

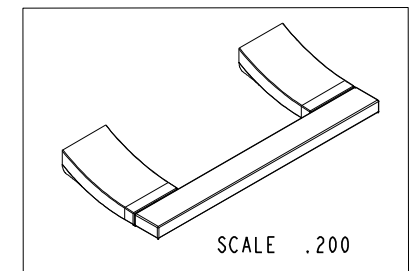
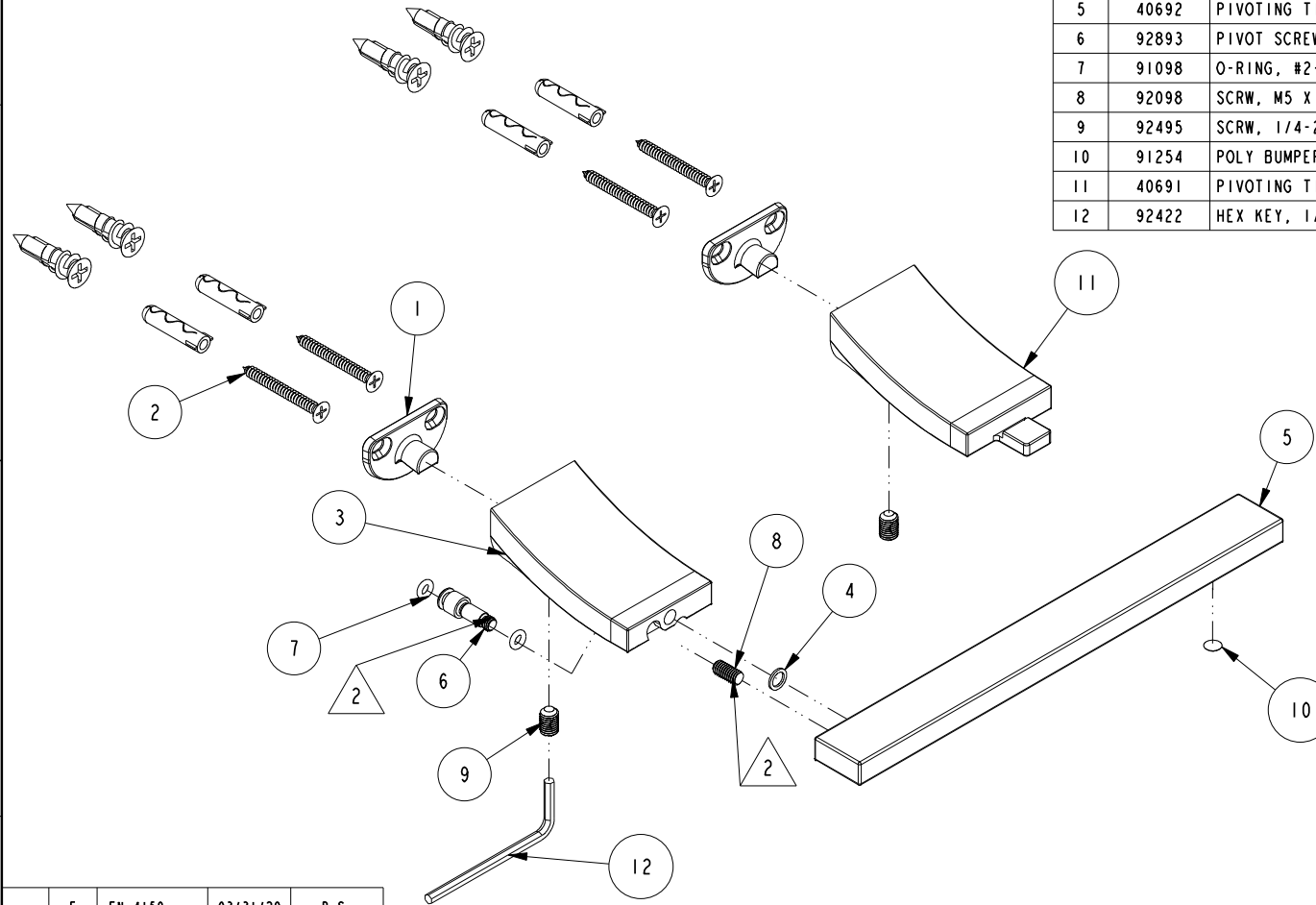
NOTES:

1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.

2. APPLY LOCTITE 680 TO THREADS.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	92437	MOUNTING BRACKET	PART	2
2	1-206	HARDWARE PACK	ASSEMBLY	2
3	40690	PIVOTING TISSUE POST LEFT	PART	1
4	91779	WSHR, .220 ID X .315 OD X .030 THK, FLT, ACETAL	PART	1
5	40692	PIVOTING TISSUE BAR	PART	1
6	92893	PIVOT SCREW	PART	1
7	91098	O-RING, #2-007, EPDM, 65-75 DURO	PART	2
8	92098	SCRW, M5 X .8 X 12M SKT HD CONE POINT SS	PART	1
9	92495	SCRW, 1/4-28 X 3/8 SKT HD CUP PT W/ SELF LOC SS	PART	2
10	91254	POLY BUMPER PAD, DIA .250" X .062"	PART	1
11	40691	PIVOTING TISSUE POST RIGHT	PART	1
12	92422	HEX KEY, 1/8" ALLOY STEEL	PART	1



-	F	EN-4150	03/31/20	R.S.
-	E	EN-4032	12/16/19	R.S.
-	D	EN-3735	06/19/19	J.M.
-	C	EN-1884	08/29/11	-
-	B	EN-1718	04/04/11	-
-	A	EN-1701	02/17/11	-
-	-	EN-1294	11/09/10	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1	[2.5]
.XX ±.06	[1.5]
ANGLES ±1°	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL	
DRAWN	MANJUNATH
CHECKED	JINSON
APPROVED	J.W.
DATE	06/19/19

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
PIVOTING TISSUE HOLDER			
DWG NO. 4708N		REV F	
SCALE .400	REF. -	SHEET 1	OF 2

