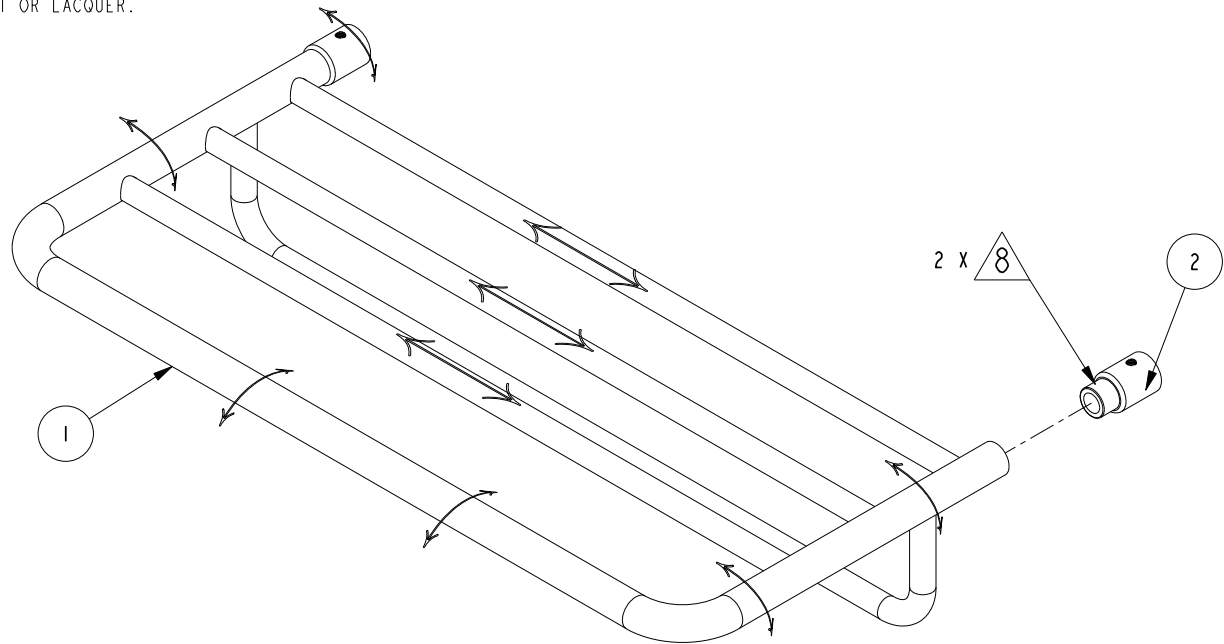


NOTES:

- (N1) 1. RAW METAL PARTS SHALL BE PURCHASED EXTERIOR POLISHED AND BUFFED.
FOR MATERIAL SPECIFICATIONS SEE PS-E.001.
FOR FINISH SPECIFICATIONS SEE SOP-Q.001 AND PS-Q.007
- (N2) 2. UNDIMENSIONED PART FEATURES SHALL COMPLY WITH 3D CAD DATA TO MAINTAIN DESIGN INTENT.
3. AESTHETIC DIMENSION SHALL COMPLY WITH PS-E.002 TO MAINTAIN DESIGN INTENT.
- (N4) 4. THREAD MASKING SHALL COMPLY WITH SOP-F.002.
- (N5) 5. \longleftrightarrow INDICATES STROKE DIRECTION FOR SATIN FINISHES ONLY.
6. DO NOT POLISH THIS SURFACE.
7. MASK THIS SURFACE PRIOR TO COPPERPLATE, POWDER COAT OR LACQUER.
- (N8) 8. BRAZING SHALL FOLLOW PS-E.001.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	8-223	20" TOWEL SHELF FRAME W/ T BAR	ASSEMBLY	1
2	40629	TOWEL SHELF SLEEVE	PART	2



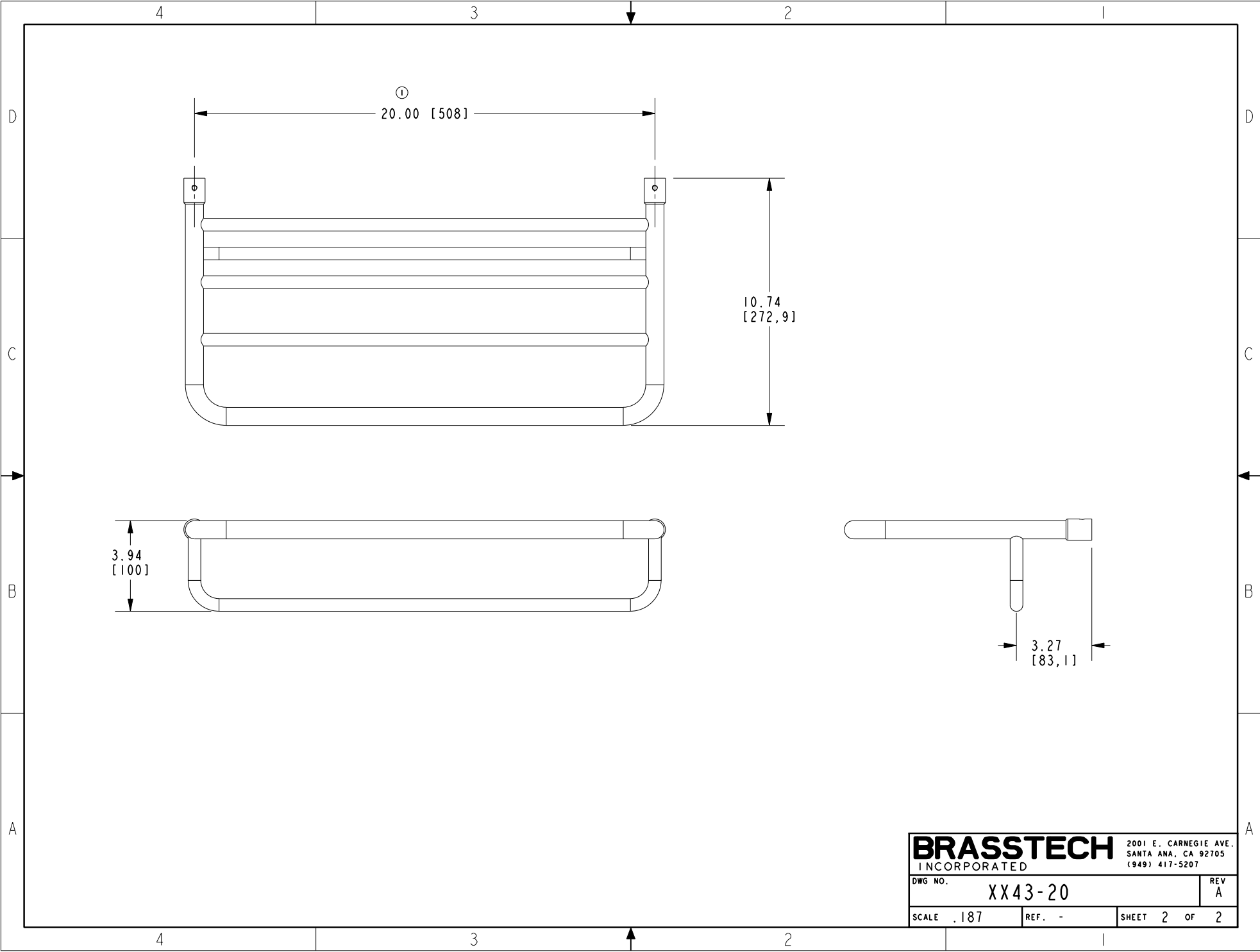
TESTING	-	-	-
ASSEMBLY	-	NEXT ASSY	USED ON
PLATING	-	APPLICATION	
POLISHING	-	REMOVE ALL BURRS AND SHARP EDGES	
MACHINING	-	MATERIAL BRASS - SEE NOTE 1	
TOOLING FIXTURE #		FINISH SEE NOTE 1	

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
$\pm 1/16"$	$\pm 1^\circ$
.X $\pm .1$ (2.5)	
.XX $\pm .06$ (1.5)	
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	R.S. 01/13/16
CHECKED	J.M. 01/13/16
APPROVED	J.M. 01/13/16

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		20" HOTEL SHELF FRAME W/ T BAR	
DWG NO.	XX43-20	REV	A
SCALE	.250	REF.	-
SHEET	1	OF	2

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-	A	EN-2949	01/13/16	J.M.
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH INCORPORATED		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	XX43-20		REV A
SCALE .187	REF. -	SHEET 2	OF 2