

# EVERYTHING YOU NEED TO KNOW ABOUT ASSEMBLING YOUR CART



## CART ASSEMBLY INSTRUCTIONS

RESIDENTIAL USE ONLY



Let's get this cart  
together.

# XO CART INSTRUCTIONS

Model Numbers: XOG30CART, XOG36CART, XOG42CART

## BEFORE GETTING STARTED

Unpack and lay out all of the included parts. Most of the stainless-steel pieces come with a protective film. Remove all of the film and take care with stainless steel components as to not scratch them during the assembly process.



**WARNING**



Parts may have sharp edges. Wear leather work gloves and handle parts carefully during unpacking, assembly, and installation.

## OVERVIEW - ASSEMBLE ON LEVEL SURFACE



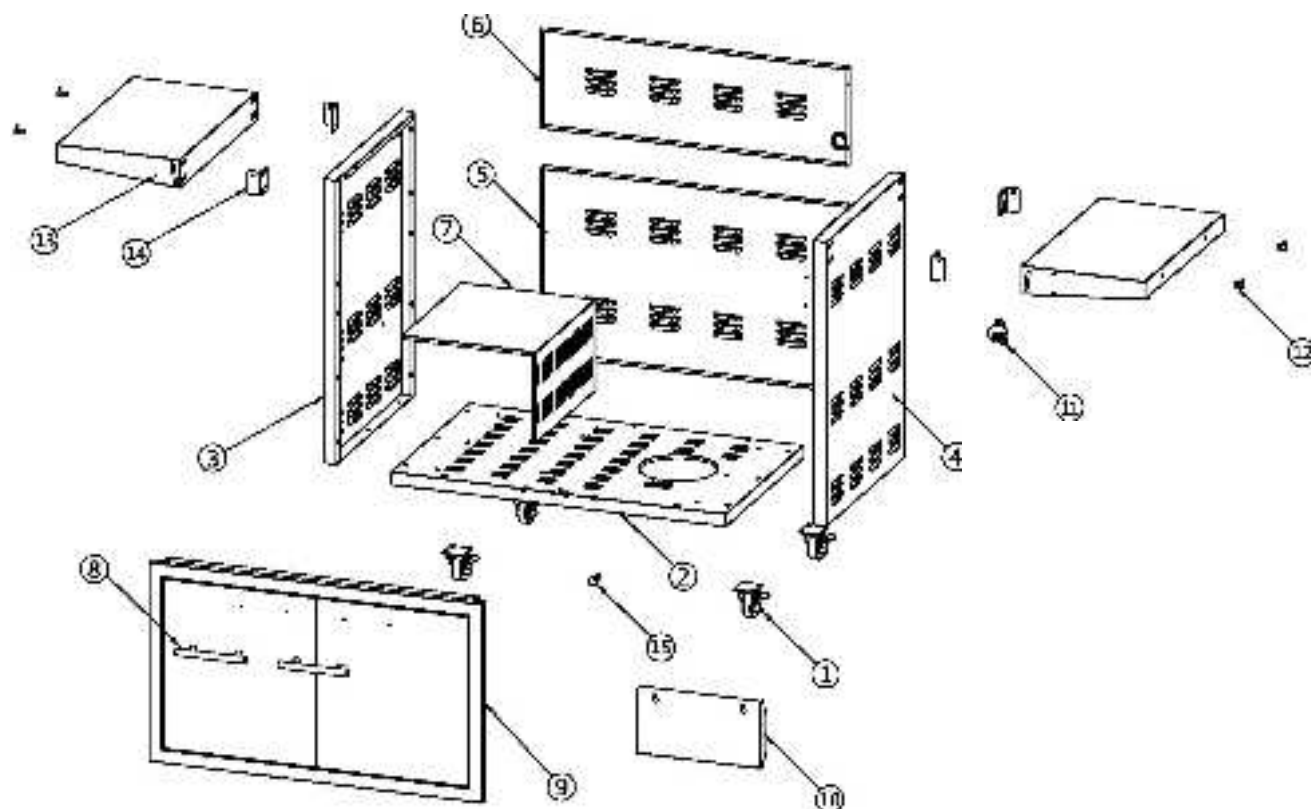
**30" | 36" | 42" GRILL CART ASSEMBLY**

## HARDWARE:

|                                                      |         |
|------------------------------------------------------|---------|
| 1. M5*12 SCREWS/WASHER COMBINATION                   | 57 sets |
| 2. M5*12 COUNTERSUNK HEAD SCREW                      | 17 pcs  |
| 3. M4*10 SCREWS/WASHER COMBINATION (FOR TRANSFORMER) | 5 pcs   |
| 4. M4 HEX NUT(FOR TRANSFORMER)                       | 5 pcs   |
| 5. M5*10 FLAT HEAD SCREW(ASSEMBLED WITH DOOR HANDLE) | 4 pcs   |
| 6. M5*10 COUNTERSUNK HEAD SCREW(FOR BEER OPENER)     | 2 pcs   |
| 7. M5 HEX NUT(FOR BEER OPENER)                       | 2 pcs   |
| 8. M6*10 FLAT HEAD SCREW(ASSEMBLE WITH HOOKS)        | 4 pcs   |
| 9. M14*40 HEX BRACKET SCREW                          | 1 pcs   |
| 10.M5*16 FLAT HEAD SCREW                             | 4 pcs   |
| 11. HOOKS                                            | 4 pcs   |
| 12. BEER OPENER                                      | 1 pcs   |
| 13. SCREW DRIVER                                     | 1 pcs   |
| 14. WRENCH                                           | 1 pcs   |

GRILL CART ASSEMBLY

| ITEM NO. | DESIGN PART NO. | PART NO.             |                      |                      |
|----------|-----------------|----------------------|----------------------|----------------------|
|          |                 | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 1        | MAIN BODY       | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 2        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 3        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 4        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 5        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 6        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 7        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 8        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 9        | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 10       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 11       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 12       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 13       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 14       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |
| 15       | BEER OPENER     | 20100100000000000000 | 20100100000000000000 | 20100100000000000000 |



## Follow Steps 1 Through 5.

**STEP-1:** Remove all parts from the carton and please use an assistant to help in this cart assembly.

**STEP-2:** With the Bottom Panel ( #2 ) positioned upside down on a protective surface, attach all of the Locking Casters ( #1 ) using 4 sets M5x12 screw with captive washer on each castor.



**STEP-3 :** Attach the Right & Left Side Panel ( #3 & 4 ) to the Bottom Panel ( #2 ) by using 6 sets M5x12 screw with captive washer (The tank hole of Bottom Panel #2 is on the right side.)



**STEP-4:** Attach Bottom Back Panel ( #5 ) to the Side Panels ( #3 & 4 ) by using 6 sets M5x12 screw with captive washer and then to the Bottom Panel ( #2 ) by using 3 sets M5x12 screw with captive washer.



**STEP-5:** Attach Upper Back Panel ( #6 ) to the Side Panels ( #3 & 4 ) by using 4 sets M5x12 screw with captive washer, and then to use 3 sets M5x12 screw with captive washer to attach with the Bottom Back Panel ( #5 ) .



## Follow Steps 6 Through 8.

**STEP-6:** Attach Tank Interference Step (#7) to the Bottom Panel (#2) by using 2 sets M5x12 screw with captive washer, and then to use 2 sets M5x16 screw with captive washer to be attached with Left Side Panel (#3) .



**STEP-7:** Attach the Assembled Door Unit (#8) to the Right & Left Side Panel (#3 & 4) by using 8 sets M5x12 screw with captive washer, and then use another 3 sets M5x12 screw with captive washer to attach it to Bottom Panel (#2) .



**STEP-8:** Attach two Door Handles (#8) to the Assembled Door Unit (#9) by using 4 pcs M5x10 Flat Head Screw .



## Follow Steps 9 Through 11.

**STEP-9:** Attach the Seasoning Box (#10) to the Right access door (#9) by using 2 sets M5x12 screw with captive washer.



**STEP-10:** Attach the Beer Opener (#11) to the Right side shelf (#13) by using 2 pcs M5x10 Countersunk Head Screw and 2 pcs M5 Hex Nut.



**STEP-11:** Attach 4 pcs Hook (#12) to the side shelves (#13) by using 4 pcs M6x10 Flat Head Screw.



## Follow Steps 12

**STEP-12:** Assemble 1 set Left & Right Side Shelf Brackets (#14) to the Left & Right Side Shelves' slots, then attach a Side Shelf (#13) to each Side Panel by using 16pcs M5x12 Countersunk Head Screw.



**STEP 12**

## Follow Steps 13.

**STEP-13:** Finally, the barbecue is ready to be installed into the cart. Once installed, secure the barbecue head with 2pcs M5x16 screw through the holes that are on each side, towards the front, on the inside of the grill.



## Follow Steps 14

**STEP-14:** The Propane tank is held in position by the Tank Bracket screw M14 x40 (#15) that clamps the tank in place.

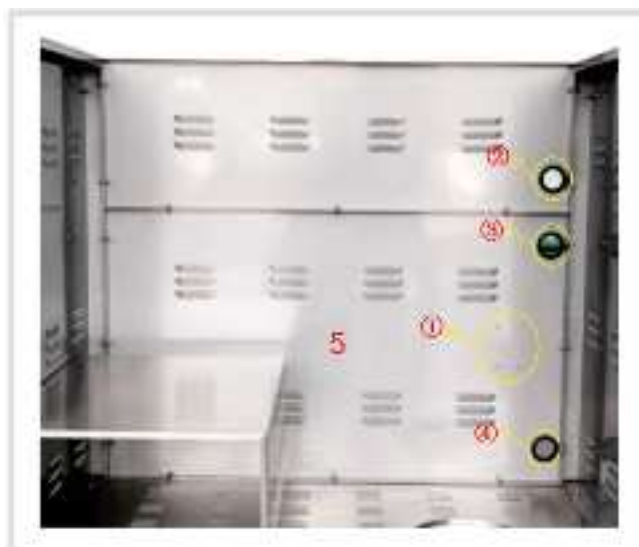


### **DRAW YOUR ATTENTION:**

**Note1:** Mounting holes in the Bottom Back Panel#5: ① There are four holes that are for mounting the transformer (These holes are only for BBQ HEAD WITH LIGHTS) .

**Note2:** Large Round holes in the Upper and Bottom Back Panel (#5 & #6) : ③ is for LP Hose; ④ is for NG hose; ②&③ are for transformer wire.

**Note3:** Some adjustments may be needed to obtain proper placement or level positioning with the cart . Make sure to tighten all screws with screwdriver.



**INSTALLATION IS COMPLETE.**



**TIME  
TO GET GRILLING**

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