

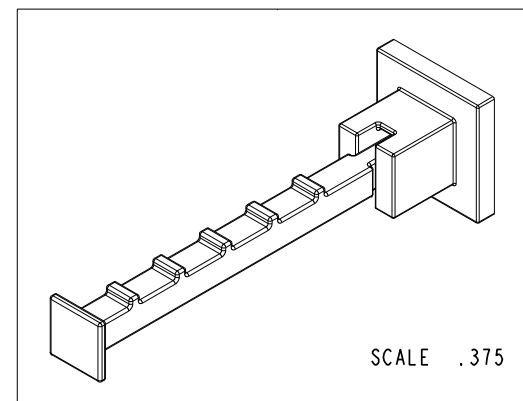
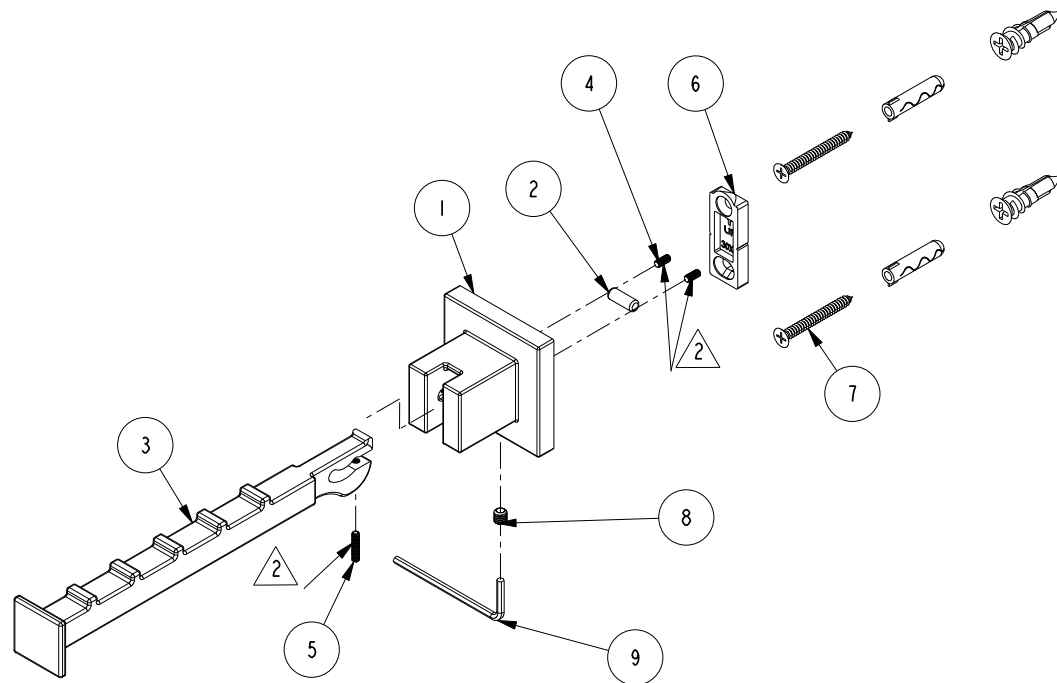
NOTES:

(N1) 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

(N2) 2 APPLY LOCTITE 680.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40614	VALET HOOK ESCUTCHEON	PART	1
2	92840	PIN, 3/16 X 1/2 DOWEL SS	PART	1
3	40613	VALET HOOK	PART	1
4	92195	SCRW, 4-40 X 1/4 SKT HD CUP POINT SS	PART	2
5	92446	SCRW, 4-40 X 1/2 SKT HD CUP POINT SS	PART	1
6	30XX	MOUNTING BRACKET - SHORT	PART	1
7	1-206	HARDWARE PACK	ASSEMBLY	1
8	92308	SCRW, M5 X 5 SKT HD CUP PT SS	PART	1
9	10888	HEX KEY, 2.5MM ALLOY STEEL	PART	1



		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	R.S.	11/06/15
CHECKED	J.M.	11/06/15
APPROVED	J.M.	11/06/15

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

VALET HOOK

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-	A	EN-4032	12/03/19	J.M.	
-	-	EN-2846	11/06/15	J.M.	
ZONE	REV	DESCRIPTION	DATE	APPROVED	

DWG NO.	5217	REV	B
SCALE	.350	REF.	-
SHEET	1	OF	2

