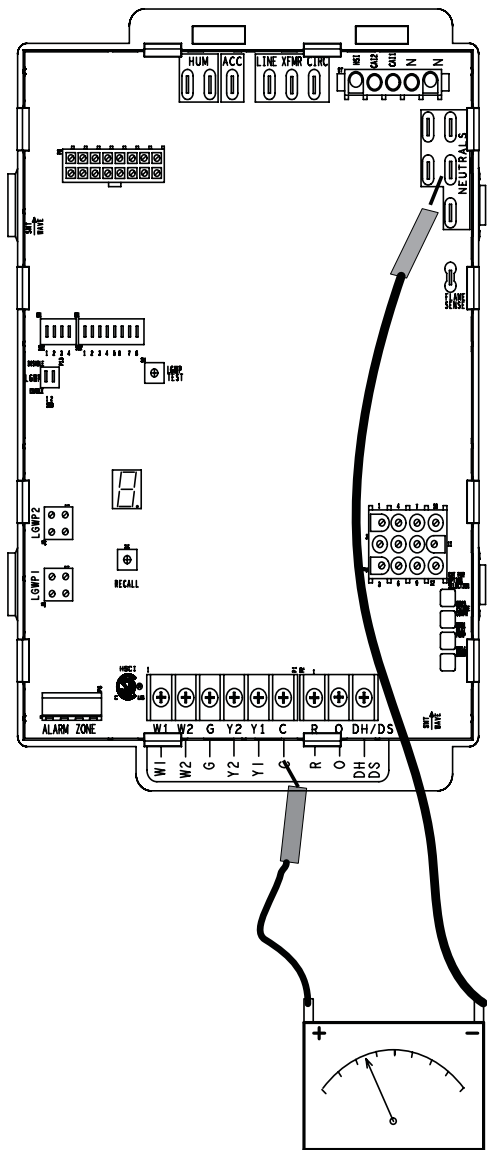
1. Measure the AC voltage between Line Neutral (spade terminals) and “C” terminal (low voltage terminal block) on the integrated control. See **Figure 47**. A wide variation in the voltage between Line Neutral and “C” as a function of load indicates a poor or partial ground. Compare the readings to **Table 20**. If the readings exceed the maximum shown in **Table 20**, make repairs before operating the furnace.

2. In addition, measure the AC voltage from Line Hot to Line Neutral (spade terminals) on the integrated control. See **Figure 47**. This voltage should be in the range of 97 to 132 VAC.

Table 20.

Furnace Status	Measurement VAC	
	Expected	Maximum
Power On Furnace Idle	0.3	2
CAI / Ignitor Energized	0.75	5
Indoor Blower Energized	Less than 2	10

CHECK VOLTAGE BETWEEN LINE NEUTRAL AND LOW VOLTAGE “C” TERMINAL



CHECK VOLTAGE BETWEEN LINE HOT AND LINE NEUTRAL

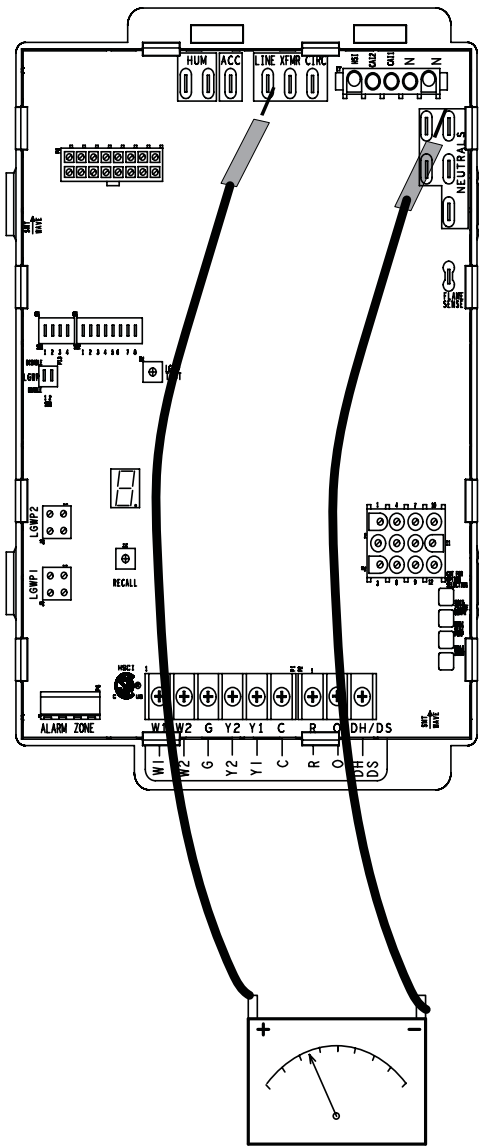


Figure 47.

Service Information

TYPICAL OPERATING CHARACTERISTICS

Blower Operation and Adjustment

1. Blower operation is dependent on thermostat control system.
2. Generally, blower operation is set at thermostat subbase fan switch. With fan switch in ON position, blower operates continuously. With fan switch in AUTO position, blower cycles with demand or runs continuously while heating or cooling circuit cycles.
3. Depending on the type of indoor thermostat, blower and entire unit will be off when the system switch is in OFF position.

Temperature Rise

Temperature rise for NF97D***V**R units depends on unit input, blower speed, blower horsepower and static pressure as marked on the unit rating plate. The blower speed must be set for unit operation within the range of "TEMP. RISE °F" listed on the unit rating plate.

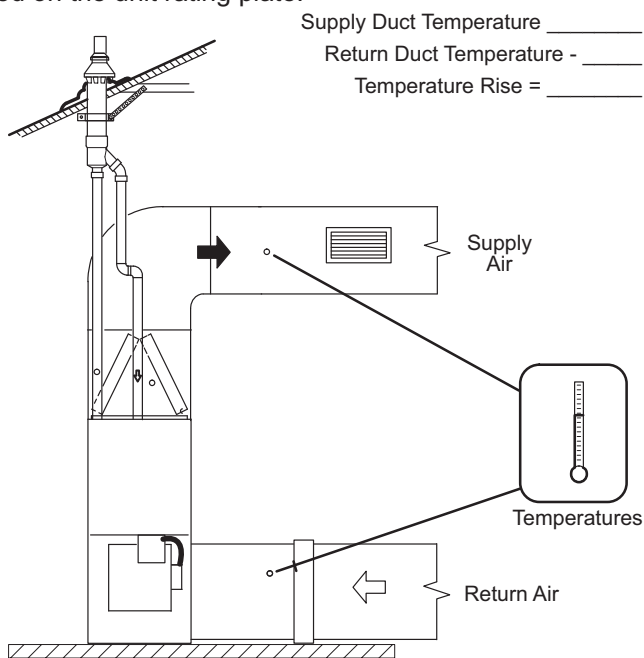


Figure 48. Temperature Rise

External Static Pressure

1. Tap locations shown in **Figure 49**.
2. Punch a 1/4 in. diameter hole in supply and return air plenums. Insert manometer hose flush with inside edge of hole or insulation. Seal around the hose with permagum. Connect the zero end of the manometer to the discharge (supply) side of the system. On ducted systems, connect the other end of manometer to the return duct as above.
3. With only the blower motor running and the evaporator coil dry, observe the manometer reading. Adjust blower motor speed to deliver the air desired according to the job requirements. For heating speed (second-stage heat speed) external static pressure drop must not be more than 0.8 in. W.C. For cooling speed (second-stage cool speed) external static pressure drop must not be more than 1.0 in. W.C.
4. Seal the hole when the check is complete.

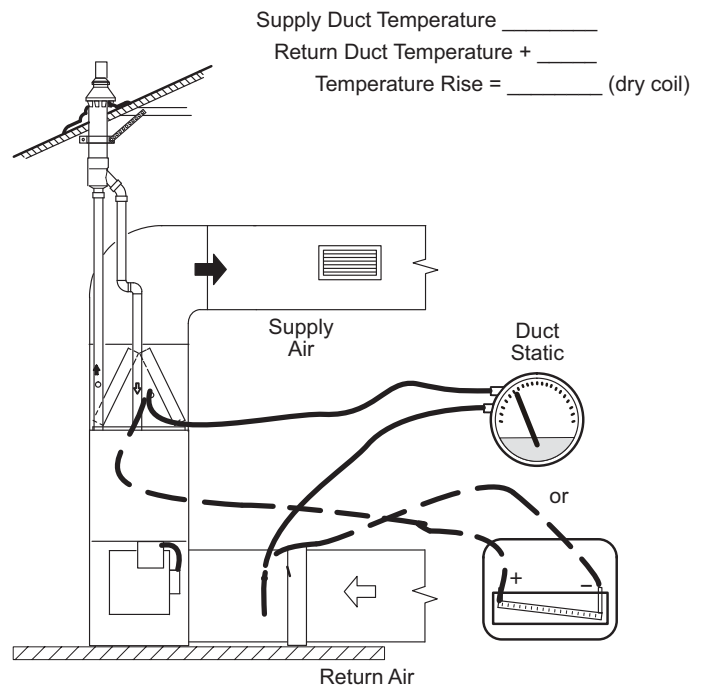


Figure 49. Static Pressure Test

Service Information

MAINTENANCE

⚠ WARNING

Do not use this furnace if any part has been underwater. A flood-damaged furnace is extremely dangerous. Attempts to use the furnace can result in fire or explosion. Immediately call a qualified service technician to inspect the furnace and to replace all gas controls, control system parts, and electrical parts that have been wet or to replace the furnace, if deemed necessary.

⚠ WARNING

ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death, or property damage. Before servicing, disconnect all electrical power to furnace.

When servicing controls, label all wires prior to disconnecting. Take care to reconnect wires correctly. Verify proper operation after servicing.

At the beginning of each heating season, system should be checked as follows by a qualified service technician:

Blower

Check the blower wheel for debris and clean if necessary. The blower motors are prelubricated for extended bearing life. No further lubrication is needed.

⚠ WARNING

The blower access panel must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

All air filters are installed external to the unit. Filters should be inspected monthly. Clean or replace the filters when necessary to ensure proper furnace operation. **Table 21** lists recommended filter sizes.

⚠ IMPORTANT

If a high-efficiency filter is being installed as part of this system to ensure better indoor air quality, the filter must be properly sized. High-efficiency filters have a higher static pressure drop than standard-efficiency glass/foam filters. If the pressure drop is too great, system capacity and performance may be reduced. The pressure drop may also cause the limit to trip more frequently during the winter and the indoor coil to freeze in the summer, resulting in an increase in the number of service calls.

Before using any filter with this system, check the specifications provided by the filter manufacturer against the data given in the appropriate Product Specifications.

Table 21.

Furnace Cabinet Width	Minimum Filter Size
17-1/2 in.	16 x 25 x 1 (1)
21 in.	

Exhaust and Air Intake Pipes

Check the exhaust and air intake pipes and all connections for tightness and to make sure there is no blockage.

NOTE: After any heavy snow, ice or frozen fog event the furnace vent pipes may become restricted. Always check the vent system and remove any snow or ice that may be obstructing the plastic intake or exhaust pipes.

Electrical

⚠ WARNING

Electric Shock Hazard.

Can cause injury or death. Unit must be properly grounded in accordance with national and local codes.

⚠ WARNING

Fire Hazard. Use of aluminum wire with this product may result in a fire, causing property damage, severe injury or death. Use copper wire only with this product.

⚠ WARNING

Failure to use properly sized wiring and circuit breaker may result in property damage. Size wiring and circuit breaker(s) per Technical Specifications and unit rating plate.

1. Check all wiring for loose connections.
2. Check for the correct voltage at the furnace (furnace operating).
3. Check amp-draw on the blower motor.
Motor Nameplate _____ Actual _____

Condensate Hose Screens (Figure 50)

Check the condensate hose screens for blockage and clean if necessary.

1. Turn off power to the unit.
2. Remove hoses from cold end header box. Twist and pull screens to remove.
3. Inspect screens and rinse with tap water if needed.

Service Information

MAINTENANCE (Cont.)

4. Reinstall screens, reconnect hoses and turn on power to unit.

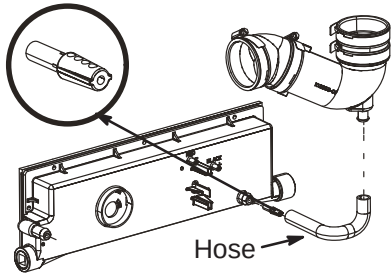


Figure 50. Condensate Hose Screens

Winterizing and Condensate Trap Care

1. Turn off power to the unit.
2. Have a shallow pan ready to empty condensate water.
3. Remove the clean out cap from the condensate trap and empty water. Inspect the trap then reinstall the clean out cap.

Cleaning the Heat Exchanger

If cleaning the heat exchanger becomes necessary, follow the below procedures and refer to **Figure 1** when disassembling unit. Use papers or protective covering in front of furnace while removing heat exchanger assembly.

1. Turn off electrical and gas supplies to the furnace.
2. Remove the furnace access panels.
3. Disconnect the 2 wires from the gas valve.
4. Remove gas supply line connected to gas valve. Remove the burner box cover (if equipped) and remove gas valve/manifold assembly.
5. Remove sensor wire from sensor. Disconnect 2-pin plug from the ignitor.
6. Disconnect wires from flame roll-out switches.
7. Disconnect combustion air intake pipe. It may be necessary to cut the existing pipe to remove burner box assembly.
8. Remove four burner box screws at the vestibule panel and remove burner box. Set burner box assembly aside.
NOTE: If necessary, clean burners at this time. Follow procedures outlined in Burner Cleaning section.
9. Loosen the clamps to the flexible exhaust coupling.
10. Disconnect condensate drain line from the cold end header box.
11. Disconnect condensate drain tubing from flue collar. Remove screws that secures the flue collar into place. Remove flue collar. It may be necessary to cut the exiting exhaust pipe for removal of the fitting.
12. Mark and disconnect all combustion air pressure tubing from cold end header collector box.

13. Mark and remove wires from pressure switch assembly. Remove the assembly. Keep tubing attached to pressure switches.
14. Disconnect the plug from the combustion air inducer. Remove two screws which secure combustion air inducer to collector box. Remove combustion air inducer assembly. Remove ground wire from vest panel.
15. Disconnect the condensate drain line.
16. Remove cold end header box.
17. Remove electrical junction box from the side of the furnace.
18. Mark and disconnect any remaining wiring to heating compartment components. Disengage strain relief bushing and pull wiring and bushing through the hole in the blower deck.
19. Remove the primary limit from the vestibule panel.
20. Remove two screws from the front cabinet flange at the blower deck. Spread cabinet sides slightly to allow clearance for removal of heat exchanger.
21. Remove screws along vestibule sides and bottom which secure vestibule panel and heat exchanger assembly to cabinet. Remove two screws from blower rail which secure bottom heat exchanger flange. Remove heat exchanger from furnace cabinet.
22. Back wash heat exchanger with soapy water solution or steam. If steam is used it must be below 275°F (135°C).
23. Thoroughly rinse and drain the heat exchanger. Soap solutions can be corrosive. Take care to rinse entire assembly.
24. Reinstall heat exchanger into cabinet making sure that the clamshells of the heat exchanger assembly is engaged properly into the support bracket on the blower deck. Remove the indoor blower to view this area through the blower opening.
25. Re-secure the supporting screws along the vestibule sides and bottom to the cabinet.
26. Reinstall cabinet screws on front flange at blower deck.
27. Reinstall the primary limit on the vestibule panel.
28. Route heating component wiring through hole in blower deck and reinsert strain relief bushing.
29. Reinstall electrical junction box.
30. Reinstall the cold end header box.
31. Reinstall the combustion air inducer. Reconnect the plug to the wire harness.
32. Reinstall pressure switches and reconnect pressure switch wiring.

Service Information

MAINTENANCE (Cont.)

33. Carefully connect combustion air pressure switch tubing from pressure switches to proper ports on cold end header collector box.
34. Reconnect condensate drain line to the cold end header box.
35. Use securing screws to reinstall flue collar to the top cap on the furnace. Reconnect exhaust piping and exhaust drain tubing.
36. Replace flexible exhaust adapter on combustion air inducer and flue collar. Secure using two existing hose clamps.
37. Reinstall burner box assembly in vestibule area. Secure burner box assembly to vestibule panel using four existing screws. Make sure burners line up in center of burner ports
38. Reconnect flame roll-out switch wires.
39. Reconnect sensor wire and reconnect 2-pin plug from ignitor.
40. Reinstall gas valve manifold assembly. Reconnect gas supply line to gas valve.
41. Reconnect the combustion air intake pipe.
42. Reinstall burner box cover.
43. Reconnect wires to gas valve.
44. Replace the blower compartment access panel.
45. Reconnect gas supply piping. Turn on power and gas supply to unit.
46. Follow lighting instructions on unit nameplate to light and operate furnace for 5 minutes to ensure the furnace is operating properly.
47. Check all piping connections, factory and field, for gas leaks. Use a leak detecting solution or other preferred means.
48. Replace heating compartment access panel.
5. Mark and disconnect sensor wire from the sensor. Disconnect wires from flame rollout switches.
6. Disconnect combustion air intake pipe. It may be necessary to cut the existing pipe to remove burner box assembly.
7. Remove four screws which secure burner box assembly to vest panel. Remove burner box from the unit.
8. Use the soft brush attachment on a vacuum cleaner to gently clean the face of the burners. Visually inspect the inside of the burners and crossovers for any blockage caused by foreign matter. Remove any blockage.
9. Reinstall the burner box assembly using the existing four screws. Make sure that the burners line up in the center of the burner ports.
10. Reconnect the sensor wire and reconnect the 2-pin plug to the ignitor wiring harness. Reconnect wires to flame rollout switches.
11. Reinstall the gas valve manifold assembly. Reconnect the gas supply line to the gas valve. Reinstall the burner box cover.
12. Reconnect wires to gas valve.
13. Replace the blower compartment access panel.
14. Refer to instruction on verifying gas and electrical connections when re-establishing supplies.
15. Follow lighting instructions to light and operate furnace for 5 minutes to ensure that heat exchanger is clean and dry and that furnace is operating properly.
16. Replace heating compartment access panel.

⚠ CAUTION

Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed. Do not use matches, candles, flame or other sources of ignition to check for gas leaks.

Cleaning the Burner Assembly

1. Turn off electrical and gas power supplies to furnace. Remove upper and lower furnace access panels.
2. Disconnect the wires from the gas valve.
3. Remove the burner box cover (if equipped).
4. Disconnect the gas supply line from the gas valve. Remove gas valve/manifold assembly.

⚠ WARNING

ELECTRICAL SHOCK.

Can cause injury or death. Unit must be properly grounded in accordance with national and local codes.

⚠ WARNING

Fire Hazard. Use of aluminum wire with this product may result in a fire, causing property damage, severe injury or death. Use copper wire only with this product.

⚠ WARNING

Failure to use properly sized wiring and circuit breaker may result in property damage. Size wiring and circuit breaker(s) per Technical Specifications and unit rating plate.

Service Information

LOW GWP APPLICATION

⚠ WARNING For use with approved evaporator coil and LGWP sensors only. Use original manufacturer recommended LGWP sensors if using non approved evaporator coil.

Connecting the Furnace Control Board Sensor

See **Figure 53** and follow steps below:

- 1 - Route sensor wire #1 through provided grommet. Form a drip loop below the control board on upflow installations to prevent condensate dripping on the control board.
- 2 - Avoid sharp edges when routing sensor wire during installation.
- 3 - Sensor wire must not block view of 7 segment LED .

Ensure the cable is properly seated into the SENSOR 1 plug (LGWP1). The Molex plug clip should lock into the Molex connection point for a secured connection, as shown below in **Figure 51**. Verify the connection is free of dust, debris, and moisture.

NOTE: In confined space applications, connect the second sensor to the SENSOR 2 plug (LGWP2). Refer to evaporator coil installation instructions for more detail.



Figure 51.

LOW GWP DIP SWITCH SETTINGS

Adjust the DIP switch settings to the sensor configuration. Failure to do so will cause faults on power-up. See **Figure 52** and **Table 22**.

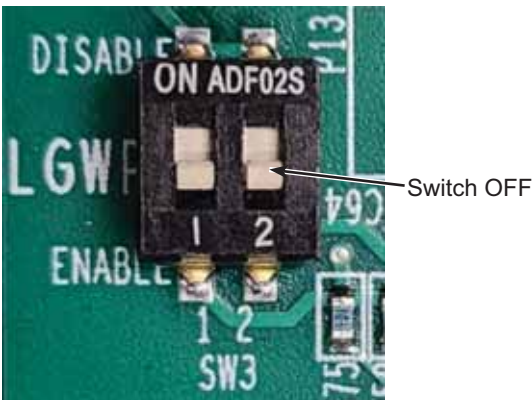


Figure 52.

Table 22. DIP Switch Settings

Configuration	Switch 1	Switch 2
One (1) sensor, connected to SENSOR 1 plug	OFF (enable)	ON (disable)
Two (2) sensors, connected to SENSOR 1 plug and SENSOR 2 plug	OFF (enable)	OFF (enable)

In single sensor configurations, the sensor must be connected to the SENSOR 1 plug (LGWP1). Configurations other than the ones shown in **Table 22** will cause a servicing fault.

Each DIP switch corresponds to a sensor position (i.e., DIP switch 1 to sensor 1; DIP switch 2 to sensor 2). The default factory switch positions are set to OFF (ENABLED)

The furnace control board software reads the OFF position as an active sensor. A sensor should be present for the corresponding sensor connector. Setting the DIP switch to ON disables the sensor position.

SECONDARY SENSOR REQUIREMENTS

Additional Line Sets

If additional refrigerant line joints are present outside of the line set sleeve and a secondary refrigerant detection sensor is required, its installation must comply with the requirement listed in Refrigeration Detection Sensor kit (27V53). See **Figure 53** for routing the secondary sensor cable through the furnace cabinet.

Service Information

LOW GWP APPLICATION

⚠ IMPORTANT

For Furnace only applications or Furnace replacement in a Non-Low GWP applications, the Low GWP sensors should be disabled, otherwise the blower will operate continuously. To do this, the Low GWP DIP switches setting for both – Sensor 1 and the Sensor 2 must be moved to the ON position.

FURNACE CONTROL BOARD LOW GWP MODES OF OPERATION

The modes of operation for the furnace control board are Initializing, Normal, Leak Detected, and Fault.

Initializing

The furnace control board is establishing connection with the refrigerant detection sensor and is completing an initial five-minute purge sequence.

Normal

The HVAC system is functioning normally. The furnace control board has not detected a refrigerant leak.

Leak Detected

When the furnace control board detects a refrigerant leak:

1. The furnace control board shuts off the (R) input (24VAC power) to the thermostat, which de-energizes the outdoor unit compressor and heat sources, such as gas and/or electric strip heat. No heating or cooling demands will be met.

2. The furnace control board activates the blower (high speed). The blower purges refrigerant from the cabinet, plenum, and ductwork.
3. After the furnace control board determines the refrigerant levels are below the safety threshold, the blower will continue to operate for the remainder of the seven (7) -minute cycle.
4. After the blower sequence is complete, the HVAC system resumes normal operation.

NOTE: The HVAC system may not maintain a cooling or heating set point if a significant leak exists. Any refrigerant leaks that remain unaddressed for an extended time may cause the HVAC system to shut down on a low refrigerant pressure limit condition.

Fault

When a Low GWP fault is detected by the furnace control board, the indoor unit blower engages and remains engaged at a constant air flow output until the fault is cleared.

NOTE: See “IGNITION CONTROL DIAGNOSTIC CODES” on page 10 for Low GWP diagnostic error codes.

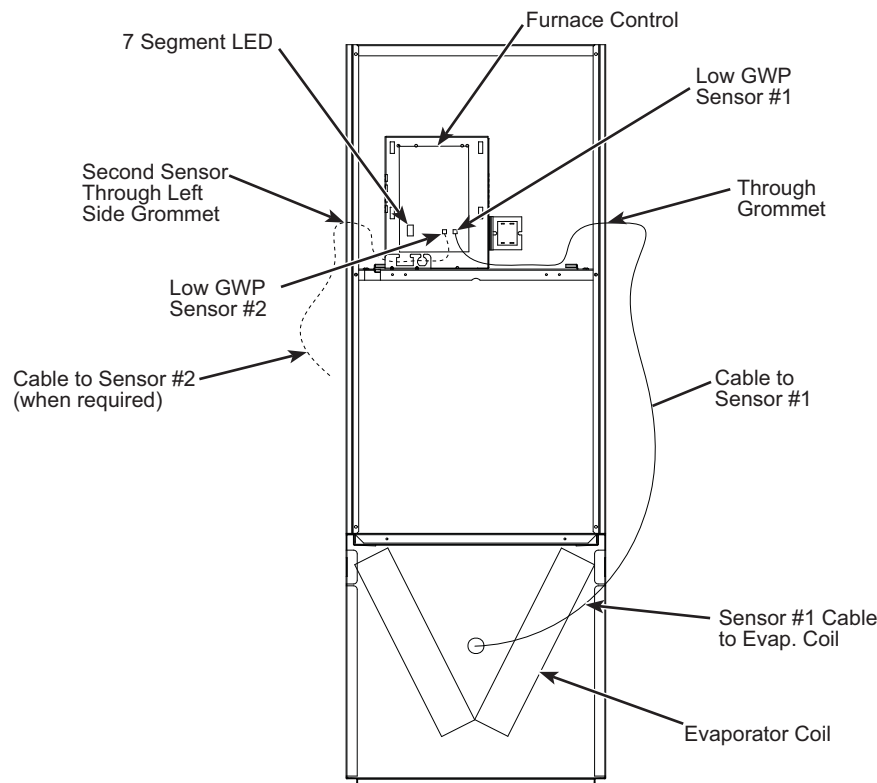


Figure 53.

Service Information

LGWP TEST BUTTON FUNCTIONALITY

The furnace control board is equipped with a Test/Reset push button. The Test button can be used to perform several functions, depending on the mode of operation of the furnace control board. **Table 23** lists the functions of the Test button during each mode of operation.

Table 23. LGWP Test Button Function

Mode of Operation	Press the Test Button to:
Normal	Trigger a leak detection response. Verify all equipment is wired correctly into the furnace blower control board (after installation).
Leak Detected	Reset the furnace control board to a normal mode of operation after a previous leak has been detected and purged from the HVAC system.
Fault	Reset the furnace control board after troubleshooting and resolving a fault condition. If the fault is not resolved, the furnace control board will enter the Fault mode again.

LGWP Test Button - Additional Functions

Table 24 lists the additional functions of the Test Button while the furnace control board is functioning within the states of Initializing, Monitoring, Leak Detection, Servicing and Fault.

Table 24. Additional Button Functions

State	Press	Action
Initializing	Short	Skips remaining pre-purge after sensors are recognized by the furnace control board
Initializing	Long	Reset control
Monitoring	Short	Clear purge-counter if prior mitigation has occurred; Test mitigation
Monitoring	Long	Reset control
Mitigating	Short	If testing mitigation, end test
Servicing	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Servicing	Long	Reset control
Fault	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Fault	Long	Reset control

External Alarm

(For applications with external alarms wired directly to the furnace control board)

The furnace control board triggers the external alarm system when it enters Leak Detected mode. For alarm notifications, the furnace control board provides a dry relay contact that is rated 3A at 30 VAC/DC.

THERMOSTAT COMPATIBILITY

Thermostats that preserve memory settings are compatible with the furnace control board. Examples include:

- Battery-powered thermostats
- Analog Thermostat
- Late-model programmable thermostats

NOTE: Early-generation digital and programmable thermostats may not retain the operation mode and temperature setpoints after a power outage.

The following scenarios are likely to occur when home occupants are not available to adjust the thermostat setpoints as the system is recovering from leak detection and resuming normal operation:

- Heating could be lost during a cold night
- Cooling could be lost during a hot day
- The thermostat could reset to an incorrect temperature setpoint

START UP PROCEDURE

The furnace control board is equipped with a LGWP Test/Reset button, see Test Button Functionality. After the furnace control board has been mounted and wired, restore power to the HVAC system. The system will then run through a purge sequence for five minutes. After the purge sequence is complete, proceed to testing cooling demand and heating demand.

Cooling Demand

1. Prompt a cooling demand at the thermostat.
2. Press the LGWP Test button on the furnace control board. The system then executes a leak detection response.
3. Observe the following sequence:
 - a. The LED indicator for leak detection. See page 10 for diagnostic error codes.
 - b. The blower powers up.
 - c. The outdoor compressor powers down.
4. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion Heating Demand

1. Prompt a heating demand at the thermostat.
2. Press the LGWP Test Button to initiate the simulated Leak Detection mode.
3. Observe the following sequence:
 - a. The LED indicator for leak detection. See "IGNITION CONTROL DIAGNOSTIC CODES" on page 10.
 - b. The blower powers up.
 - c. The gas burners power down.
 - d. The outdoor compressor powers down.
4. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion.

The installation of the furnace control board is complete after.

WIRING AND SEQUENCE OF OPERATION



Service Information

WIRING AND SEQUENCE OF OPERATION (Cont.)

Sequence of Operation

On a call for heat from the room thermostat, the control board performs a 1 second self check. Upon confirmation that the pressure switch contacts are in an open position, the control energizes the combustion blower on high speed. The control then checks for adequate combustion air by making sure the low-fire pressure switch contacts are closed.

The igniter energizes and is allowed to warm up for 20 seconds before the gas valve energizes on 1st stage and burners ignite. 45 seconds after the control confirms ignition has occurred, the control drops the combustion blower to low speed.

The circulating blower ramps up to 50% of 1st stage heat speed and operates at that speed for one minute (including ramp up time), then at 75% of 1st stage heat speed for an additional minute. After that, the circulating blower operates at full 1st stage heat speed until either the heat call is satisfied or the thermostat initiates a call for 2nd stage heat. On a call for 2nd stage heat, the control energizes the circulating air blower on full CFM 2nd stage heat.

If the automatic heat staging option is being used the furnace does not switch to 2nd stage heat in response to a call from the thermostat but instead operates at 1st stage heat for the duration of the selected time before automatically switching to 2nd stage heat.

When the call for heat is satisfied, the gas valve and combustion air blower shut down. The control board shuts off the gas valve and runs the combustion blower for an additional 15 seconds. The circulating air blower continues to run for 2 minutes at 82% of the selected heating speed (low fire or high fire) before ramping down.

In the event the unit loses ignition, the control will attempt to recycle up to five times before it goes into a 1 hour lockout. Lockout may be manually reset by removing power from the control for more than 1 second or removing the thermostat call for heat for more than 3 seconds.

If during a heating cycle the limit control senses an abnormally high temperature and opens, the control board deenergizes the gas valve and the combustion blower while the circulating blower ramps up to 2nd stage heat speed. The circulating blower remains energized until the limits are closed.

Fan On

When the thermostat is set for continuous fan operation and there is no demand for heating or cooling, a call for fan closes the R to G circuit and the circulating blower motor runs at 50% of the selected cooling CFM until switched off. When the call for fan is turned off, the control de-energizes the circulating blower.

Cooling

The unit is set up at the factory for single stage cooling. For two stage cooling operation, clip the jumper wire located between the Y to Y2 terminals on the integrated ignition/blower control board. If the active dehumidification feature is enabled, the circulating blower runs at 70% of the selected cooling speed as long as there is a call for dehumidification.

▲ WARNING

The system must not be in either the passive or active dehumidification mode when charging a cooling system.

Single Stage Cooling

A call for cooling from the thermostat closes the R to Y circuit on the integrated ignition/blower control board. The control waits for a 1-second delay before energizing the circulating blower to 82% of the selected cooling CFM (passive dehumidification mode). After 7.5 minutes, the circulating blower automatically ramps up to 100% of the selected cooling airflow. When the call for cooling is satisfied, the circulating blower ramps back down to 82% of the selected cooling airflow for 1 minute, then shuts off.

Two-Stage Cooling

A call for 1st stage cooling from the thermostat closes the R to Y circuit on the control board. The control waits for a 1-second delay before energizing the circulating blower. The blower motor runs at 57% of the selected air flow for the first 7.5 minutes of the 1st stage cooling demand (passive dehumidification mode). After 7.5 minutes, the blower motor runs at 70% of the selected cooling air flow until 1st stage cooling demand is satisfied.

A call for 2nd stage cooling from the thermostat closes the R to Y2 circuit on the control board. The blower motor ramps up to 100% of the selected cooling air flow. When the demand for cooling is met, the blower ramps down to Y1 until satisfied, then ramps down to 57% for 1 minute, then turns off.

Heat Pump

For heat pump operation, clip the jumper wire located bellow the O terminal on the integrated ignition/blower control board. In heat pump mode, a call for heat will result in the circulating air blower operating at the selected cooling airflow after a brief ramp-up period.



GE APPLIANCES

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