

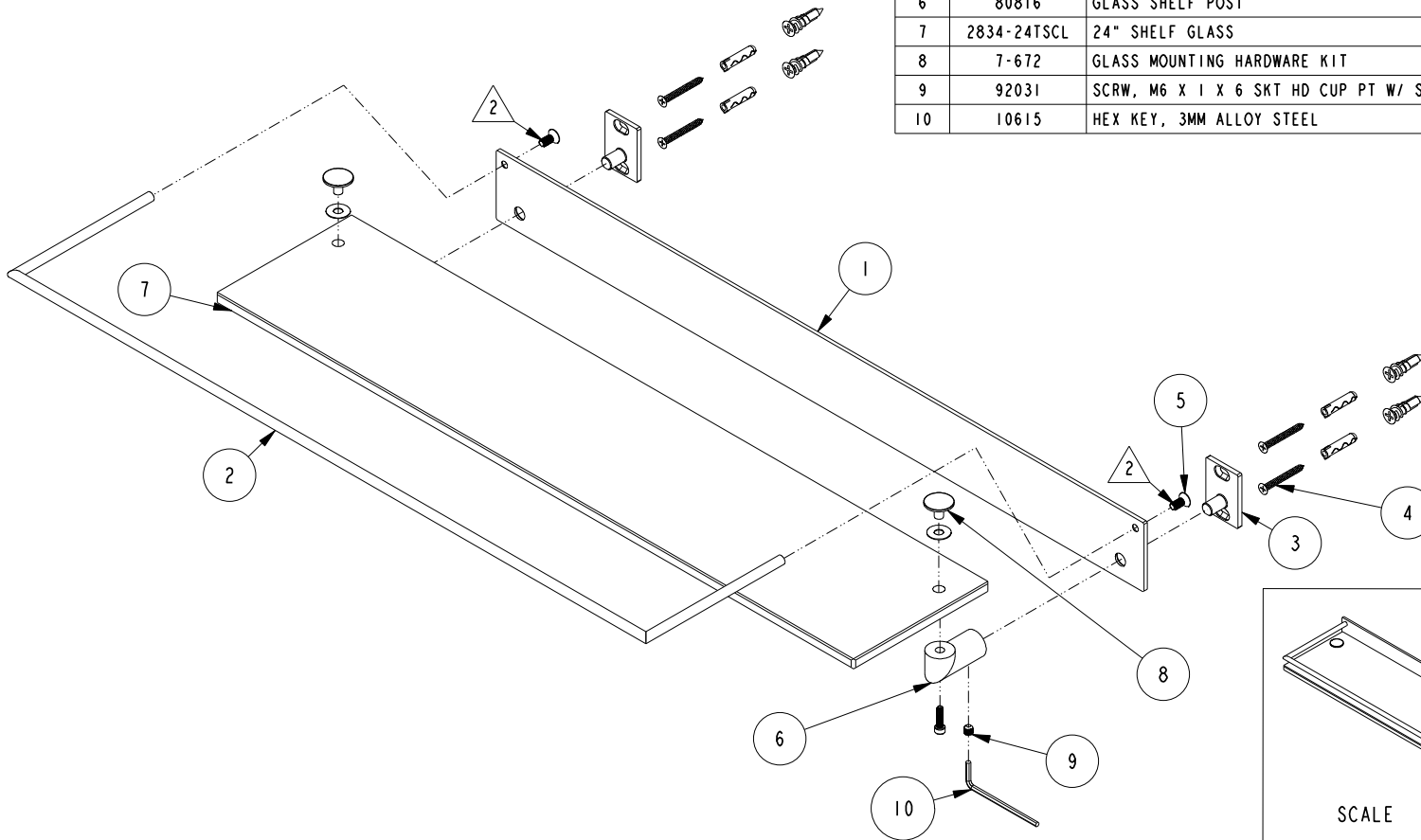
NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY PERMANENT THREAD LOCKER (LOCTITE 680)

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40828	24" GALLERY SHELF BACKPLATE	PART	1
2	40826	24" GALLERY RAIL	PART	1
3	28XXS	MOUNTING BRACKET	PART	2
4	1-206	HARDWARE PACK	ASSEMBLY	2
5	92911	SCRW, M5 X .8 X 12 HEX FLT HD SS	PART	2
6	80816	GLASS SHELF POST	PART	2
7	2834-24TSCL	24" SHELF GLASS	PART	1
8	7-672	GLASS MOUNTING HARDWARE KIT	ASSEMBLY	2
9	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	2
10	10615	HEX KEY, 3MM ALLOY STEEL	PART	1



SCALE .093

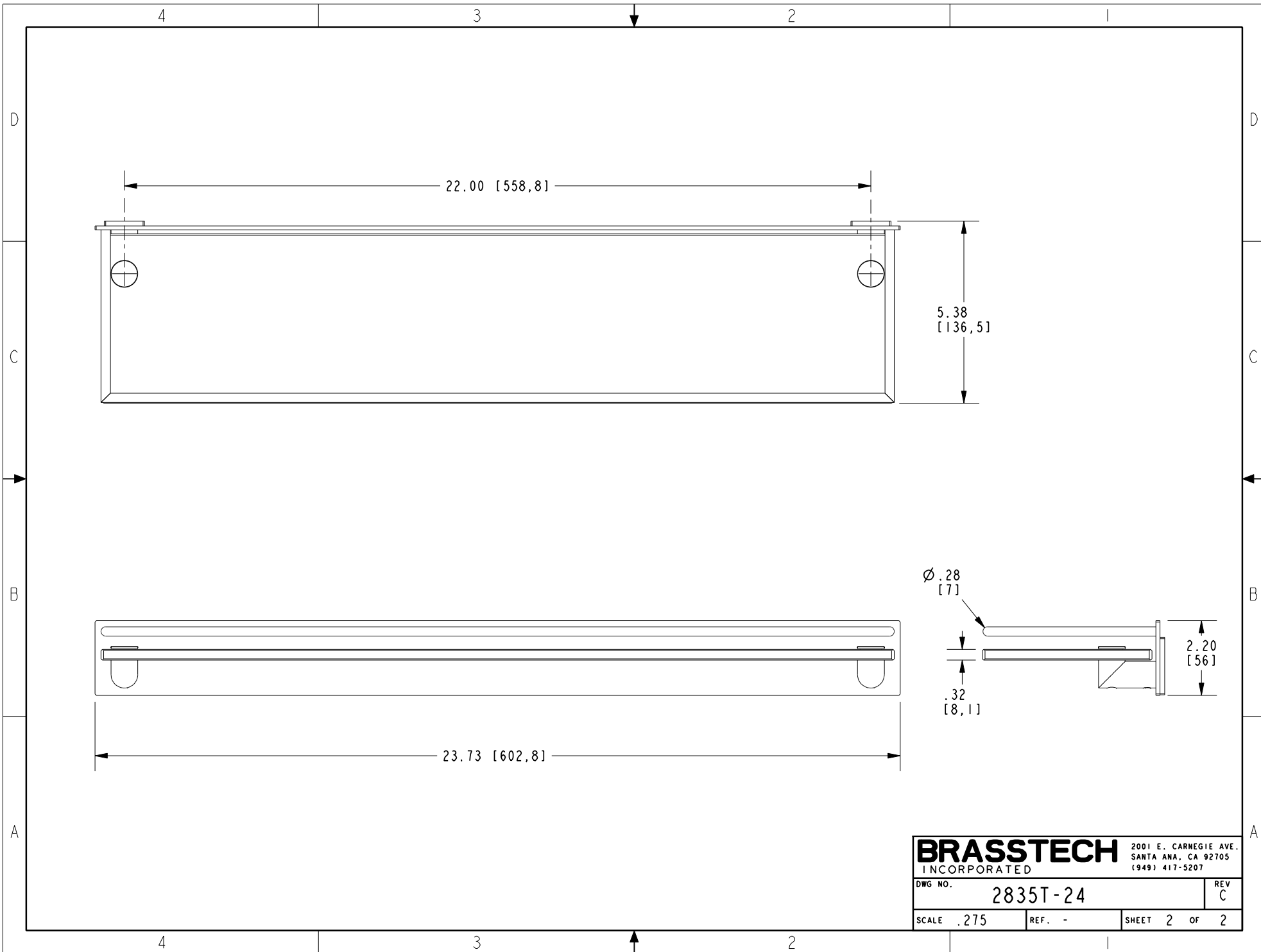
-	C	EN-4430	01/28/22	R.S.
-	B	EN-4091	02/03/20	R.S.
-	A	EN-4032	11/22/19	R.S.
-	-	RELEASED	02/16/05	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES (MM)		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	JINSON	01/28/22
CHECKED	R.S.	01/28/22
APPROVED	R.S.	01/28/22

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		24" GALLERY SHELF	
DWG NO. 2835T-24		REV C	
SCALE .212	REF. -	SHEET 1	OF 2



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	2835T-24		REV C
SCALE	.275	REF.	-
SHEET		2	OF 2