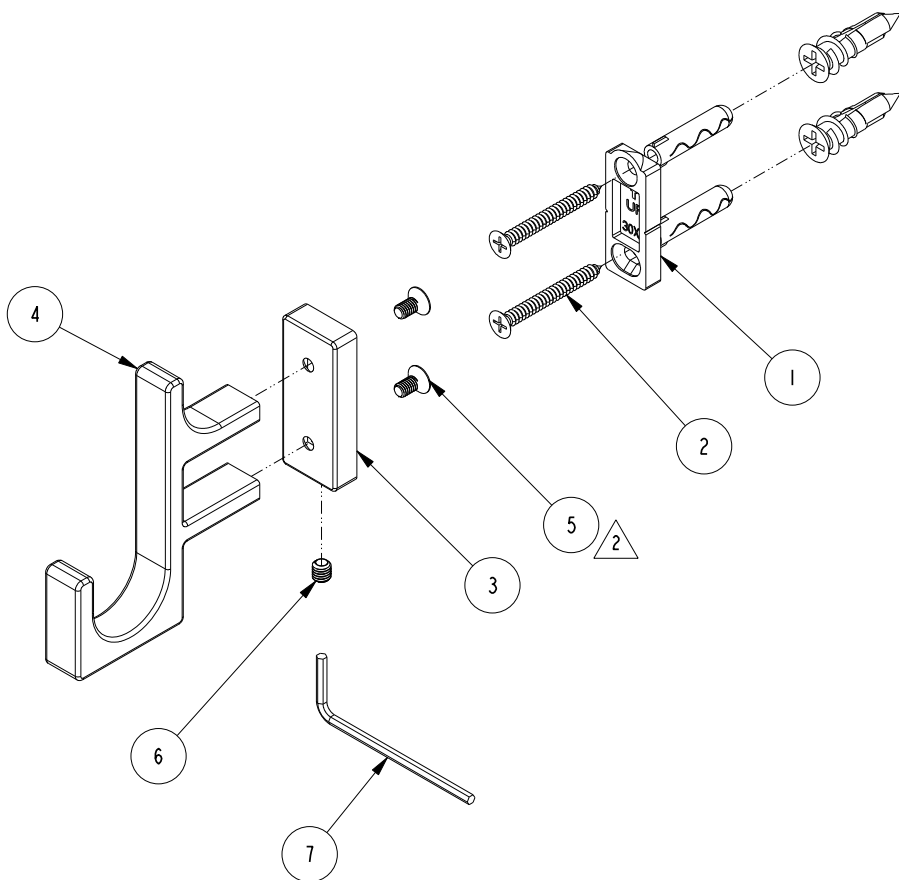


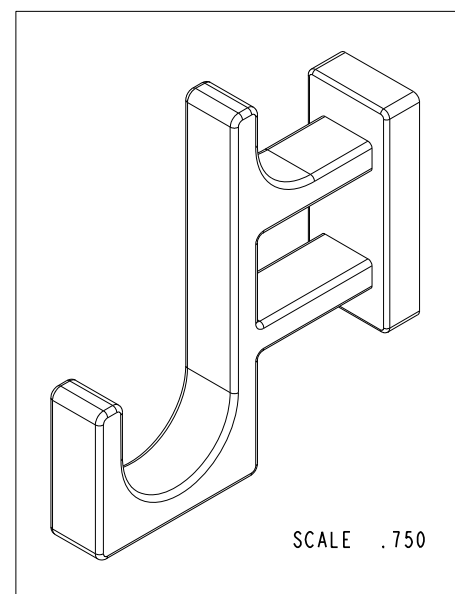
I. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY LOCTITE 680 TO THREADS.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	30XX	MOUNTING BRACKET - SHORT	PART	1
2	1-206	HARDWARE PACK	ASSEMBLY	1
3	80775	BACKPLATE	PART	1
4	80446	ROBE HOOK POST	PART	1
5	92938	SCRW, M4 X .7 X 8 SKT FLT HD SS	PART	2
6	92308	SCRW, M5 X 5 SKT HD CUP PT SS	PART	1
7	10888	HEX KEY, 2.5MM ALLOY STEEL	PART	1



		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2,5] $\pm 1^\circ$
 .XX $\pm .06$ [1,5]
(X.XXX) DENOTES CRITICAL DIMS
ALL THREADS ARE CRITICAL

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

ROBE HOOK

DWG NO. 3010

SCALE .500

REF. -

	REV C
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SHEET | OF 2

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